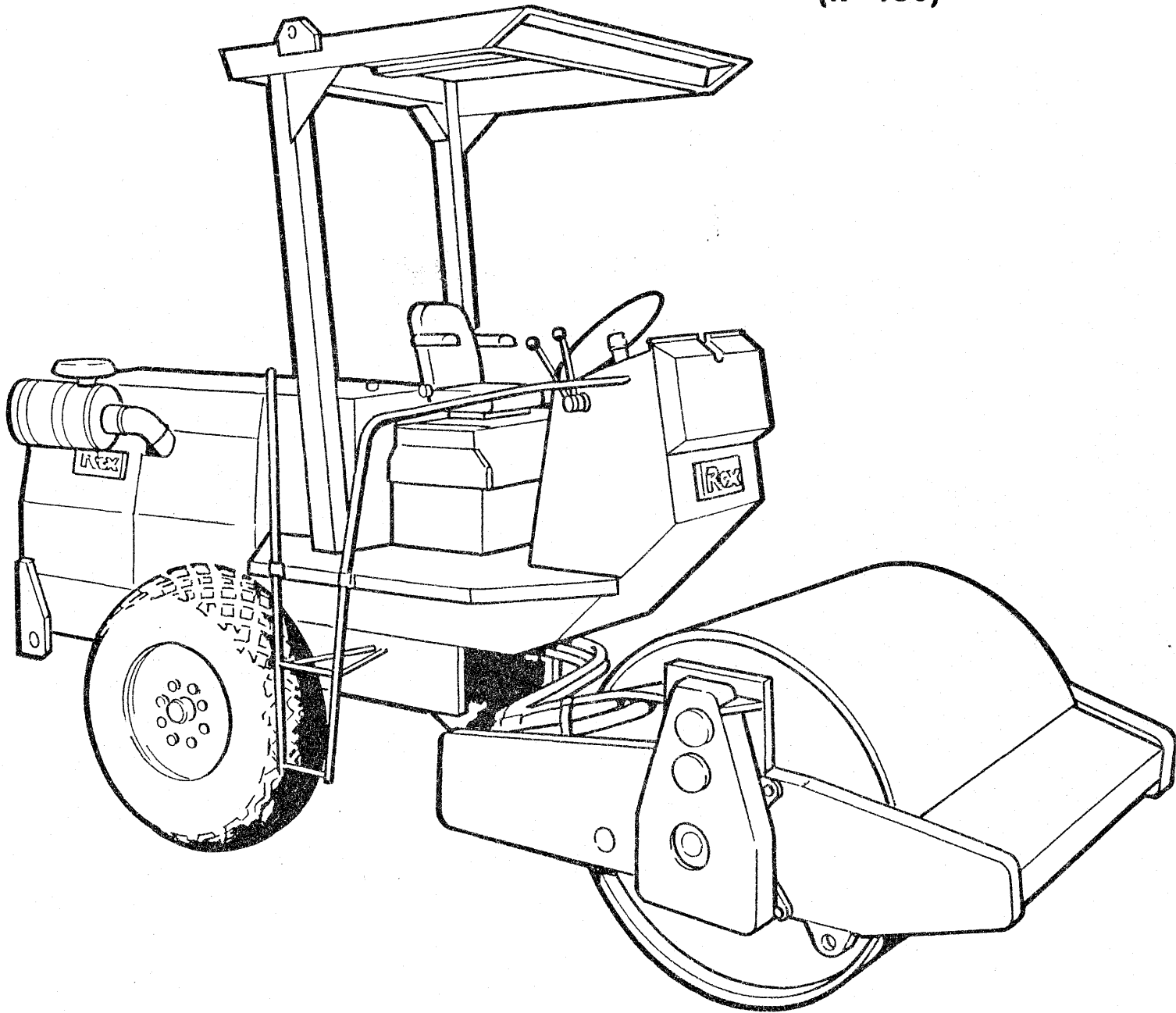


RexWORKS

MANUAL NO. 526 JD
MODEL SP-600D
DRUM DRIVE
VIBRATORY ROLLER
(N 489)



PARTS & SERVICE MANUAL

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REX SERVICE MANUAL 526.JD (N 489)

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NOTE: Please read the entire Operator's Manual 525,JD for your REX Model SP-600D Vibratory Roller before Start-Up.

REX MODEL SP-600D

FOREWORD

THANK YOU for your recent purchase of a new REX Model SP-600D Drum Drive Vibratory Roller.

Your confidence, pride and complete satisfaction is our aim in making this quality product. Designed specifically for use on granular materials and ideal for trench compaction, your REX Model SP-600D features as standard equipment a John Deere 4239T, 109 HP(81kw) @ 2500RPM Engine with dry replaceable air cleaner; 170 amp, 4D battery; Hydrostatic Propulsion with Full-Time Automatic Hydrostatic Positive Traction; Hydrostatic Dynamic Service Brake; EQUIPPED WITH OIL BATH LUBRICATED VIBRATOR SHAFT BEARINGS; Mechanical Caliper Disc Parking Brake, Direct Hydrostatic Vibrator Drive; Voltmeter, Hourmeter, Tachometer, Water Temp. Gauge, Fuel Gauge, Hydraulic Filter Indicator, Vibration Meter, Oil Pressure Gauge, Frequency Indicator, Air Filter Indicator; Pneumatic Vibration Isolators; 60" (1524mm) Wide x 48" (1219mm) Dia. Smooth Roll with adjustable Scraper Bars; 16.9 x 24 (429.3 x 609.6mm) 6 Ply All-Weather Diamond Tread Tires; Horn; Neutral Safety Start Switch; Adjustable Bucket Type Operators Seat; Tool Box and Tie Down Eyes (2) front, (2) rear.

Select Options are available at additional cost.

All major components such as engine, transmission, axles, differential and driveline units are widely accepted in the construction field.

REXWORKS INC. feels justified in being proud of the new REX Model SP-600D Drum Drive Vibratory Roller as we know you shall be. In the Parts and Service Manual will be found a listing of those items normally requiring your attention in the operation and servicing of your machines. Parts and service bulletins, along with REX TIMELY RECORD UPDATES, "REXTRU" flyers, provide rapid response to Distributor/Dealer parts and service personnel.

If a question arises regarding your REXWORKS product, or this publication, your REX Dealer is determined to answer and service your needs efficiently.

We look foreword to the continuation of a mutually beneficial business association for many years to come.

REX MODEL SP-600D

SAFETY ALERT SYMBOL



The above pictorial Safety Alert Symbol denotes Important Safety Information. The Symbol is used in conjunction with the following Safety Signal Words that alert a person to existence and relative degree of Safety Hazard.

SAFETY SIGNAL WORDS



CAUTION

The Signal Word "CAUTION" denotes a potentially hazardous situation to a person which may result in "Personal Injury" if recommended precautions are not taken.



WARNING

The Signal Word "WARNING" denotes a potentially hazardous situation to a person which may result in "Serious Injury or Death" if recommended precautions are not taken.



DANGER

The Signal Word "DANGER" denotes an extreme intrinsic hazardous situation to a person which would result in high probability of "Death or Irreparable Injury" if recommended precautions are not taken.

REX MODEL SP-600DRECOMMENDED SAFETY RULESCAUTION

Please read the entire Operators Manual #525 for your REX Model SP-600D Vibratory Roller Before Startup.

Roller operators frequently confront dangerous conditions. Therefore understand the positions and functions of all controls, speed, braking, stability and other characteristics of your Roller. Ask questions of your supervisor until you know the operating limits of this machine. Never operate under the influence of drugs or alcohol.

Keep all "INSTRUCTION PLATES & WARNING DECALS" clean and Readable, (i.e. see SUPERSTRUCTURE-Instruction Plates and Decals, page 10 and 11, and SUPERSTRUCTURE-location of Instructions Plates and Decals, pages 14 and 15 accordingly.)

CAUTION

It is impossible to over-emphasize the importance that ONLY qualified operators should be allowed to operate a Vibratory Roller.

We urge you to read the ATTACHED Roller Compactor Safety Manual (RC-80) published by the Construction Industry Manufacturers Association (CIMA). This manual provides basic safety procedures and warnings applicable to this equipment and can be incorporated easily into your RULES FOR SAFETY.

CAUTION

REVIEW YOUR COMPANY SAFETY POLICIES BEFORE "TESTING",
"PRACTICING" or "OPERATING" YOUR MACHINE.

526,JD-4
(N 489)

drum drive vibratory roller

REX MODEL SP-600D

CUSTOMER NOTES

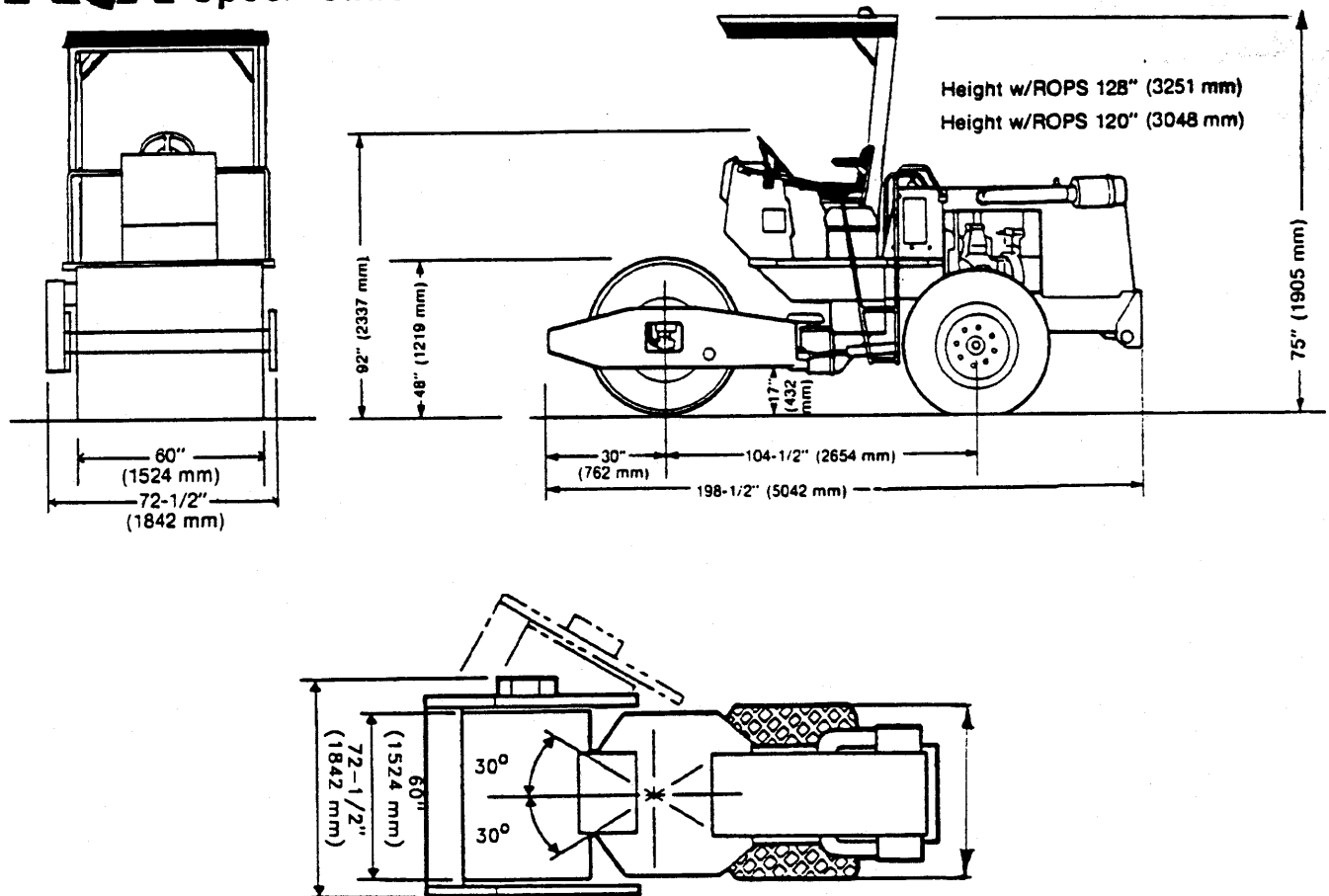
REX MODEL SP-600D

REX MODEL SP-600D DRUM DRIVE VIBRATORY ROLLER SPECIFICATIONS

PERFORMANCE SPECIFICATIONS

Rex SP-600D
Specifications

B0639



ITEM	DESIGN DATA	
	English	Metric
MAXIMUM TRAVEL SPEED (Forward or Reverse)	0-6 MPH	0-10 KPH
VIBRATION FREQUENCY RANGE	1200-1800 VPM	20-30 Hz
VIBRATION DYNAMIC FORCE @ 1800 VPM	22,400 lbs.	99.64 Kg
INSIDE TURNING RADIUS	14 FT.	4,267 mm
OUTSIDE TURNING RADIUS	19 FT.	5,791 mm
WORKING WIDTH	75 in.	1,905 mm
WORKING WEIGHT	15,060 lbs.	6,827.2 Kg.

REX MODEL SP-600D

ENGINE SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
TYPE	Diesel, John Deere 4239T	
NUMBER OF CYLINDERS	4	4
CYCLE	4	4
BORE	4.19 "	106.5 mm
STROKE	4.33 "	110 mm
TOTAL DISPLACEMENT	239 cu. in.	3,917 cm ³
HORSEPOWER	109 HP	81 KW
LOW IDLE SPEED	800 RPM	83.55 Rad/s
HIGH IDLE SPEED	2,750 RPM	287.22 Rad/s
GOVERNOR	Variable Speed	Variable Speed
COOLING SYSTEM		
Type		
System Capacity		
Thermostat		
Pressure Cap Rating		
BASIC WEIGHT	975 lbs.	442 kg
CRANKCASE CAPACITY		
With Filter Change	15 qts.	14 liters
Without Filter Change	14 qts.	13.2 liters

BATTERY SPECIFICATIONS

TYPE	Group 4D	Group 4D
AMPERES	170	170
VOLTS	12	12

HYDRAULIC SYSTEM SPECIFICATIONS

<u>ITEM</u>	<u>DESIGN DATA</u>	
	<u>English</u>	<u>Metric</u>
HYDRAULIC TANK CAPACITY	27 Gal.	102 liters
OIL FILTER ELEMENTS		
Quantity	1	1
Type	In Tank	In Tank
HYDRAULIC PUMP, STEERING		
Type	Gear	
Relief Pressure Setting (High Idle)	2,000 psi	136 ATM
Maximum Flow Rated Delivery	13 GPM	48.53 L/min
POWER STEERING CYLINDER		
Bore	3 "	76.2 mm
Stroke	20 "	508 mm
POWER STEERING, TURNS		
Right-to-Left	6 "	152.4 mm
Left-to-Right	5-1/2 "	139.7 mm

BRAKE SPECIFICATIONS

SERVICE BRAKES	Hydrostatic
EMERGENCY STOP OR PARKING BRAKE	Caliper Disc

FUEL SYSTEM SPECIFICATIONS

FUEL TYPE	#2 Diesel	#2 Diesel
FUEL TANK CAPACITY	35 Gal.	132.5 liters

TRANSMISSION SPECIFICATIONS

SYSTEM RELIEF PRESSURE, TRACTION	4,500 psi	306 ATM
SYSTEM RELIEF PRESSURE, VIBRATION	3,000 psi	170 ATM
TANK CAPACITY	27 Gal.	102 liters

DRUM SPECIFICATIONS

DRUM DIAMETER	48 "	1,219.2 mm
DRUM WIDTH	60 "	1,524 mm
DRUM SHELL	5/8 "	15.875 mm

REX MODEL SP-600D

REXWORKS STANDARD WARRANTY

REXWORKS warrants to Distributor and Customer that its products are free from defects in material and workmanship, conform to any drawings or specifications furnished by Customer or Distributor and agree to, by REXWORKS in writing, and conform to any description made by REXWORKS in writing. This warranty is subject to the REMEDY clause stated herein. Except for the foregoing warranty, it is agreed that THERE IS NO WARRANTY OF MERCHANTABILITY, NOR ANY OTHER WARRANTIES, EXPRESSED OR IMPLIED.

REMEDY: All claims must be made within six (6) months of delivery to Customer. Upon satisfactory proof of claim, REXWORKS will, within a reasonable time, make necessary repairs or supply replacement parts, or where the foregoing is deemed by REXWORKS to be commercially impractical, refund the price received by REXWORKS for the Product upon return of the Product. Repair or replacement parts provided under this remedy will be supplied by REXWORKS free of charge, F.O.B. shipping point, freight prepaid and allowed at the lowest available commercial rate. Charge for repairs, replacement or returns for credit will not be allowed unless authorized by REXWORKS in writing. REXWORKS will not be liable for any other costs, damages, or expenses that may result. The foregoing remedy is SOLE AND EXCLUSIVE and states the full extent of REXWORKS' liability. NO OTHER REMEDY WILL BE ALLOWED, WHETHER IN CONTRACT OR TORT (INCLUDING STRICT LIABILITY AND NEGLIGENCE).

PRODUCT SAFETY: Products designed and manufactured by REXWORKS are capable of being used in a safe manner: but REXWORKS cannot warrant their safety under all circumstances. CUSTOMER MUST INSTALL AND USE THE PRODUCTS IN A SAFE AND LAWFULL MANNER IN COMPLIANCE WITH APPLICABLE HEALTH AND SAFETY REGULATIONS AND LAWS AND GENERAL STANDARDS OF REASONABLE CARE.

R 4/6/82

REX MODEL SP-600D

MATERIAL LOST OR DAMAGED IN TRANSIT

All shipments are to be inspected by the Customer/Consignee prior to acceptance. REXWORKS responsibility for loss or damage ceases upon delivery to a carrier. Any claims for delays, damages, or shortages occurring after REXWORKS delivers products to a carrier should be made directly to the carrier, by the Customer/Consignee.

DESIGN CHANGE DISCLAIMER

REXWORKS INC. reserves the right to make design changes without notice, and without being obligated to furnish such changes for machines previously sold.

WARRANTY DISCLAIMER

Equipment, accessories and components not manufactured by REXWORKS INC. are warranted only to the extent of that Manufacturer's warranty, from date of delivery and acceptance.

INSTRUCTIONS FOR ORDERING PARTS

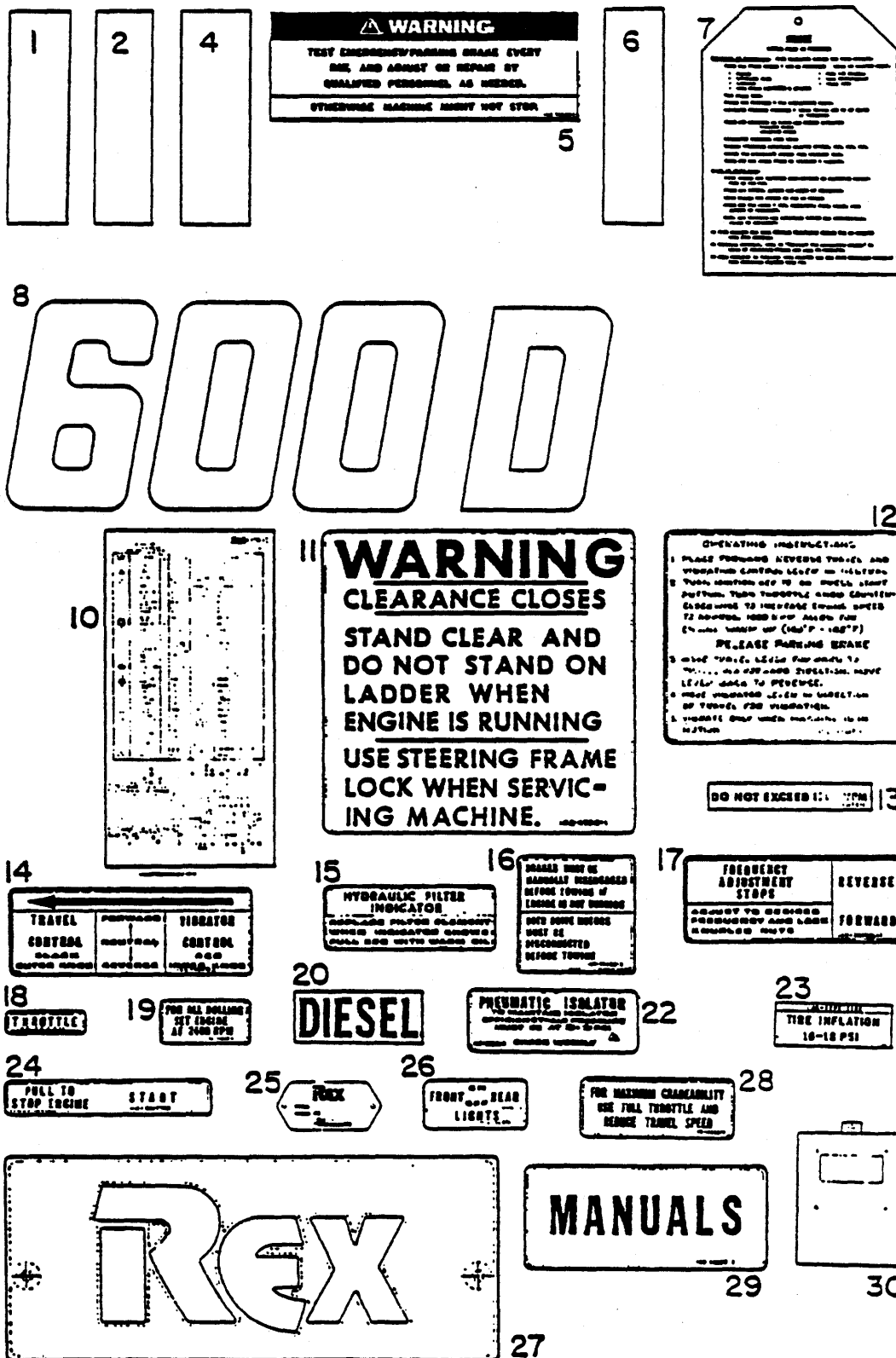
To assist your REXWORKS Distributor/Dealer in giving you prompt and expedient parts service, PLEASE furnish the SERIAL NUMBER of the machine for which parts are required. Specify quantity, part number and description when ordering.

ALWAYS give complete billing and shipping instructions and method of shipment.

REX MODEL SP-600D

INSTRUCTION PLATES AND WARNING DECALS

BO510



REX MODEL SP-600DINSTRUCTION PLATES AND WARNING DECALS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-08085-01	TAPE, SAFETY-WALK	12 FT.
5	102-31431-01	DECAL-EMERG BRAKE	1
6	102-09329-01	TAPE RED REFL 3INCH	14 FT.
7	102-11137-01	TAG-START PROCEDURE	1
8	102-50032-01	DECAL-600D	1
10	102-50101-01	SERVICE CHART LABEL	1
11	102-04708-01	ARTIC JOINT DECAL	2
12	102-30617-01	LABEL-OPERATION INSTRUCTIONS	1
13	102-09152-01	LABEL 1700VPM	1
14	102-30189-01	CONTROL DECAL	1
15	102-08699-01	FILTER INDICATOR DECAL	1
16	102-11425-01	TOWING DECAL	2
17	102-30186-01	FREQUENCY STOP DECAL	1
18	102-09222-01	THROTTLE DECAL	1
19	102-10622-01	LABEL-ENGINE SET	1
20	102-10768-01	DIESEL DECAL	1
22	102-10091-01	LABEL-AIR PRESSURE	2
23	102-12030-01	INFLATION LABEL	2
24	102-30190-01	ENGINE CONTROL DECAL	1
25	102-30190-01	ENGINE CONTROL CABLE	1
26	102-09220-01	LABEL LIGHTS	1
27	402-01815-01	REX LOGO	3
28	102-11555-01	GRADABILITY OPERATION DECAL	1
29	102-10802-01	MANUAL HOLDER DECAL	1
30	102-10801-01	MANUAL HOLDER	1
31	102-11451-01	REX QUALITY SIGN	2

REX MODEL SP-600D

LUBRICATION AND MAINTENANCE CHART

RexWORKS

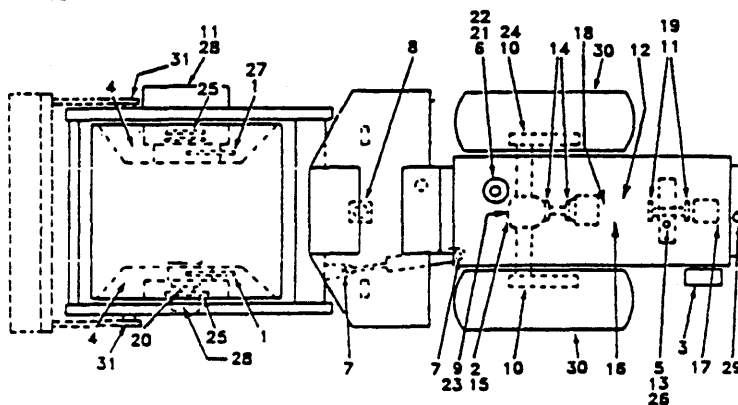
LUBRICATION AND MAINTENANCE CHART
FOR MORE DETAILED INFORMATION REFER
TO OPERATOR'S MANUAL #487 FOR SP-600PD
TO OPERATOR'S MANUAL #525 FOR SP-600D

REX MODEL
SP-600D & SP-600PD
VIBRATORY ROLLERS

INTERVAL HOURS	REF.	COMPONENT	NO. OF SERVICE POINTS	SERVICE DESCRIPTION	CAPACITY	LUBRICANT OR OTHER
18 OR DAILY	1	VIBRATOR SHAFT BEARINGS	1	CHECK LEVEL**	FILL TO LEVEL FLUG	*MOBILUBE HD 80W-90
	2	ENGINE CRANKCASE OIL	1	CHECK LEVEL	MAINTAIN AT PROPER PROPER DIPSTICK LEVEL	FOLLOW ENGINE MANUFACTURER'S SPECIFICATIONS
	3	AIR CLEANER	1	CHECK INDICATOR AND CLEAN BOWL	REPLACE ELEMENT WHEN INDICATOR SHOWS RED	ELEMENT: REXWORKS PART NUMBER 102-0203-02
	4	PNEUMATIC ISOLATOR	2	CHECK AIR PRESSURE	MAINTAIN AT 28-35 PSI (1.9-1.7 ATM)	ALWAYS MAINTAIN CAPS ON VALVE STEMS
	5	RADIATOR COOLANT	1	CHECK LEVEL		ADD ETHYLENE GLYCOL ANTI- FREEZE AND CLEAN WATER
	6	HYDRAULIC OIL RESERVOIR	1	CHECK SOFT GAGES**	FILL TO CENTER OF GAGE	*MOBIL DTE-15
	14	EMERGENCY/ PARKING BRAKE	1	CHECK BEFORE START-UP	MUST HOLD AGAINST MAXIMUM ENGINE POWER	ADJUST OR REPAIR AT ONCE (BEFORE OPERATING)
50	7	STEERING CYLINDER END JOINTS	2	ADD GREASE		*MOBILGREASE SPECIAL
	8	ARTICULATING JOINT	4	ADD GREASE		*MOBILGREASE SPECIAL
	9	DIFFERENTIAL	1	CHECK LEVEL	FILL TO LEVEL FLUG	*MOBILUBE 46 SAE 90
	10	WHEEL END GEAR BOX	2	CHECK LEVEL	FILL TO LEVEL FLUG	*MOBILUBE 46 SAE 90
	11	UNIVERSAL JOINT SLIP YOKES	1	ADD GREASE		*MOBILGREASE SPECIAL
	12	ENGINE FUEL FILTER	1	CHECK BOWL		DRAIN ANY WATER OR DIRT
	13	BATTERY 12 VOLT	1	CHECK ELECTROLYTE LEVEL CHECK TERMINALS FOR CORROSION	FILL TO BOTTOM OF FILLER NECK	DISTILLED WATER CLEAN TERMINALS
100	15	ENGINE CRANKCASE OIL	1	DRAIN & REFILL	12-1/2 QTL (11.8 LITERS)	FOLLOW ENGINE MANUFACTURER'S SPECIFICATIONS
	16	ENGINE LUBE OIL FILTER	1	REPLACE		JOE 730TL JOHN DEERE NO. T-150M DO 3-53N AC TYPE TP-247
	17	ALTERNATOR AND FAN BELTS	1	CHECK TENSION		TIGHTEN IF NECESSARY
200	18	ENGINE FUEL FILTERS	2	REPLACE		JOE 730TL JOHN DEERE NO. AR-800-1 DO 3-53N AC TYPE T-208(PRIMARY) AC TYPE TP-225(SECONDARY)
500	19	UNIVERSAL JOINT BEARINGS	6	REPACK		*MOBILGREASE HP
	20	VIBRATOR MOTOR COUPLING	1	REPACK		*MOBILGREASE SPECIAL
1000	21	HYDRAULIC OIL RESERVOIR	1	DRAIN & REFILL	34 GALS. (129 LITERS)	*MOBIL DTE-15
	22	HYDRAULIC OIL FILTER ELEMENT	1	REPLACE		ELEMENT: REXWORKS PART NUMBER 298-00133-53
	23	DIFFERENTIAL	1	DRAIN & REFILL	6-3/4 PNTS (3-1/8 LITERS)	*MOBILUBE 46 SAE 90
	24	WHEEL END GEAR BOX	2	DRAIN & REFILL	6 PNTS EACH BOX (2-7/8 LITERS)	*MOBILUBE 46 SAE 90
	25	ROLL BEARINGS	2	REPACK		*MOBILGREASE HP
	26	RADIATOR COOLANT	1	DRAIN & REFILL OR CHANGE YEARLY, WHICHEVER COMES FIRST	21 QTL (20 LITERS)	ETHYLENE GLYCOL ANTI- FREEZE & CLEAN WATER
	27	VIBRATOR SHAFT BEARINGS	1	DRAIN & REFILL	18 QTL (16.9 LITERS)	*MOBILUBE HD 80W-90
	28	ROLL DRIVE GEAR BOX	1	DRAIN & REFILL	18 QTL (14 LITERS)	*MOBILUBE HD 80W-90
	29	FUEL TANK	1	ADD FUEL	35 GALS. (132 LITERS)	#2 DIESEL FUEL
AS REQUIRED	30	TIRES: 16.5 x 24	2	CHECK AIR PRESSURE	6000 12-1/2 PSI (1.0-1.02 ATM) 6000D 16-1/2 PSI (1.09-1.22 ATM)	ALWAYS MAINTAIN CAPS ON VALVE STEMS
	31	BLADE PIVOTS	2	ADD GREASE		*MOBILGREASE SPECIAL

*USE MOBIL OIL PRODUCT OR EQUIVALENT
**WITH WARM OIL

102-50101-01



NEGATIVE GROUND ELECTRIC SYSTEM

drum drive vibratory roller

526,JD-13
(N 489)

REX MODEL SP-600D

CUSTOMER NOTES

LOCATION OF INSTRUCTION PLATES AND DECALS



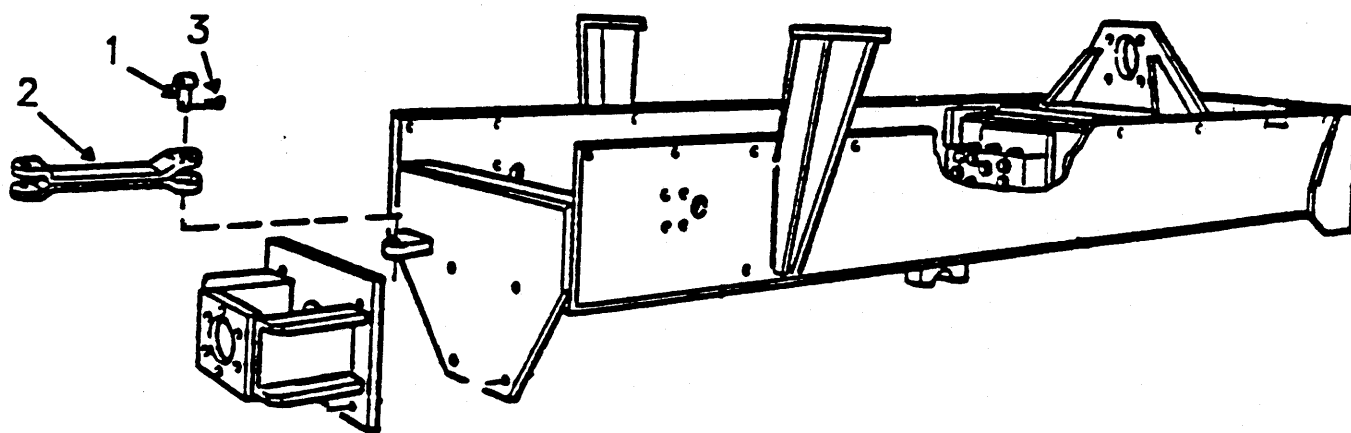
REX MODEL SP-600DLOCATION OF INSTRUCTION PLATES AND DECALS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-08085-01	TAPE, SAFETY-WALK	12FT
5	102-31431-01	DECAL-EMERG BRAKE	1
6	102-09329-01	TAPE RED REFL 3INCH	14FT
7	102-11137-01	TAG-START PROCEDURE	1
8	102-50032-01	DECAL-600D	1
10	102-50101-01	SERVICE CHART LABEL	1
11	102-04708-01	ARTIC JOINT DECAL	2
12	102-30617-01	LABEL-OPERATION INSTRUCTIONS	1
13	102-08744-01	LABEL 1800 VPM	1
14	102-30189-01	CONTROL DECAL	1
15	102-08699-01	FILTER INDICATOR DECAL	1
16	102-11425-01	TOWING DECAL	2
17	102-30186-01	FREQUENCY STOP DECAL	1
18	102-09222-01	THROTTLE DECAL	1
19	102-10622-01	LABEL-ENGINE SET	1
20	102-10768-01	DIESEL DECAL	1
22	102-10091-01	LABEL-AIR PRESSURE	2
23	102-12030-01	INFLATION LABEL	2
24	102-30190-01	ENGINE CONTROL DECAL	1
25	102-11159-01	SERIAL NO PLATE	1
26	102-09220-01	LABEL LIGHTS	1
27	402-01815-01	REX LOGO	3
28	102-11555-01	GRADABILITY OPERATION DECAL	1
29	102-10802-01	MANUAL HOLDER DECAL	1
30	102-10801-01	MANUAL HOLDER	1
31	102-11451-01	REX QUALITY SIGN	2
32	102-09200-01	DECAL VIBRATION METER	1

REX MODEL SP-600D

STEERING LOCK LINK

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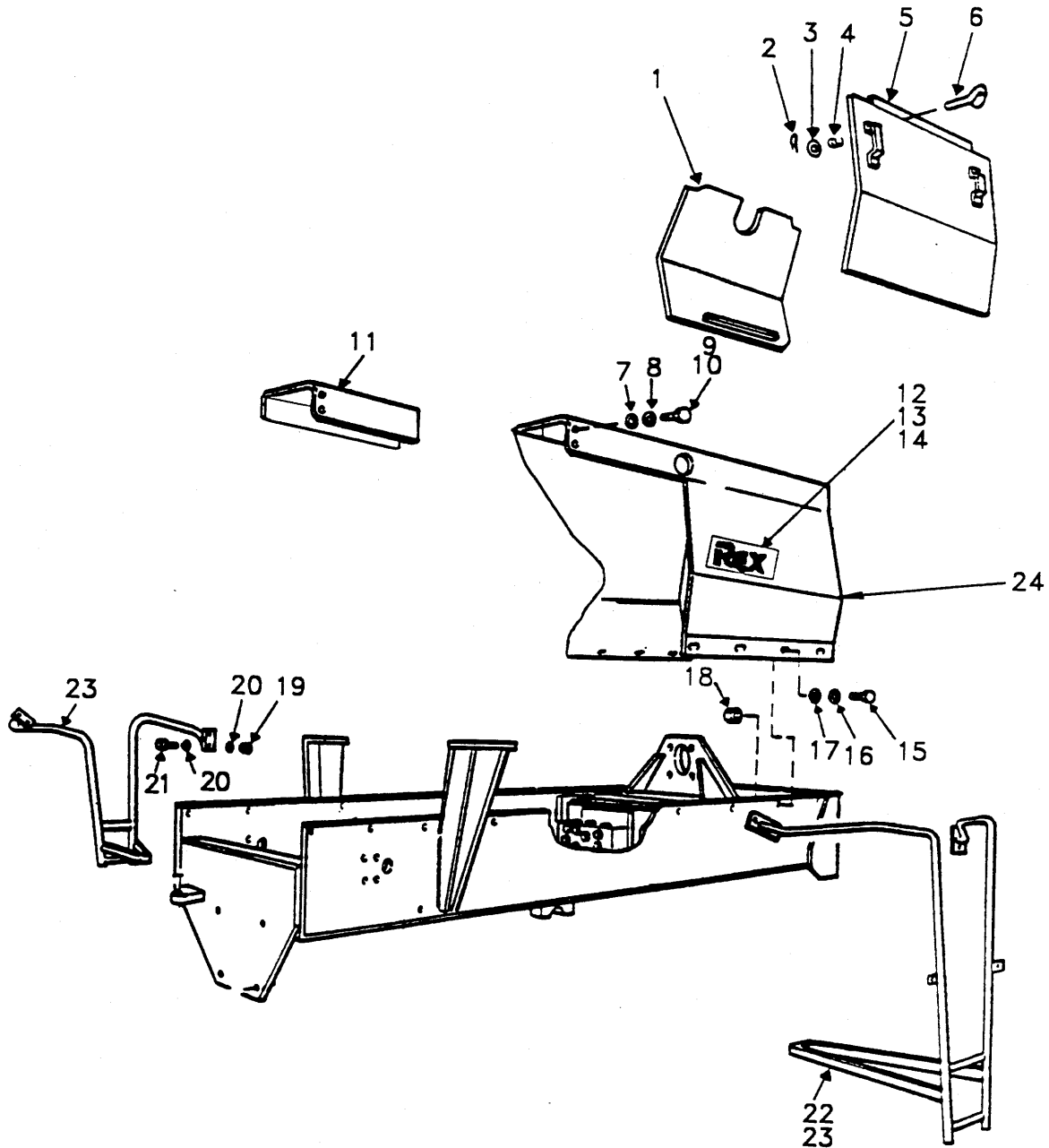
REX MODEL SP-600DSTEERING LOCK LINK

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-08082-80	PIN	2
2	502-08081-80	LOCK, STEERING	1
3	298-00131-47	HAIRPIN, SPRING LOCK	1

REX MODEL SP-600D

ENGINE HOOD, SIDE COVERS, OPERATORS PLATFORM HANDRAIL,
TOOLBOX AND BATTERY TRAY

B0506A

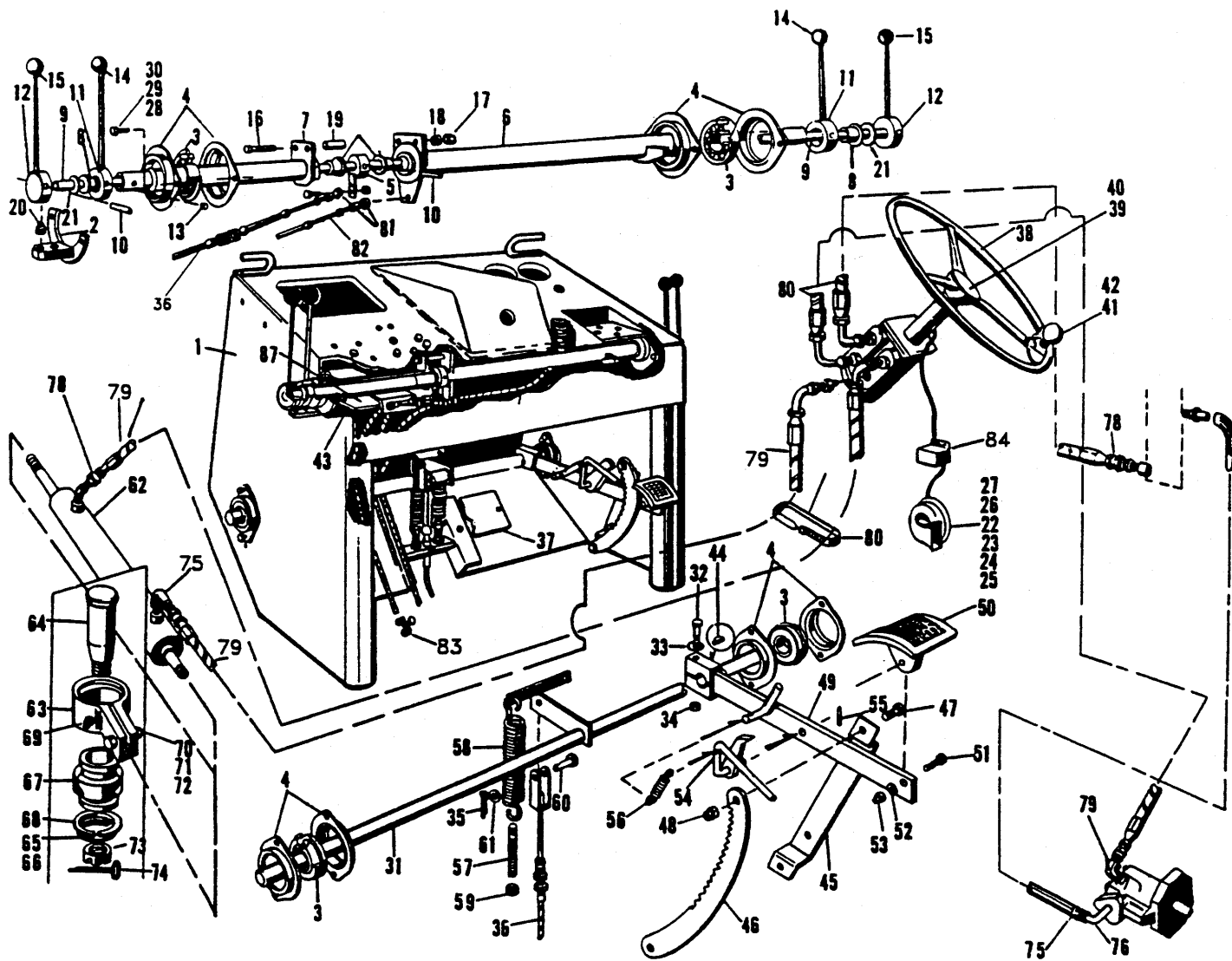


REX MODEL SP-600DENGINE HOOD, SIDE COVERS, OPERATORS PLATFORM HANDRAIL,
TOOLBOX AND BATTERY TRAY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-20348-80	ENGINE HOOD SIDE	1
2	398-03000-12	COTTER, 1/8" X 3/4"	2
3	398-20000-23	CUT WASHER, 3/8"	2
4	X6860	SPRING, COMPRESSION	2
5	502-20004-80	ENGINE HOOD SIDE	1
6	102-09607-02	FASTENER, CLIP	2
7	398-20000-12	LOCK WASHER 3/8"	9
8	398-02000-37	LOCK WASHER 3/8"	10
9	298-00105-93	CAPSCREW 3/8" X 1-1/4"	17
10	298-02068-71	NUT 3/8"	17
11	102-50345-01	HOOD	1
12	402-01815-01	NAMEPLATE, REX	3
13	398-20000-64	LOCK WASHER, 5/16"	9
14	398-11000-18	HEX NUT 5/16"	9
15	398-02002-28	CAPSCREW 1/2" X 2"	12
16	398-20000-39	CUT WASHER 1/2"	15
17	398-20000-25	LOCK WASHER 1/2"	15
18	398-11000-22	NUT 1/2"	15
19	298-02012-71	LOCKNUT 3/8"	6
20	398-20000-23	CUT WASHER 3/8"	6
21	298-00106-93	CAPSCREW 3/8" X 1-1/2"	6
22	502-06466-81	LADDER & HANDRAIL	1
23	502-06466-80	LADDER & HANDRAIL	1
24	502-09247-80	RADIATOR SHROUD	1

REX MODEL SP-600D
OPERATORS CONSOLE

B0452



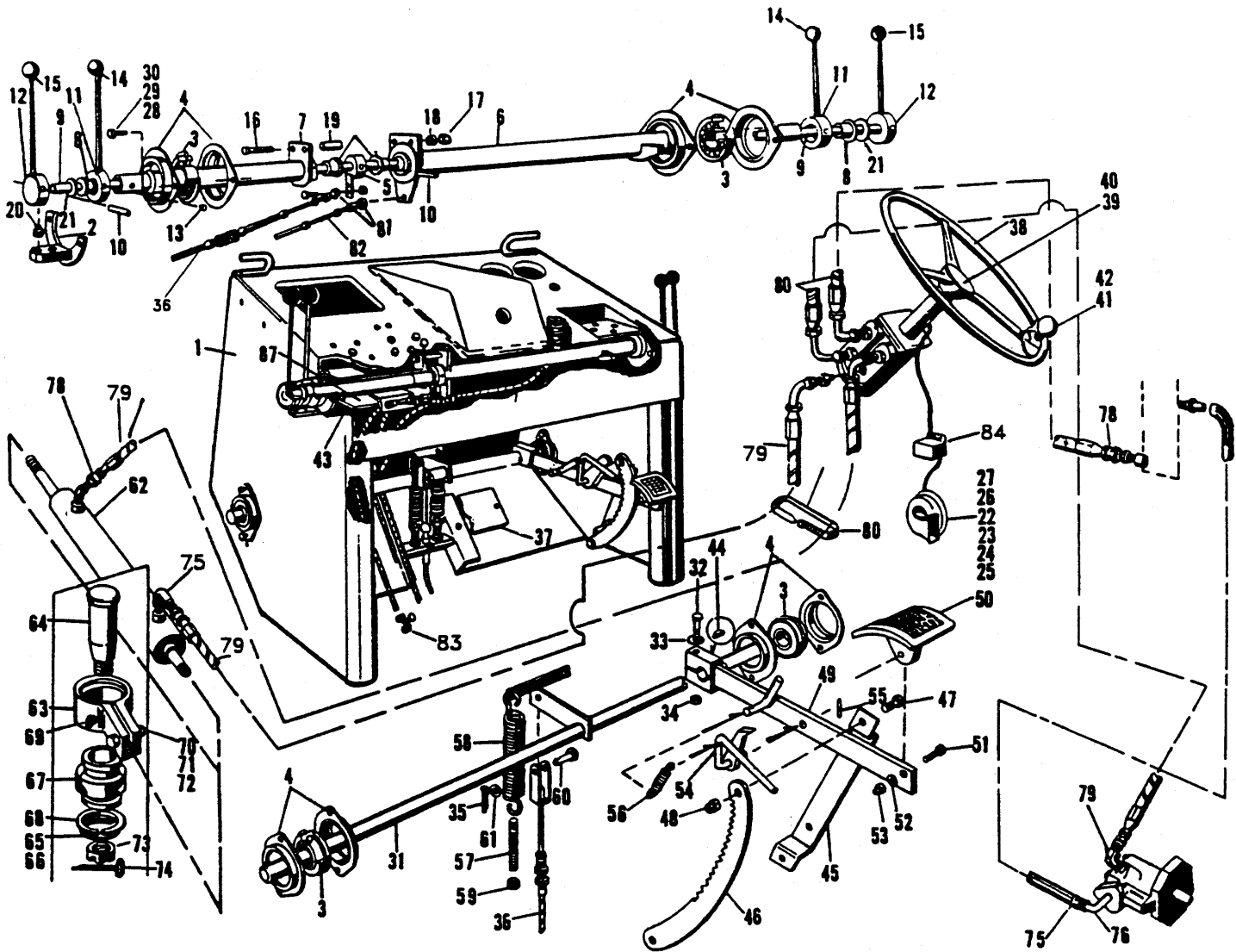
REX MODEL SP-600DOPERATORS CONSOLE

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-06452-80	OPER CONSOLE	1
2	502-08132-80	DETENT BRKT	1
3	298-00314-02	BEARING	4
4	298-00315-02	FLANGETTE BRNG MOUNT (HALF)	8
5	502-08107-80	DIREC CABLE LEVER	1
6	502-08249-80	TUBE-RH-CONTROL	1
7	502-08102-80	LEFT CONTROL TUBE	1
8	298-05019-08	3/4" ID BUSHING-NYL	4
9	102-30130-01	DUAL CONTROL SHAFT	1
10	298-06004-34	1/4" X 2" ROLL PIN	3
11	502-08106-80	VIB CONTROL LEVER	2
12	502-08199-80	DIREC CONTROL LEVER	2
13	398-17002-15	3/8" X 3/8" NYLOK SOC SS	2
14	102-07190-01	KNOB	2
15	X204135	1/2" BALL KNOB	2
16	298-00111-93	3/8" X 3" HT Z PL CS	2
17	298-02012-71	3/8" LOCKNUT	5
18	398-20000-23	3/8" CUT WASHER	2
19	102-09089-01	SPACER TUBE	2
20	298-00300-47	BALL PLUNGER	2
21	298-00032-97	THRUST WASHER	6
22	102-09149-02	HORN	1
23	398-10000-64	1/4" X 3/4" RD MACH SCR	3
24	398-11000-17	NUT.,HEX 1/4" X 20"	13
25	398-20000-36	LOCKWASHER 1/4"	13
26	102-09149-03	NUT	1
27	102-09149-04	BRACKET	1
28	298-00003-04	3/8" X 1" CAR BOLT-GR 5	8
29	398-20000-37	3/8" LOCK WASHER	8
30	398-11000-19	3/8" UNC NUT	8
31	502-08325-80	SHAFT BRAKE	1
32	398-95000-99	CAPSCREW	1
33	398-20000-37	3/8" LOCK WASHER	8
34	398-11000-19	3/8" UNC NUT	8
35	398-03000-06	1/16" X 3/4" COTTER	2
36	102-30470-01	PARKING BRAKE CABLE	1
37	102-09737-01	COVER-BRAKE	1
38	298-00068-47	STEERING WHEEL	1
39	102-10757-01	HORN BUTTON KIT,	1
40	298-00009-71	NUT-STEERING WHEEL	1
41	298-00278-47	KNOB-STEERING WHEEL	1
42	298-00001-04	1/4" X 3/4" CARR BOLT	2
43	502-08450-80	BRKT-VIB & THROTTLE	1
44	398-06000-96	#808 WOODRUFF KEY	1

REX MODEL SP-600D

OPERATORS CONSOLE ASSEMBLY (CONTINUED)

B0452

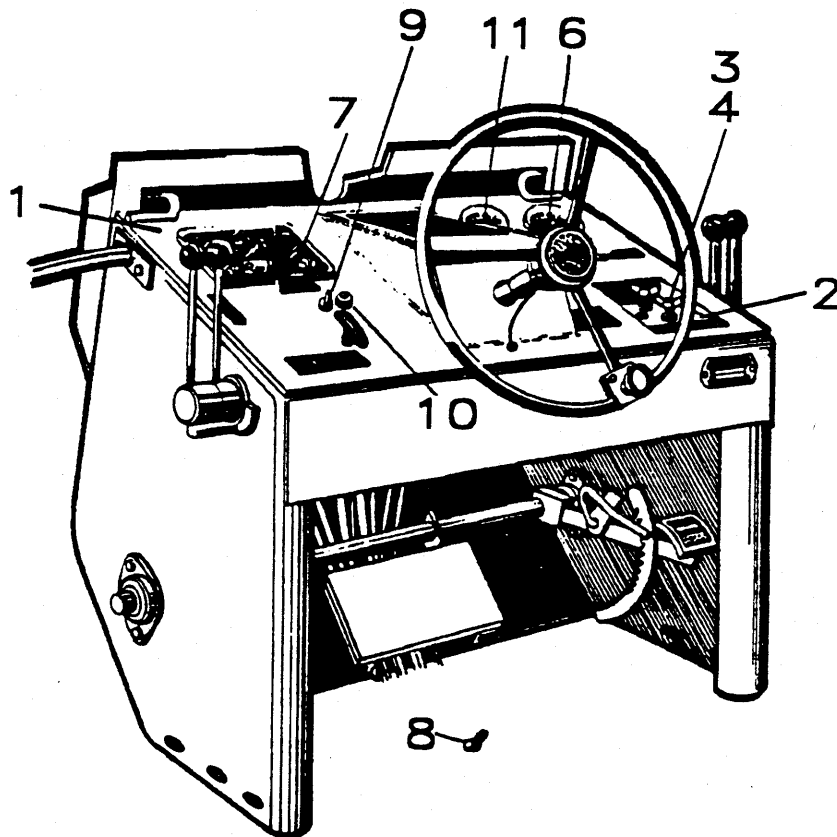


REX MODEL SP-600DOPERATORS CONSOLE ASSEMBLY (CONTINUED)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
45	102-09736-01	BRACKET	1
46	298-00322-47	RATCHET	1
47	298-00113-93	CAPSCREW	2
48	298-02010-71	1/2" LOCKNUT	4
49	502-08336-81	BRAKE LEVER	1
50	402-01596-02	PEDAL-FOOT	1
51	298-00107-93	CAPSCREW	1
52	398-20000-23	3/8" CUT WASHER	2
53	398-11000-19	3/8" UNC NUT	1
54	502-08337-80	BRAKE RELEASE	1
55	298-06021-34	1/8" X 3/4" ROLL PIN	1
56	202338	SPRING	1
57	102-09739-01	HOLDER-SPRING	2
58	102-00699-19	SPRING	2
59	398-11000-19	3/8" UNC NUT	2
60	298-00129-47	PIN-CLEVIS	2
61	398-20001-02	13/32" X 13/16" X 1/16" CW	10
62	102-30292-01	HYD. CYLINDER	1
63	102-30437-01	HOUSING BALL STUD	2
64	102-09767-01	STUD BALL	2
65	59077	WASHER	2
66	102-09768-01	WASHER	4
67	298-06806-08	BUSHING	2
68	298-07527-34	SNAP RING	2
69	398-08000-07	#1610B ALEMITE	2
70	298-00116-93	1/2" X 2-1/4" ZN PL CS	2
71	398-20000-39	LOCK WASHER, 1/2"	2
72	298-02063-71	1/2 LOCK FLANGE	2
73	398-11000-87	SAE CASTLE NUT 1-1/4"	2
74	398-03000-68	3/16" X 2" COTTER	2
75	298-02171-62	ELBOW, 90 DEG.	1
76	298-08112-86	45 DEGREE ELBOW	1
77	298-04516-68	PLASTIC TIE CLAMP	2
78	298-08110-86	STRAIGHT ADAPTER	4
79	102-03701-04	HOSE ASSEMBLY	2
80	102-03701-05	HOSE ASSEMBLY	2
81	102-08672-08	CONTROL CABLE	1
82	298-00276-02	FEMALE ROD END 1/4"	2
83	102-07253-01	CABLE, BRAKE	1
84	298-15018-17	HORN RELAY	1

REX MODEL SP-600D
INSTRUMENT PANEL ASSEMBLY

B0454A



REX MODEL SP-600D

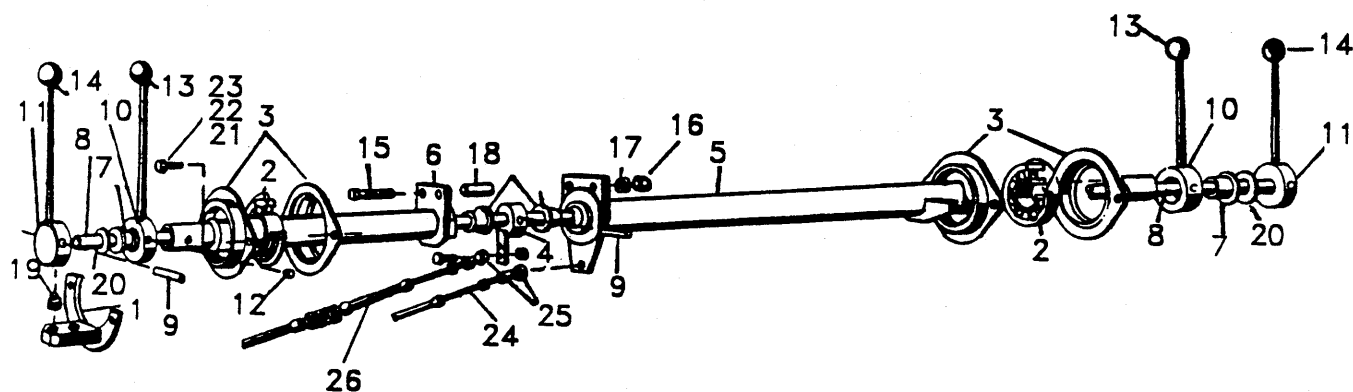
INSTRUMENT PANEL ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-06833-80	INSTRUMENT PANEL	1
2	102-09088-01	PLATE STOP ADJUST	1
3	502-00241-80	AJD SCREW 2-1/2"	2
4	298-00032-71	3/8" WING NUT-S-STL	2
6	602-03795-01	FREQUENCY METER	1
7	102-50103-01	INSTRUMENT CLUSTER	1
8	298-09032-86	CABLE CLAMP	2
9	298-06176-17	SWITCH, LOCK	1
10	298-06067-17	STARTER SWITCH	1
11	602-03796-01	VIBRATION METER	1

REX MODEL SP-600D

CONTROL SHAFT ASSEMBLY

B0520

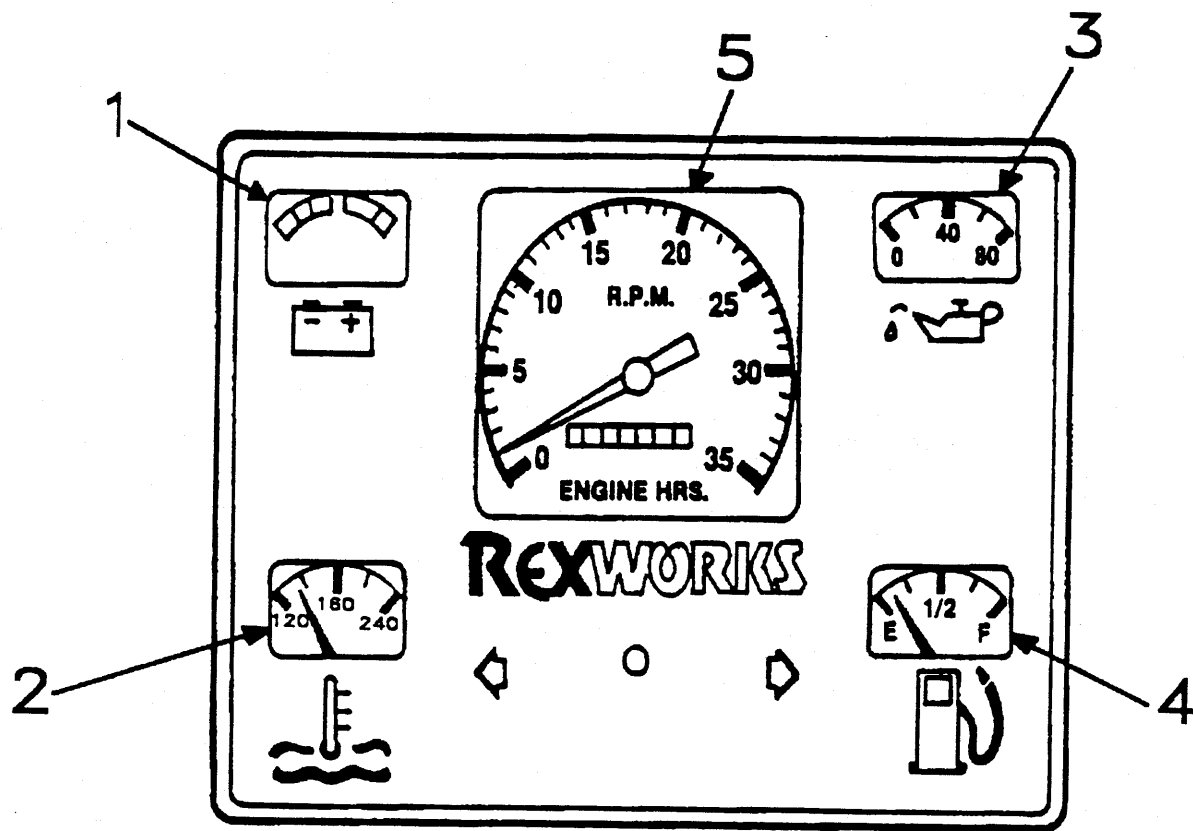


REX MODEL SP-600D
CONTROL SHAFT ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-08132-80	DETENT BRKT	1
2	298-00314-02	BEARING	4
3	298-00315-02	FLANGETTE BEARING MOUNT	8
4	502-08249-80	TUBE-RH-CONTROL	1
5	502-08107-80	DIREC CABLE LEVER	1
6	502-08102-80	LEFT CONTROL TUBE	1
7	298-05019-08	3/4" ID BUSHING-NYL	4
8	102-30130-01	DUAL CONTROL SHAFT	1
9	298-06004-34	1/4" X 2" ROLLPIN	3
10	502-08106-80	VIB CONTROL LEVER	2
11	502-08199-80	DIREC CONTROL LEVER	2
12	398-17002-15	3/8"X 3/8" NYLOK SOC SS	2
13	102-07190-01	KNOB (RED)	2
14	X204135	1/2" BALL KNOB (BLACK)	2
15	298-00111-93	3/8" X 3" HT Z PL CS	2
16	298-02012-71	3/8" LOCKNUT	5
17	398-20000-23	3/8" CUT WASHER	2
18	102-09089-01	SPACER TUBE	2
19	298-00300-47	BALL PLUNGER	2
20	298-00032-97	THRUST WASHER	6
21	298-00003-04	3/8" X 1" CAR BOLT-GR 5	8
22	398-20000-37	3/8" LOCK WASHER	8
23	398-11000-19	3/8" UNC NUT	8
24	102-08672-08	CONTROL CABLE (TRAVEL)	1
25	298-00276-02	FEMALE ROD END 1/4"	2
26	102-08672-08	CONTROL CABLE (VIBRATION)	1

REX MODEL SP-600D
INSTRUMENT CLUSTER ASSEMBLY

B0522A

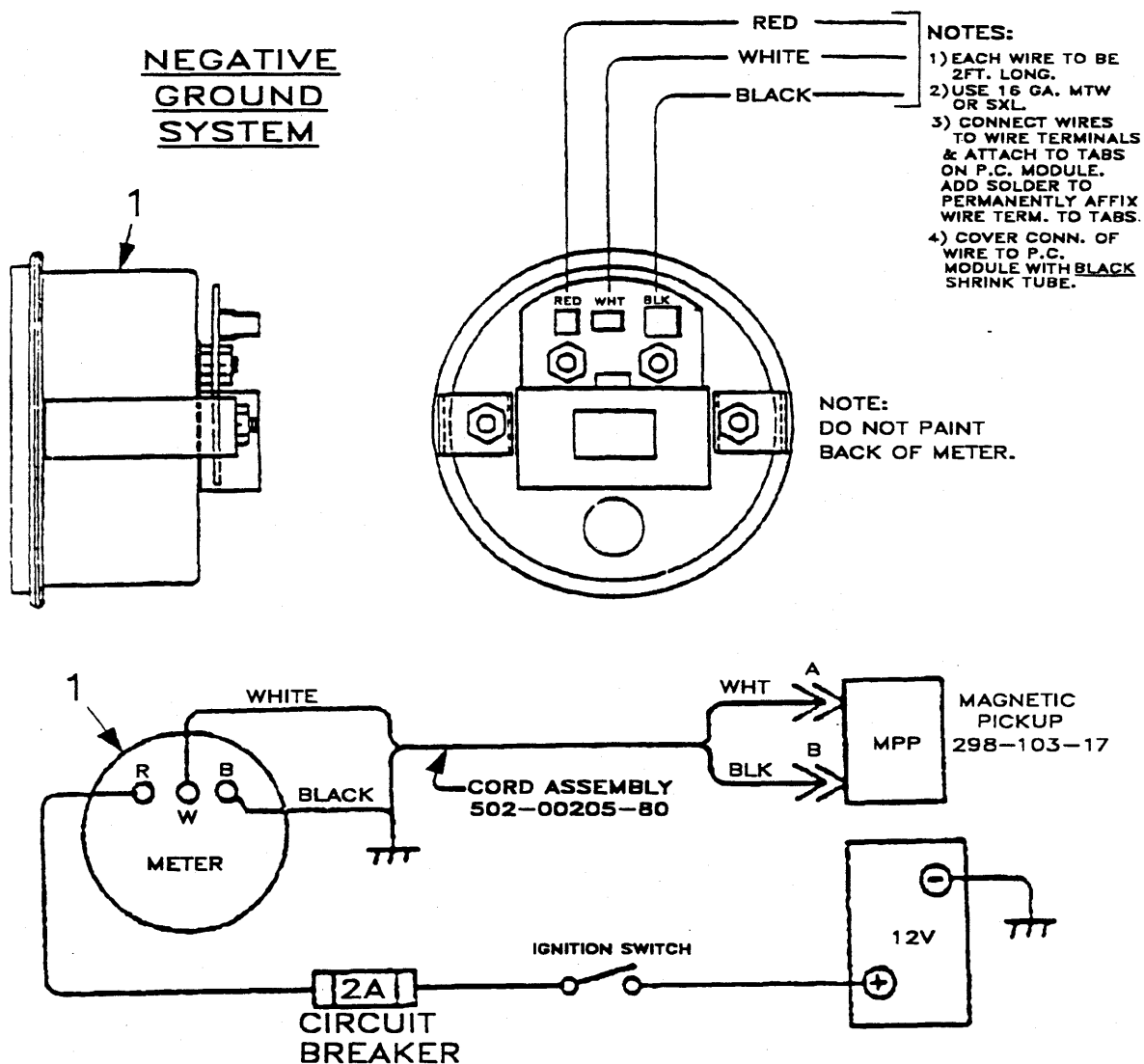


REX MODEL SP-600DINSTRUMENT CLUSTER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-50103-11	VOLTMETER	1
2	102-50103-12	TEMPERATURE GAUGE	1
3	102-50103-13	OIL PRESSURE GAUGE	1
4	102-50103-14	FUEL GAUGE	1
5	102-50103-15	TACHOMETER	1

REX MODEL SP-600D FREQUENCY METER ASSEMBLY

B3795C



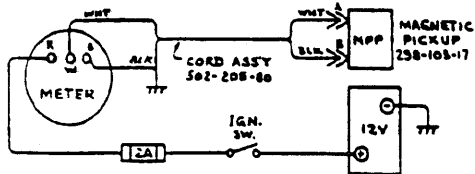
REX MODEL SP-600D
FREQUENCY METER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	602-03795-01	FREQUENCY METER	1

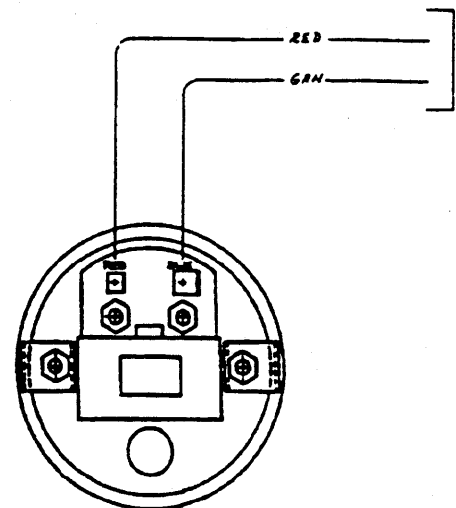
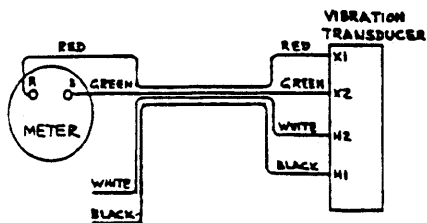
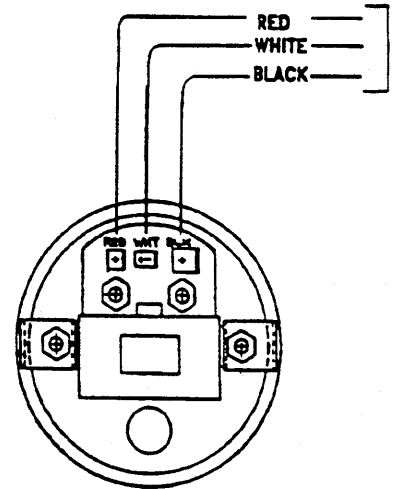
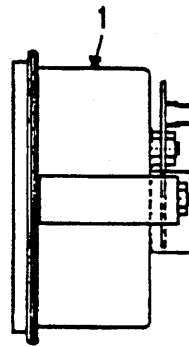
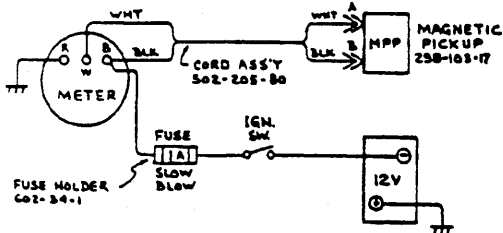
REX MODEL SP-600D
VIBRATION METER ASSEMBLY

B0476A

NEGATIVE GROUND SYSTEM



POSITIVE GROUND SYSTEM



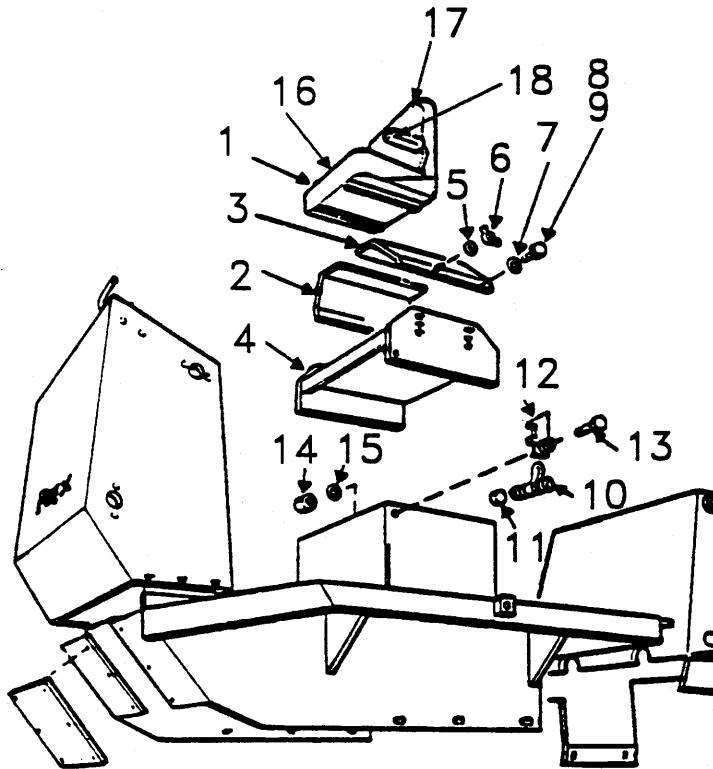
REX MODEL SP-600D
VIBRATION METER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	602-03796-01	VIBRATION METER	1

REX MODEL SP-600D

SEAT MOUNTING

B0503



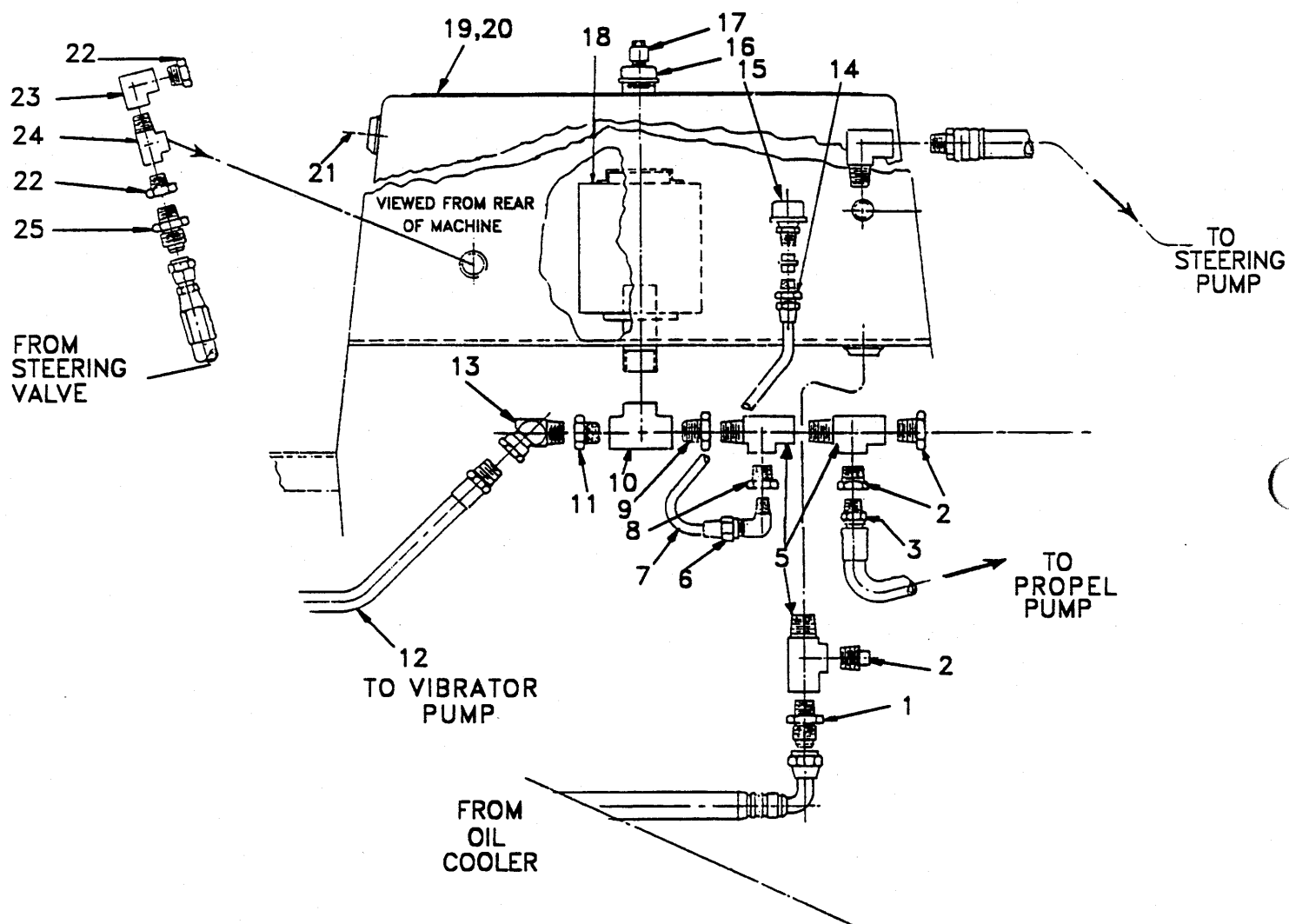
REX MODEL SP-600DSEAT MOUNTING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-09914-01	SEAT	1
2	102-31071-01	SEAT BRACKET	1
4	502-08690-80	SUPPORT, COVER SEAT	1
5	398-20000-23	CUTWASHER 3/8"	4
6	298-02012-71	LOCKNUT 3/8"	2
7	398-20000-37	LOCKWASHER 3/8"	6
8	298-00105-93	CAPSCREW	6
9	398-11000-19	NUT 3/8"	6
10	102-01299-01	SPRING	1
11	102-09860-01	SPACERS, SPRING MOUNTING	2
12	502-08361-80	COVER LATCH	1
13	398-02004-64	CAPSCREW 3/4" X 3"	1
14	398-02035-71	LOCKNUT 3/4"	1
15	398-20000-28	CUTWASHER 3/4"	1
16	P102-09914-11	SEAT CUSHION	1
17	P102-09914-12	BACK CUSHION	1
18	P102-09914-13	ARM RESTS RH & LH	1 EA.

REX MODEL SP-600D

HYDRAULIC TANK ASSEMBLY, INCLUDING FITTINGS

B0481



REX MODEL SP-600DHYDRAULIC TANK ASSEMBLY, INCLUDING FITTINGS

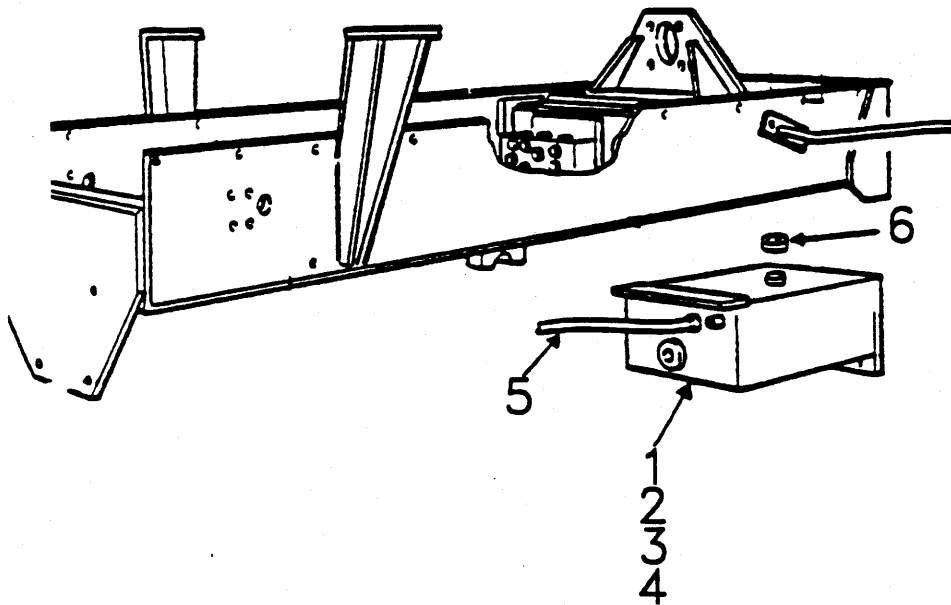
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-02141-62	STR. ADAPTER 1" X 1 5/16	1
2	298-13010-86	PIPE PLUG 1"	1
3	298-13019-86	PIPE PLUG 3/4"	2
4	298-14500-86	REDUCER 1 X 3/4"	4
5	298-17015-86	SERVICE TEE 1"	4
6	298-00019-01	ELBOW TUBE COMPRESSION	1
7	398-99004-35	COPPER TUBE 1/4 X .03 X 30" LONG	1
8	298-14514-86	REDUCER 1 X 1/4"	1
9	298-14504-86	REDUCER 1 1/4 X 1"	1
10	298-17016-86	TEE- FEMALE 1 1/4 NPTF	1
11	298-14511-86	REDUCER 1 1/4 X 3/4	1
12	102-03688-02	HOSE ASSY 3/4 I.D. X 82" LONG	1
13	298-02072-62	ELBOW 45°	1
14	298-00015-01	CONNECTOR, STR. TUBE	1
15	298-02121-56	GAUGE, VACUUM	1
16	102-07320-01	CAP - FILLER	1
17	298-08001-89	AIR BREATHER	1
18 *	298-00192-53	OIL FILTER	1
19	102-10886-01	GASKET, HYDRAULIC COVER	1
20	502-04976-80	COVER, HYDRAULIC TANK	1
21	298-02108-56	SIGHT PLUG	1
22	298-14500-86	REDUCER 1 X 3/4"	4
23	298-06501-86	ELBOW 90°	1
24	298-02263-62	SERVICE TEE 3/4"	4
25	298-02239-62	ADAPTER STR. 3/4 X 3/4	1

* = SOLD AS A (6) PACK ONLY

REX MODEL SP-600D

FUEL TANK ASSEMBLY

B0505



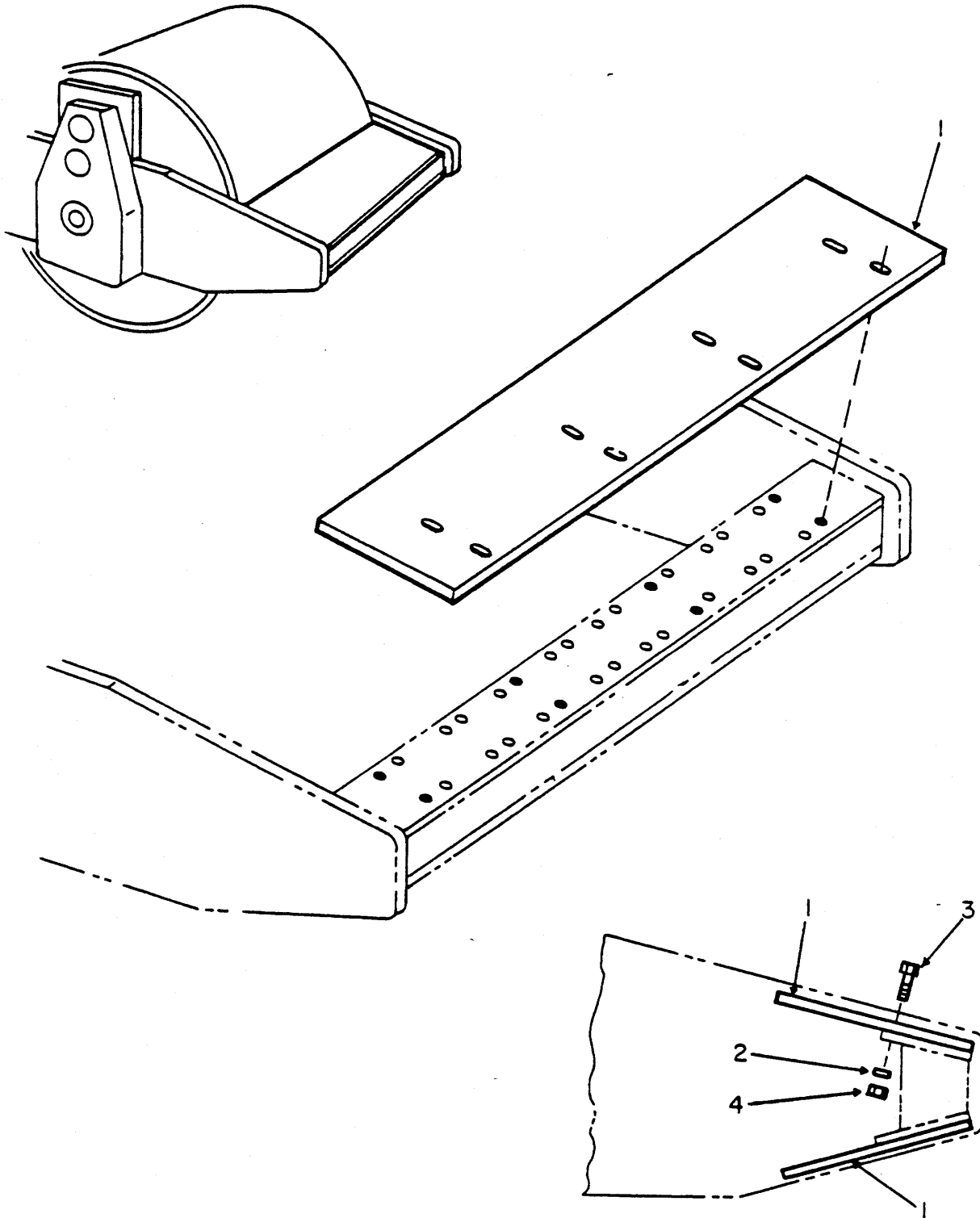
REX MODEL SP-600DFUEL TANK ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-06453-80	FUEL TANK	1
2	298-00106-93	CAPSCREW 3/8 X 1-1/2"	3
3	398-20000-37	LOCKWASHER 3/8"	3
4	398-11000-19	NUT 3/8"	3
5	502-01341-86	HOSE	1
6	298-00175-47	CAP, FUEL TANK	1

REX MODEL SP-600D

DRUM SCRAPER ASSEMBLY

B0543



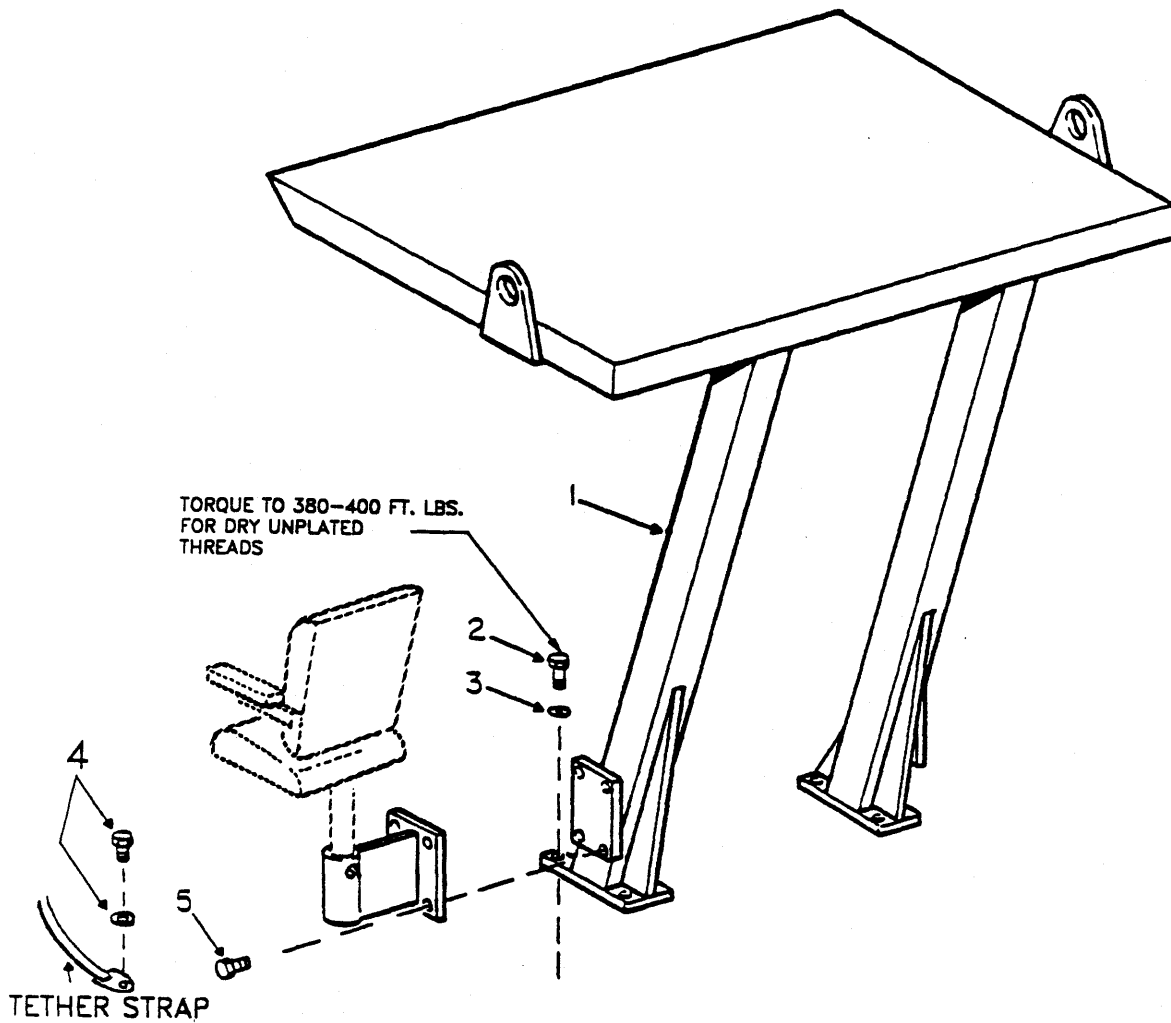
REX MODEL SP-600DDRUM SCRAPER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-31240-01	SCRAPER BAR	2
2	298-00041-97	5/8 HARDENED WASHER	16
3	298-00125-93	5/8 X 2" HT ZN CS	16
4	298-02066-71	5/8-11 FLGD LOCKNUT	16

REX MODEL SP-600D

ROPS ASSEMBLY

B0431B



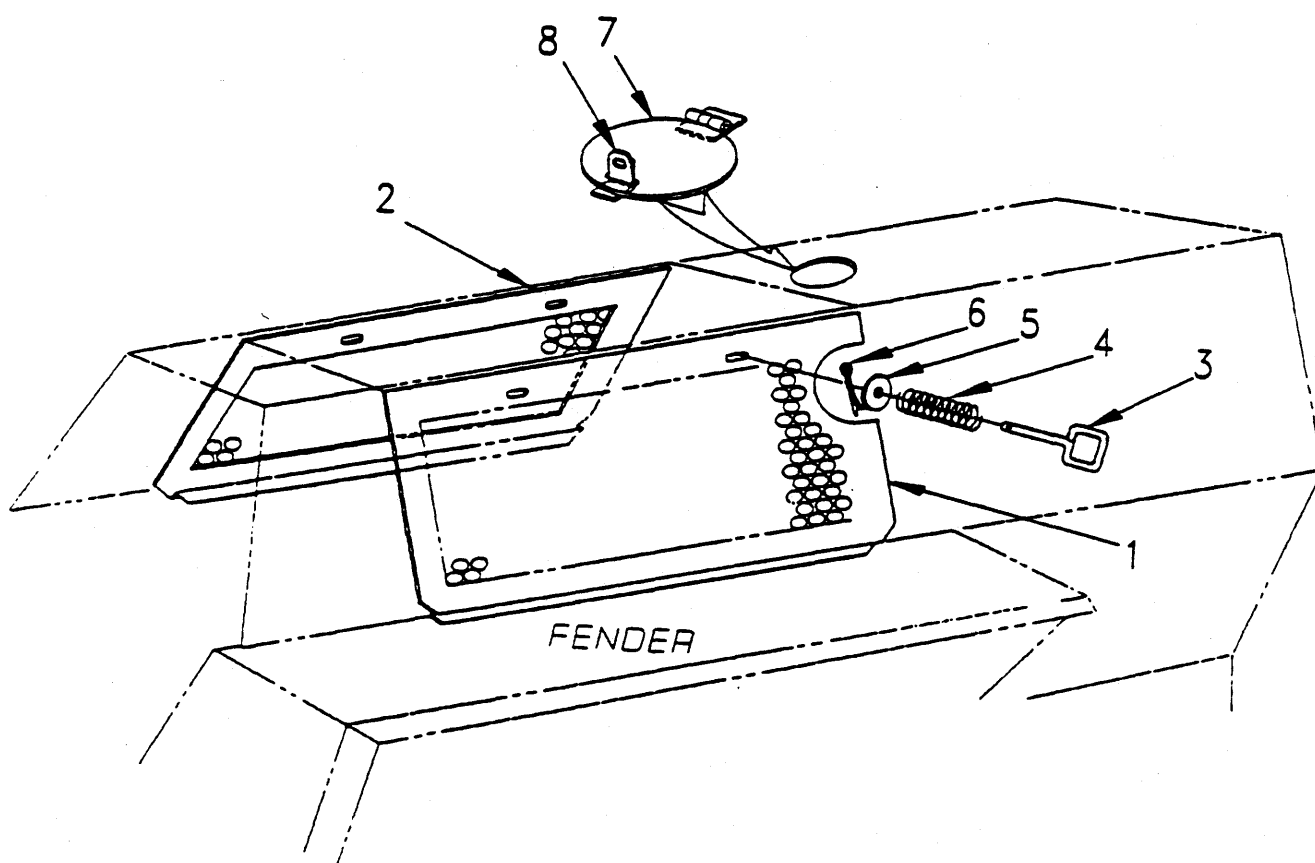
REX MODEL SP-600DROPS ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-10123-01	ROPS	1
1A	102-12637-01	ROPS W/FOPS (SPECIAL SHORT)	1
2	298-00081-93	3/4" X 2" CS GRD 8	8
3	398-20000-42	3/4" LOCKWASHER	8
4	102-09623-01	SEAT BELT KIT	1
5	298-00113-93	1/2" X 1" HT ZN CS	4
6	298-02063-71	1/2"-13" LOCKNUT	4

REX MODEL SP-600D

VANDALISM KIT

B0521



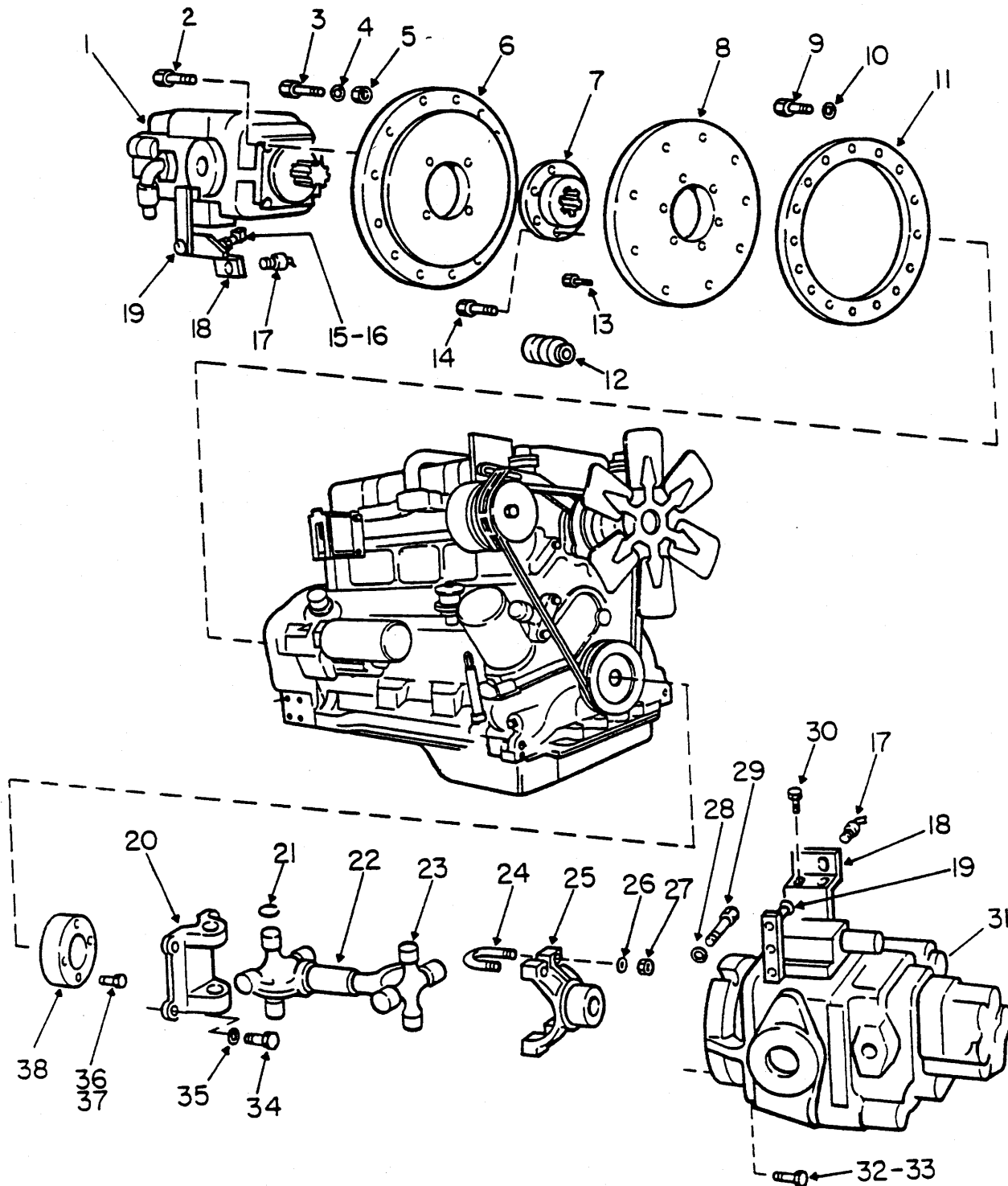
REX MODEL SP-600DVANDALISM KIT

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-20800-80	SIDE PANEL	1
2	502-20004-80	SIDE PANEL	1
3	102-09607-02	CLIP - FASTENER	2
4	X6860	SPRING - COMPRESSION	2
5	398-20000-23	3/8" CUT WASHER	2
6	398-03000-12	1/8" X 3/4" COTTER	2
7	502-00315-80	RAD CAP LOCK	1
8	102-10060-01	CLIP-RAD CAP LOCK	1

REX MODEL SP-600D

ENGINE, RADIATOR, HYDROSTATIC & HYDRAULIC PUMPS

B0544



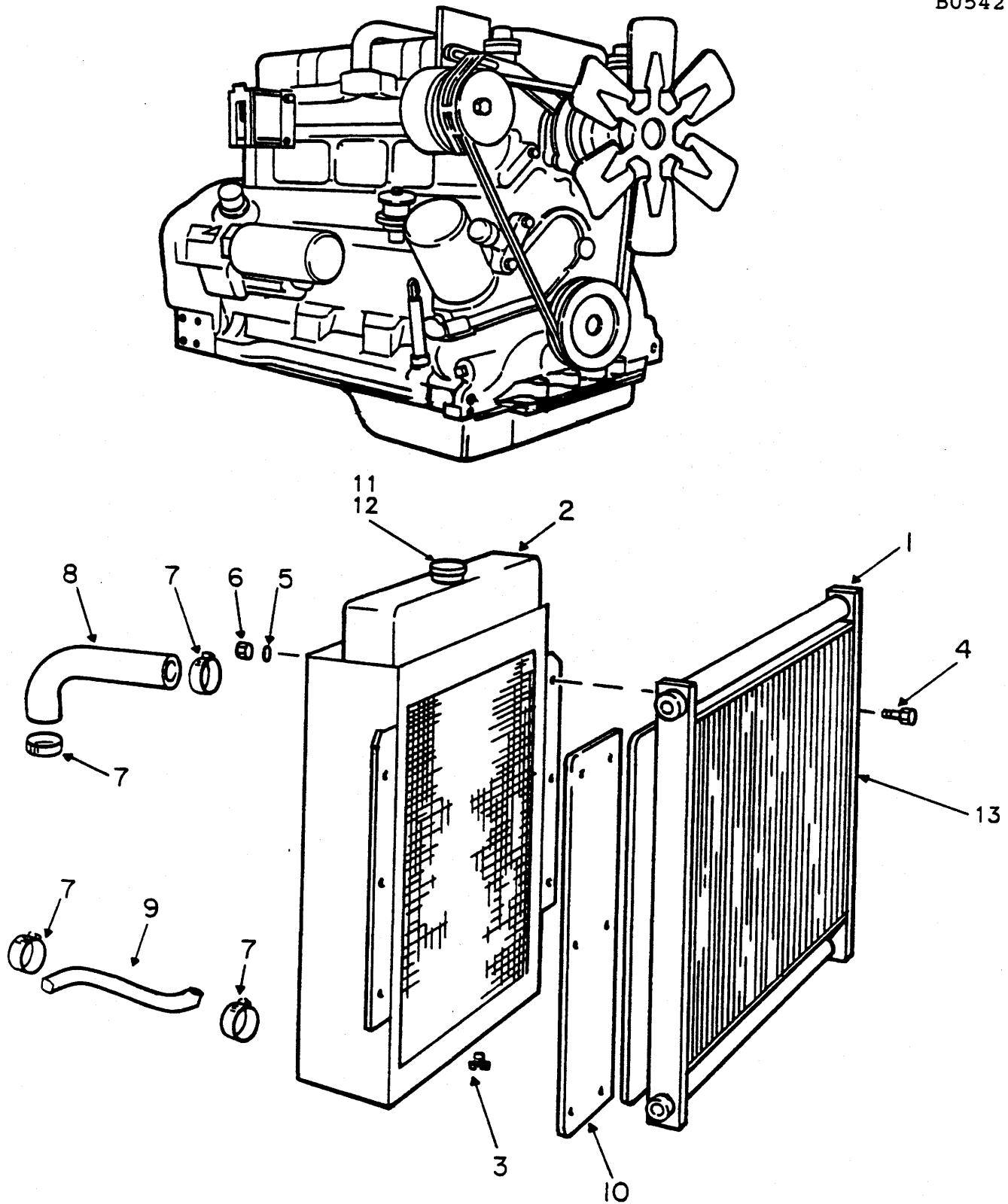
REX MODEL SP-600DENGINE, RADIATOR, HYDROSTATIC & HYDRAULIC PUMPS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-11470-01	HYDRAULIC PUMP	1
2	298-00104-93	CAPSCREW, 3/8" X 1"	7
3	298-00117-93	CAPSCREW, 1/2" X 2-1/2"	1
4	398-20000-39	LOCKWASHER 1/2"	21
5	298-02063-71	LOCK NUT 1/2"-13"	1
6	102-03666-01	ADAPTER PLATE, HYDRAULIC PUMP	1
7	402-00624-05	HUB	1
8	102-05363-01	PLATE, DRIVE	1
9	102-07362-01	CAPSCREW 5/16" X 1-3/4"	6
10	398-95001-81	LOCKWASHER 5/16"	27
11	102-04791-01	ADAPTER	1
12	102-07361-01	JOINT	12
13	398-02076-21	CAPSCREW 5/16" X 1-1/2"	12
14	298-00106-93	CAPSCREW 3/8" X 1-1/2"	8
16	398-20000-12	LOCKWASHER 3/8"	2
17	298-06085-17	SWITCH, NEUTRAL START	2
18	502-02157-01	LEVER	2
19	298-00100-93	1/4" X 2 1/2" H.T. PL CS	2
20	X203740	FLANGE YOLK	1
21	X203741	SNAP RING	2
22	102-07037-01	YOKE SLEEVE	1
23	102-03886-01	FLANGE YOKE	1
24	X8005B	U-BOLT	2
25	102-12416-01	YOKE, END	1
26	398-20000-64	LOCKWASHER 5/16"	4
27	398-11000-18	HEX NUT, 5/16"	4
28	398-20000-37	LOCKWASHER 5/16"	4
29	298-00104-93	CAPSCREW, 3/8" X 1"	4
30	298-00164-93	CAPSCREW, 1/4" X 1-3/4"	2
31	102-12501-01	HYDRAULIC PUMP	1
32	298-00115-93	CAPSCREW 1/2" X 1-3/4"	4
33	298-02063-71	LOCKNUT 1/2"-13"	4
34	298-00104-93	CAPSCREW, 3/8" X 1"	4
35	398-20000-37	LOCKWASHER, 3/8"	4
36	298-00101-93	CAPSCREW, 5/16" X 1"	4
37	298-00004-44	LOCTITE	1
38	102-31570-01	ADAPTER - U JOINT	1

REX MODEL SP-600D

RADIATOR AND SHROUD ASSEMBLY

B0542



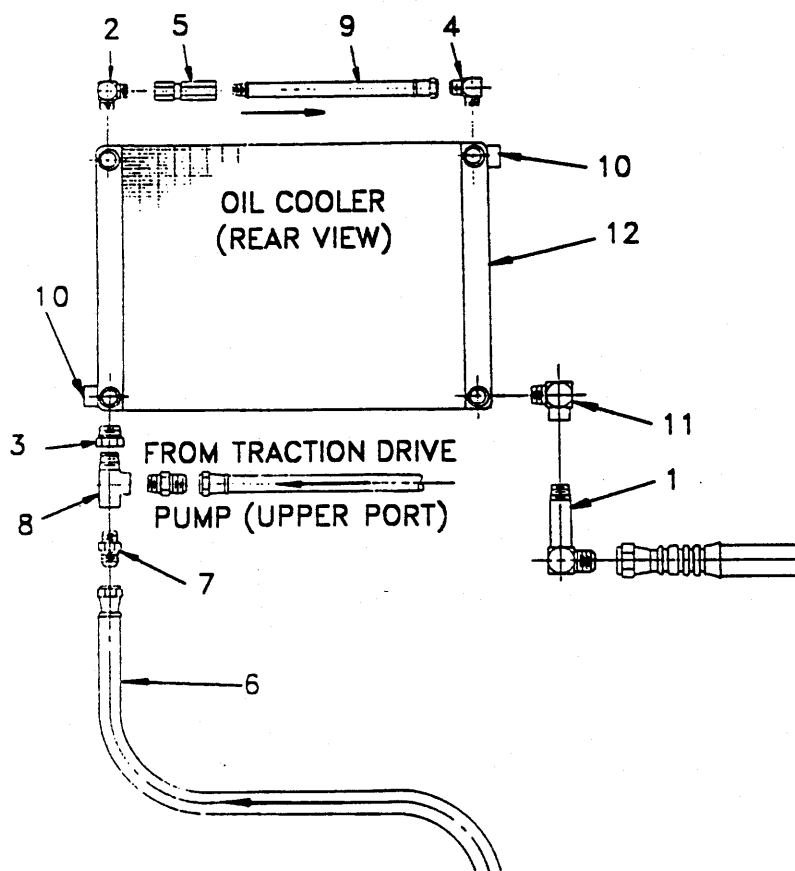
REX MODEL SP-600DRADIATOR AND SHROUD ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-31193-01	OIL COOLER	1
2	102-50313-01	RADIATOR	1
3	298-00020-98	COCK, RADIATOR DRAIN	1
4	298-00104-93	CAPSCREW, 3/8" X 1"	8
5	398-20000-66	CUT WASHER, 3/8"	8
6	298-02065-71	LOCK NUT, 3/8"	8
7	298-09027-86	HOSE CLAMP	4
8	102-12469-01	RADIATOR HOSE	1
9	298-05758-68	LOWER RADIATOR HOSE	1
10	102-11200-01	STRIP RADIATOR BAFFLE	1
11	502-20130-80	RADIATOR - CAP LOCK	1
12	102-10060-01	CLIP - RADIATOR CAP LOCK	1
13	502-06966-80	GRILLE	1

REX MODEL SP-600D

OIL COOLER

B0483



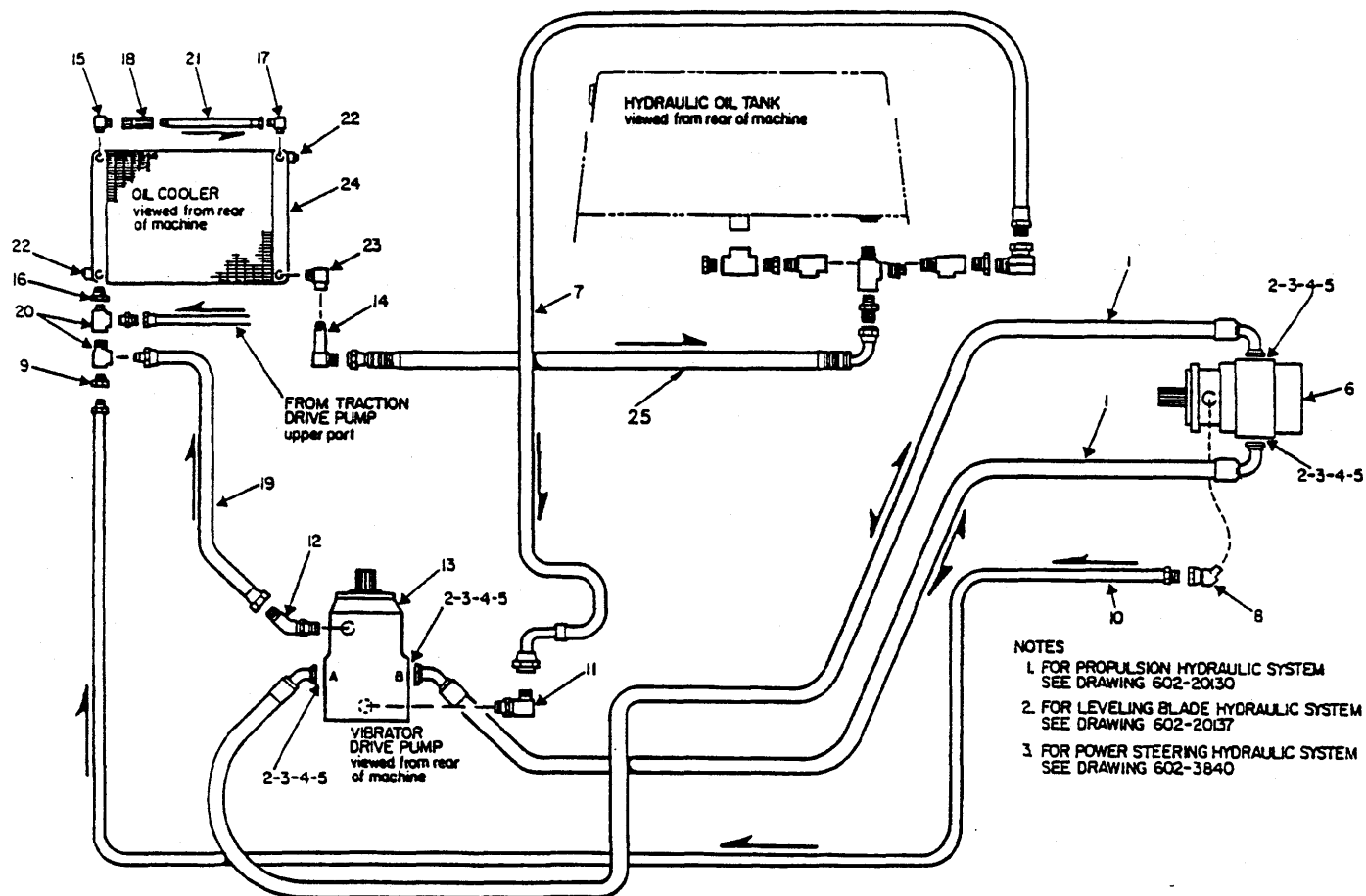
REX MODEL SP-600DOIL COOLER

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-06579-86	ADAPTER 1" NPT X 1-15/16 JIC 90 ⁰	1
2	298-06571-86	ADAPTER 1" NPT X 3/4" NPT 90 ⁰	1
3	298-14500-86	REDUCER BUSHING 1" X 3/4	1
4	298-08201-86	ADAPTER 1" NPT X 1-1/16 JIC 90 ⁰	1
5	298-00181-53	RELIEF CHECK VALVE	1
6	502-08619-82	HOSE ASSEMBLY 5/8 I.D. X 6'-0"	1
7	298-02157-62	ADAPTER	1
8	298-02263-62	SERVICE TEE 3/4 NPTF	1
9	502-08614-80	HOSE ASSEMBLY	1
10	398-14005-78	1" PIPE PLUG	2
11	298-06500-86	STREET ELBOW 1"	1
12	102-31193-01	OIL COOLER	1

REX MODEL SP-600D

HOSES AND FITTINGS

B0632



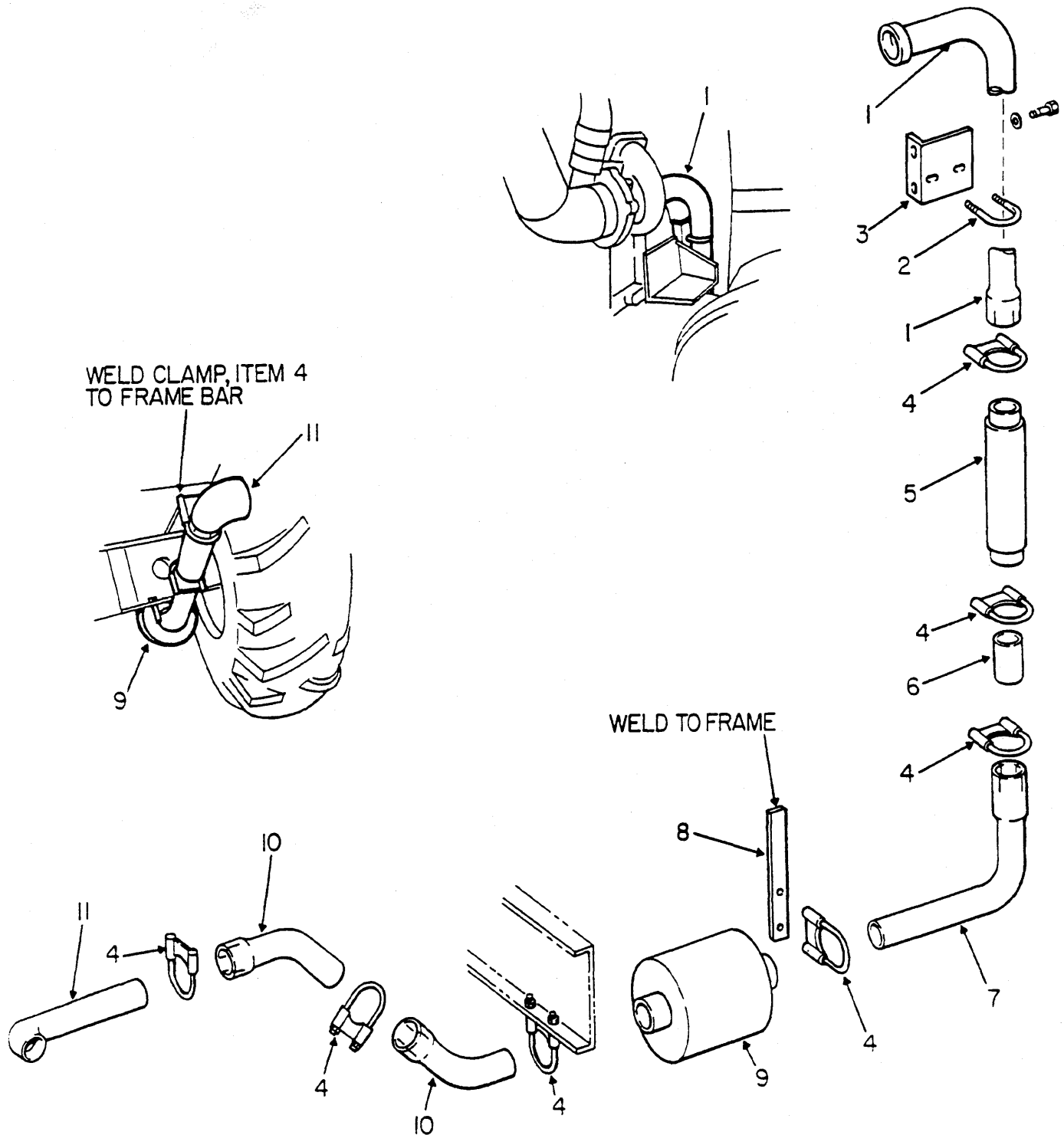
REX MODEL SP-600DHOSES AND FITTINGS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-30741-08	HOSE ASSEMBLY	2
2	102-01594-04	O-RING	4
3	298-08033-86	1" SPLIT FLANGE CLAMP	8
4	298-00105-93	3/8" X 1-1/4' H.C. CAPSCREW	16
5	398-20000-37	3/8" LOCKWASHER	16
6	102-09832-01	HYDRAULIC MOTOR- VIBRATOR	1
7	102-03688-02	HOSE ASSEMBLY 3/4" X 82'	1
8	298-02081-62	ADAPTER 1/4" X 45 DEG.	1
9	298-14503-86	REDUCING BUSHING 3/4" X 1/4"	1
10	502-01342-81	HOSE ASSEMBLY 1/4" X 16'	1
11	298-08241-86	ELBOW 90 DEG.	1
12	298-06578-86	ELBOW 45 DEG.	1
13	102-12501-01	HYDRAULIC PUMP	1
14	298-06579-86	ADAPTER 90 DEG.	1
15	298-06571-86	ADAPTER 90 DEG.	1
16	298-14500-86	REDUCER BUSHING	1
17	298-08201-86	ADAPTER 90 DEG.	1
18	298-00181-53	RELIEF CHECK VALVE	1
19	502-08614-86	HOSE ASSEMBLY 3/4" X 1' 2"	1
20	298-02263-62	SERVICE TEE	2
21	502-08614-81	HOSE ASSEMBLY	1
22	398-14005-78	1" PIPE PLUG	2
23	298-06500-86	STREET ELBOW 1"	1
24	102-31193-01	OIL COOLER	1
25	102-31043-01	HOSE ASSEMBLY 1" X 57"	1

REX MODEL SP-600D

EXHAUST SYSTEM

B1692A



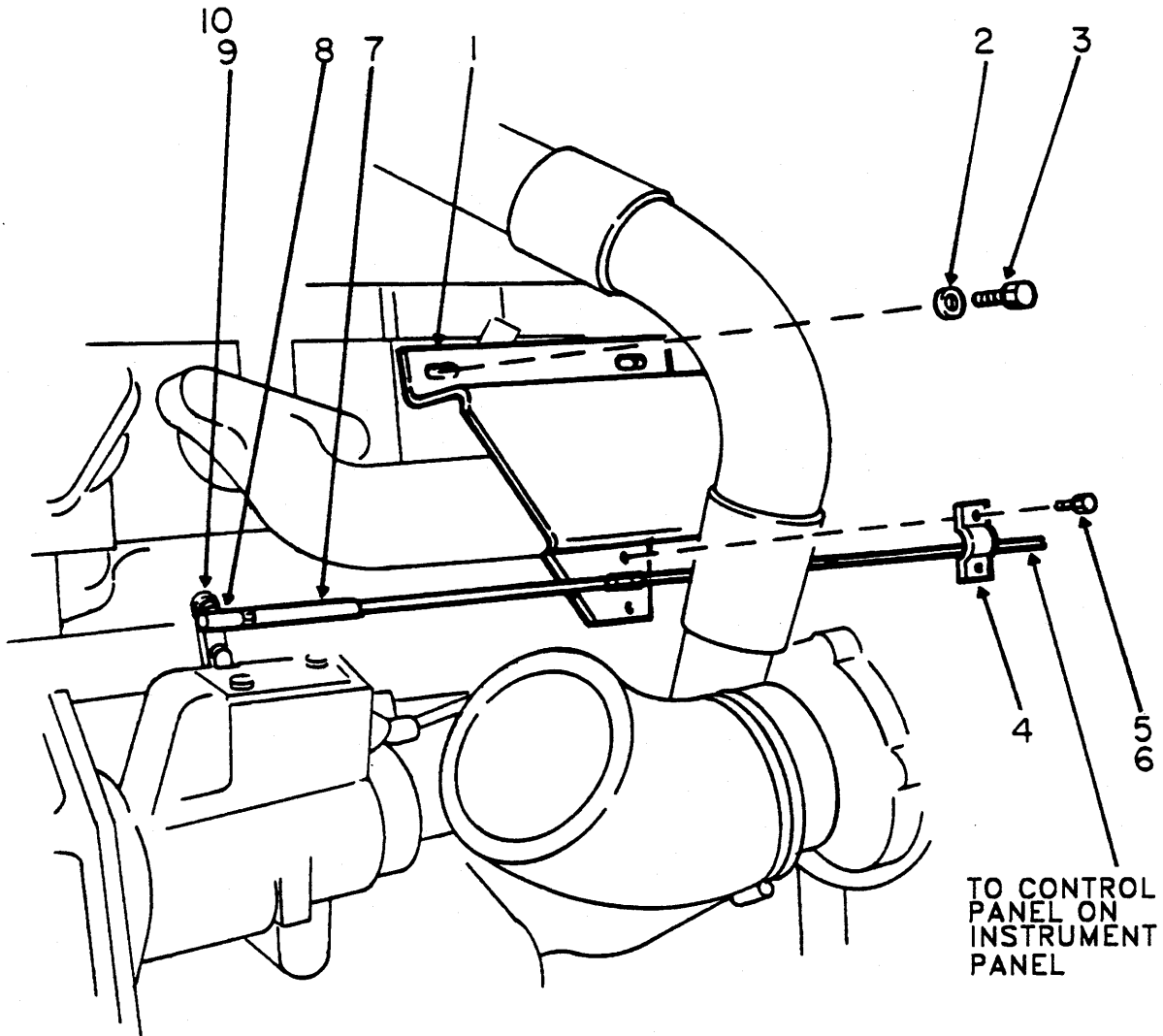
REX MODEL SP-600DEXHAUST SYSTEM

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-30051-80	EXHAUST FLANGE & ELBOW	1
2	298-00433-47	EXHAUST V-CLAMP	1
3	102-31546-01	EXHAUST BRACKET	1
4	298-00432-47	EXHAUST CLAMP	7
5	298-05264-92	CONNECTOR	1
6	298-05264-92	CONNECTOR	1
7	298-05266-92	ELBOW	1
8	102-12448-02	MUFFLER SUPPORT	1
9	298-05261-92	MUFFLER	1
10	298-05288-92	45 DEG. ELBOW	2
11	298-05268-92	STACK PIPE	1

REX MODEL SP-600D

THROTTLE CONNECTIONS AT ENGINE

B0627



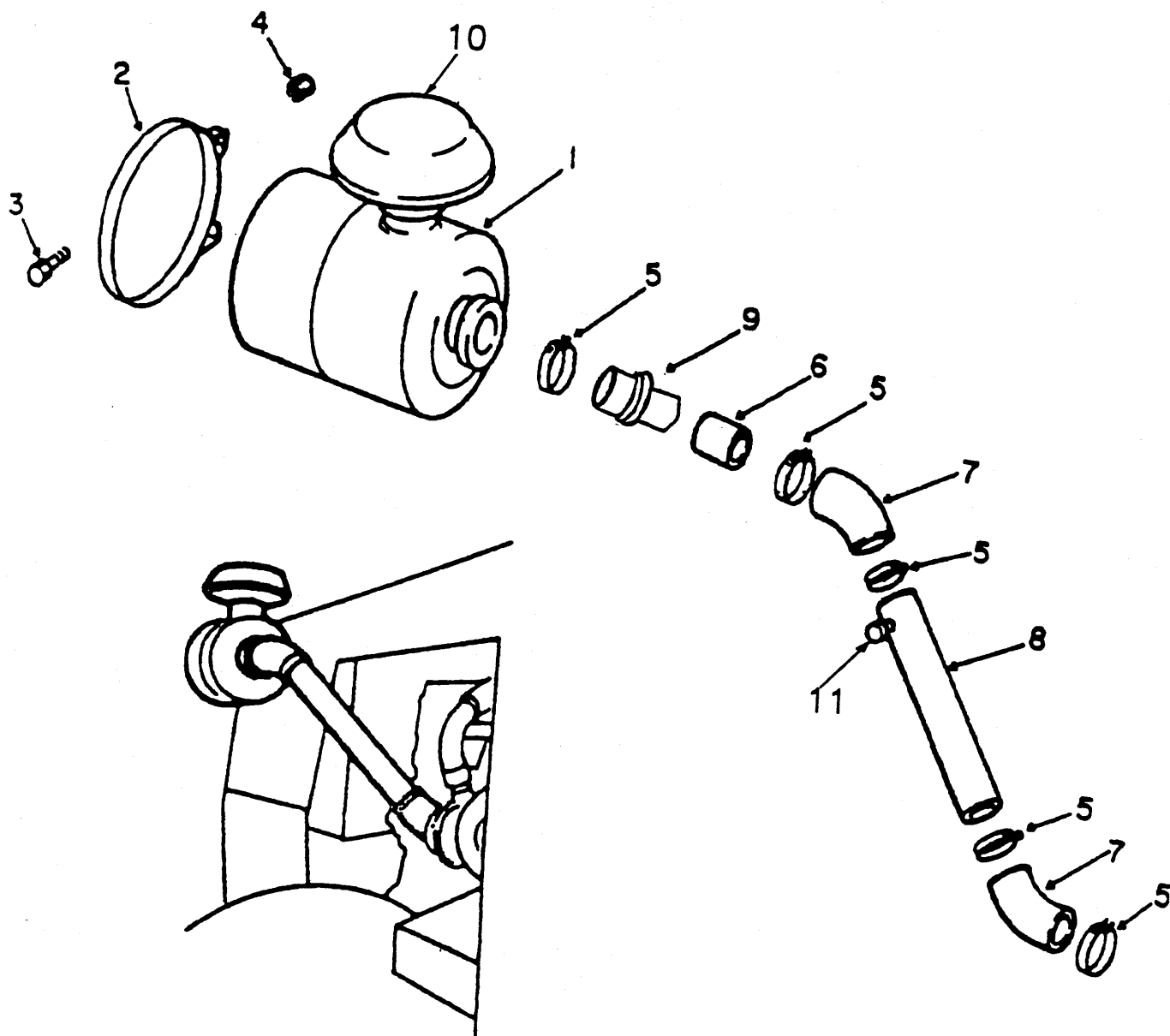
REX MODEL SP-600DTHROTTLE CONNECTIONS AT ENGINE

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-31534-01	BRACKET	1
2	398-20000-37	LOCKWASHER 3/8"	2
3	298-00109-93	3/8" X 1 HT ZN PL CS	2
4	298-00146-47	CABLE CLAMP THROTTLE	1
5	398-10000-48	10-24 X 3/4" MACH. SCREW	2
6	398-11000-16	10-24 NUT	2
7	102-07957-01	CONTROL CABLE	1
8	298-00276-02	FEMALE ROD END 1/4"	1
9	398-20000-36	1/4" LOCKWASHER	1
10	398-11000-17	1/4" NUT	

REX MODEL SP-600D

AIR CLEANER SYSTEM

B0515



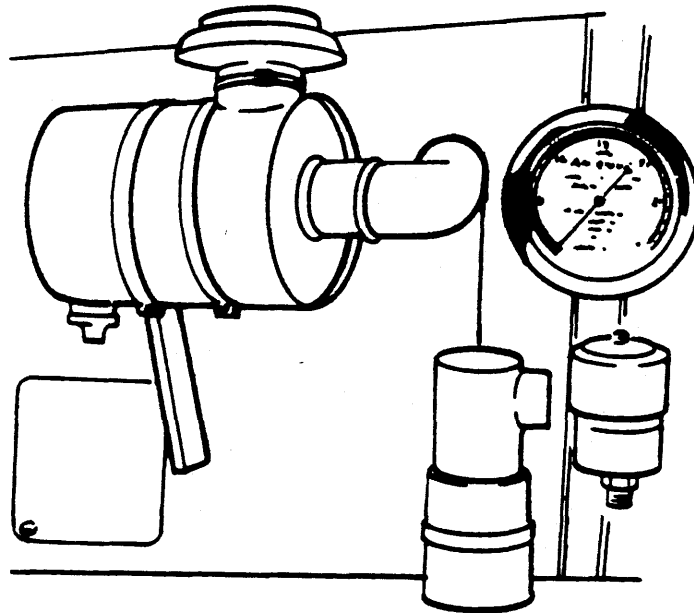
REX MODEL SP-600DAIR CLEANER SYSTEM

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-09209-01	AIR CLEANER	1
1A	102-09209-02	ELEMENT ASSEMBLY	1
1B	102-09209-03	GASKET WASHER	1
1C	102-09209-34	CUP GASKET	1
2	298-05126-92	MOUNTING BANDS	2
3	298-00103-93	3/8 X 3/4" CAPSCREW	1
4	298-02065-71	LOCKNUT	1
5	298-09015-86	CLAMP	5
6	102-12421-01	PIPE	1
7	298-05269-92	45 DEG. RUBBER ELBOW	2
8	502-30052-80	PIPE	1
9	298-05270-92	RUBBER REDUCER	1
10	298-05271-92	AIR INLET HOOD	1
11	298-06509-68	INDICATOR	1

REX MODEL SP-600D

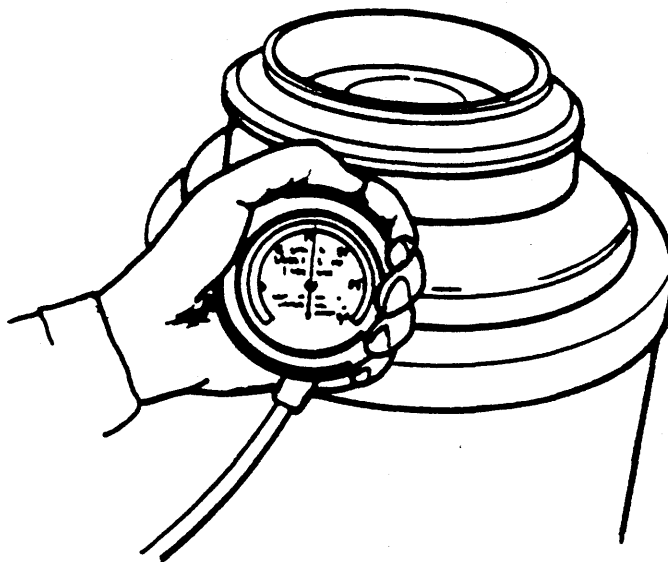
SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT

REXWORKS INC. suggests that you follow the Air Cleaner/Element Service Procedure listed below for Optimum Performance and Reliability.



A0317A

1. To begin with, let restriction levels be your guide. Use a Service Gauge or Restriction Indicator.

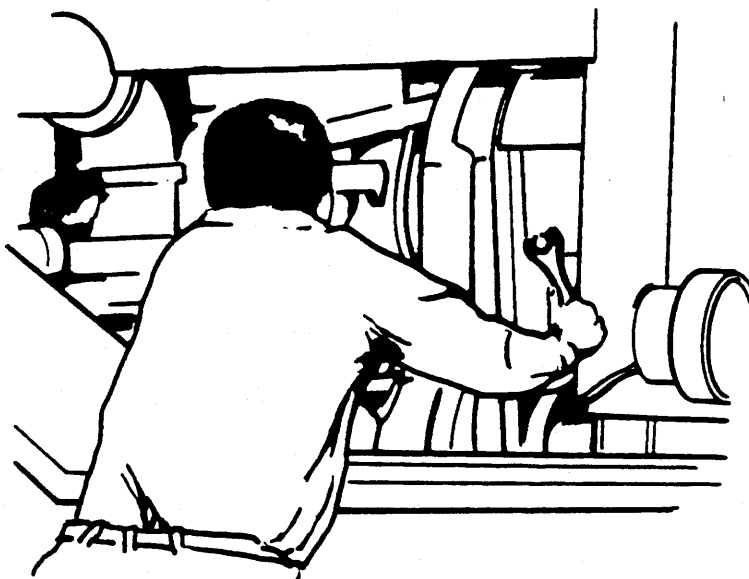


A0316

2. Service elements only when restriction reaches the service level of 25 inches. It's only above that point that air cleaner restriction begins to reduce engine performance levels.

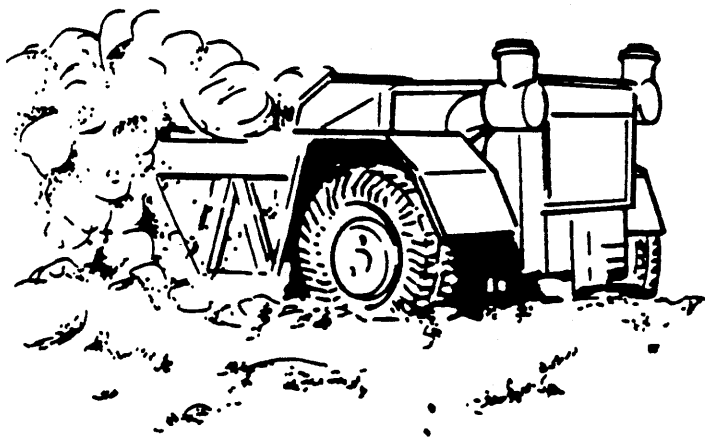
REX MODEL SP-600D

SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT



A0318A

3. If engine performance is poor, but restriction is still within limits, don't change that element! The air cleaner is probably not at fault.

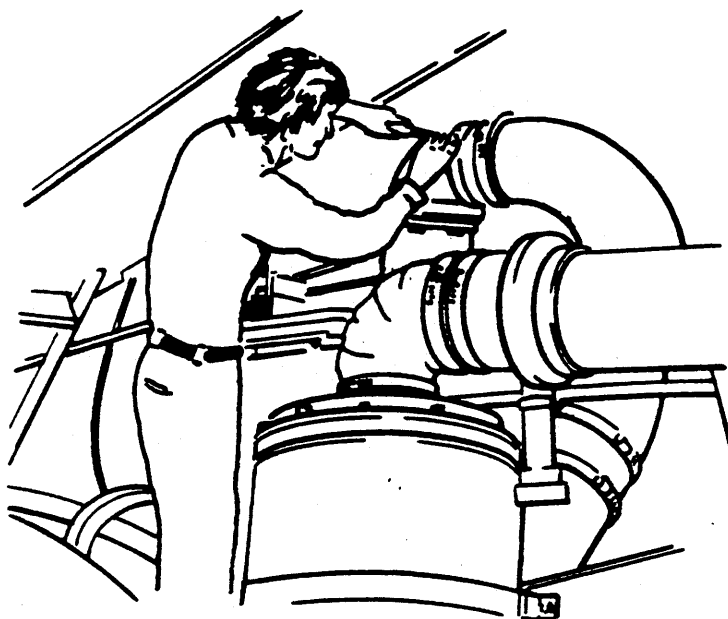


A0318B

4. To get those extra service hours out of each filter element make sure the air inlet is away from any heavy dust clouds caused by operation. And make sure exhaust carbon cannot enter the air cleaner.

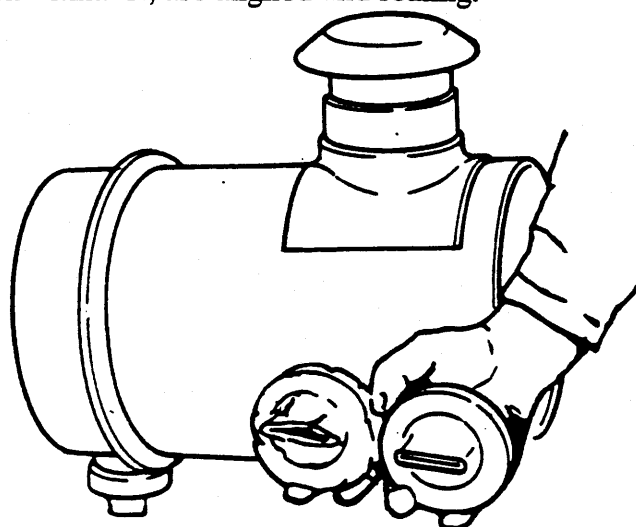
REX MODEL SP-600D

SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT



A0317C

5. Check to see that all connections are tight and leak-free and that breakaway joints, both intake and exhaust, are aligned and sealing.

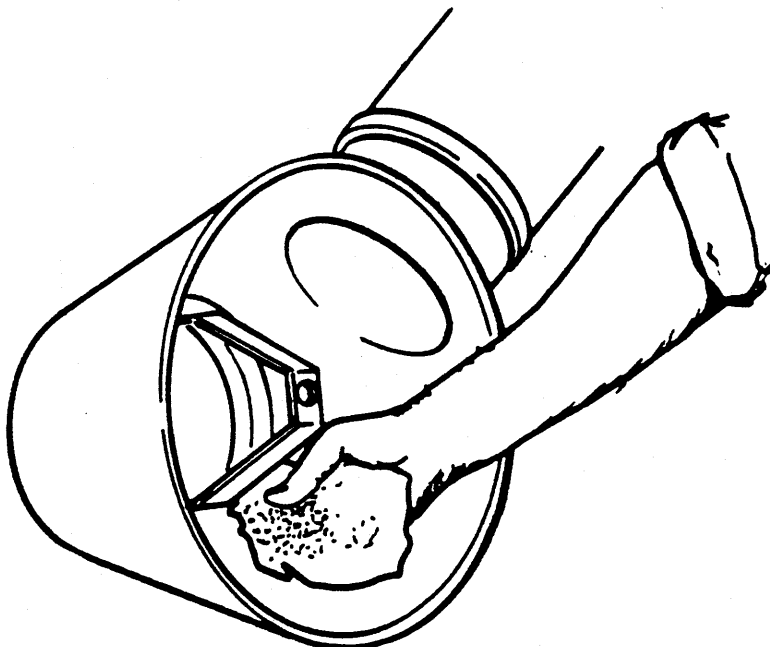


A0317D

6. Make sure the vacuator valve is not damaged or plugged. Is the cup joint sealing? This should take care of most air cleaner related performance problems.

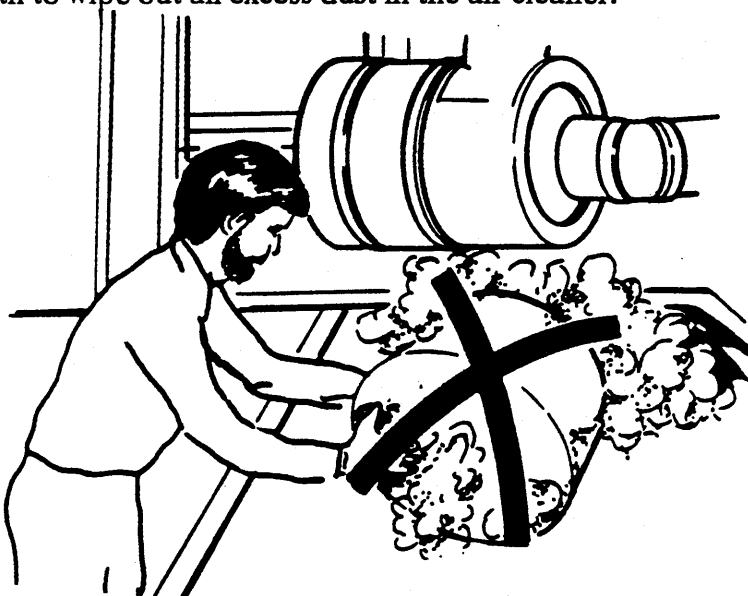
REX MODEL SP-600D

SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT



A0318C

7. When restriction readings finally indicate a change, remove the primary element carefully. Use a damp cloth to wipe out all excess dust in the air cleaner.

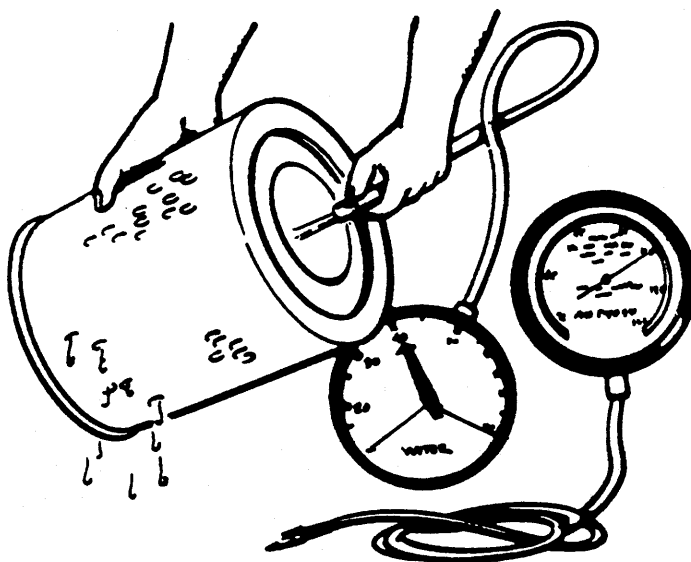


A0318D

8. If you reuse elements, clean them with care. Rapping, tapping or pounding dust out of them is dangerous. Severe damage to the filter will result.

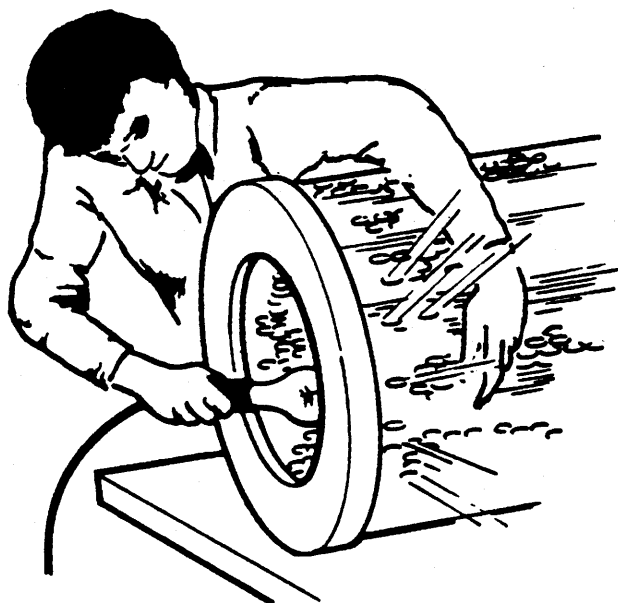
REX MODEL SP-600D

SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT



A0315A

9. Thorough cleaning with air or water is recommended in many cases. But be careful. Too much pressure can break the filter paper and destroy the element.

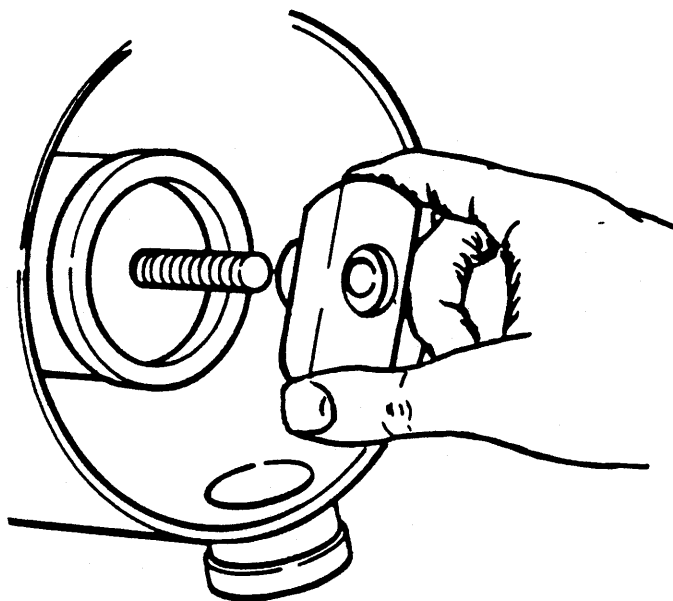


A0315G

10. Carefully check new or properly cleaned elements for damage before installing.

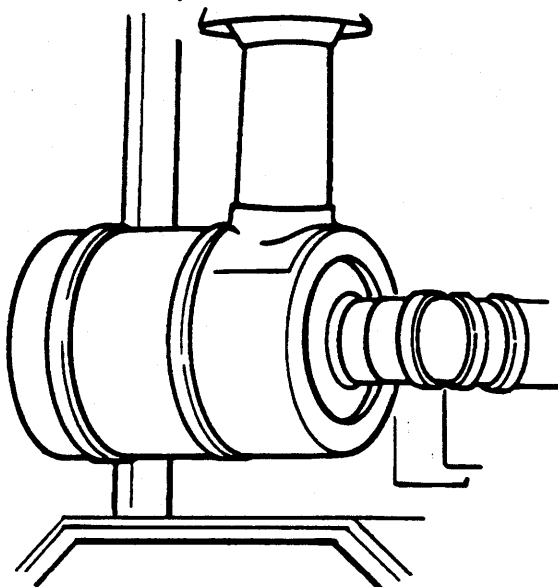
REX MODEL SP-600D

SUGGESTED SERVICE PROCEDURE FOR ENGINE AIR CLEANER/ELEMENT



A0315C

11. Never attempt to clean a safety element. Change safety elements after three primary element changes or as indicated by the Service Indicator.



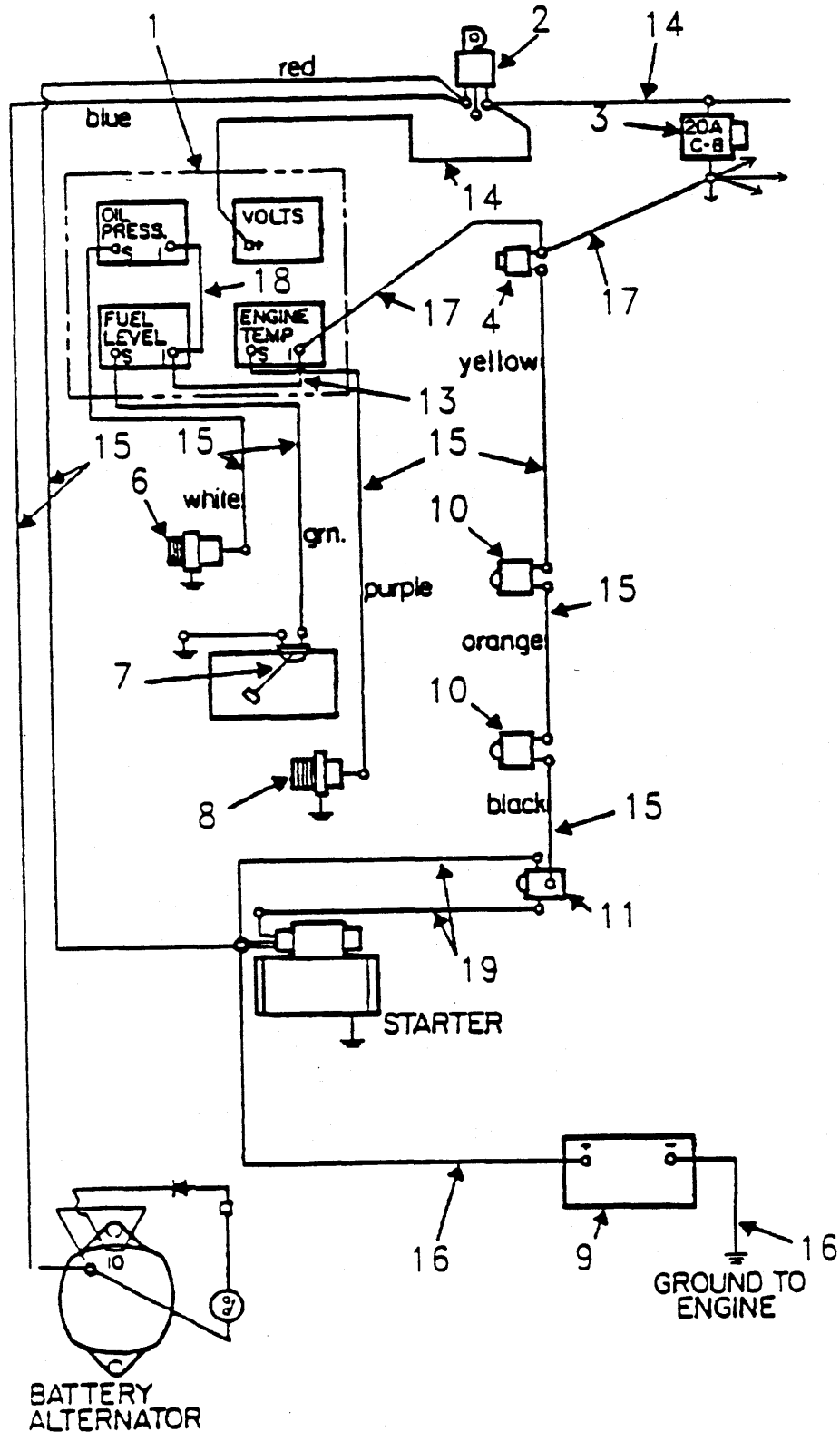
A0315H

12. Then make it a habit not to disturb the element until restriction again reaches the service limit...

REX MODEL SP-600D

SENDING UNITS FOR INSTRUMENTS

B9692D



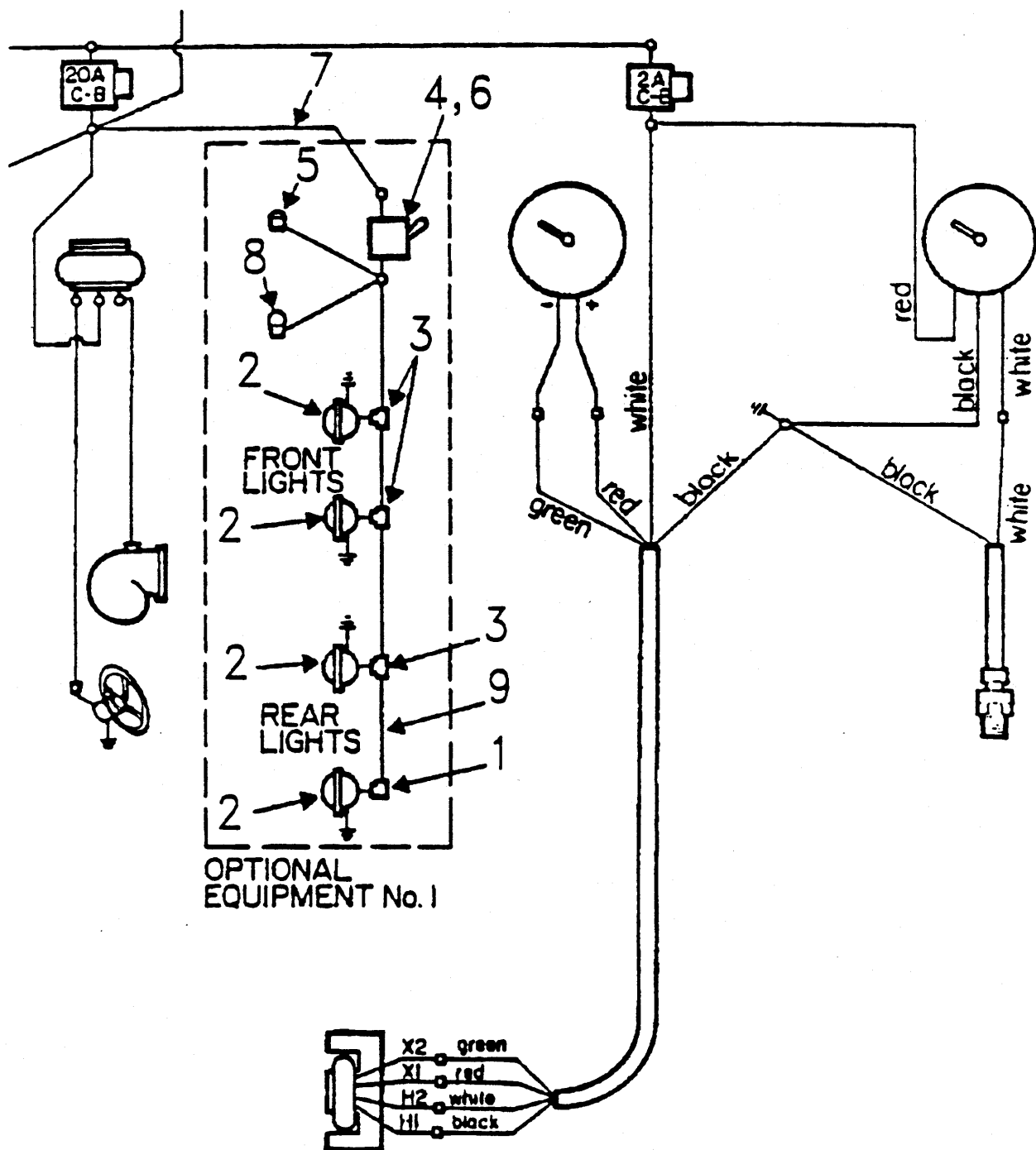
REX MODEL SP-600DSENDING UNITS FOR INSTRUMENTS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-50103-01	INSTRUMENT CLUSTER	1
2	298-06176-17	KEY SWITCH	1
3	298-05005-17	20 AMP CIRCUIT BREAKER	1
4	298-06067-17	START BUTTON	1
6	298-02066-56	OIL PRESS. SENDING UNIT	1
7	298-02083-56	FUEL SENDING UNIT	1
8	298-02067-56	TEMP. SENDING UNIT	1
9	298-03255-17	BATTERY	1
10	298-06085-17	NEUTRAL START SWITCH	2
11	298-06543-17	SOLENOID SWITCH	1
13	203027-01	WIRE SET 14GA.	1
14	102-30527-01	WIRE 1'	2
15	102-04793-01	WIRE SET	1
16	102-08523-01	BATTERY CABLE	1
16A	298-26130-17	BATTERY CABLE, GROUND	1
16B	298-26040-17	BATTERY CABLE, GROUND	1
17	102-30526-01	WIRE 1'	4
18	102-30526-03	WIRE 3"	2
19	102-09859-04	WIRE SET 1' X 6"	1

REX MODEL SP-600D

LIGHTS, 2 FRONT, 2 REAR AND INSTRUMENT PANEL (OPTIONAL)

B0526

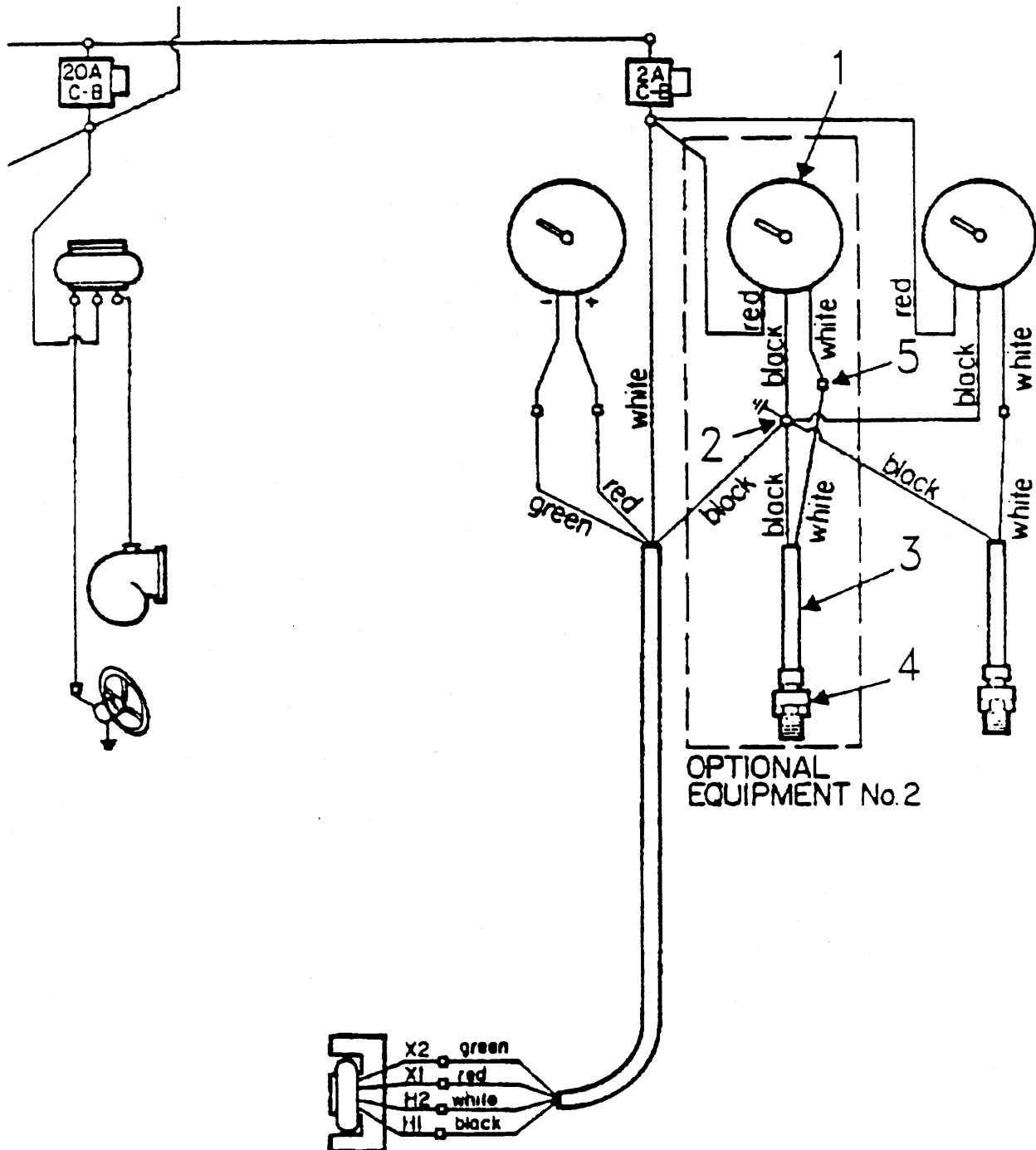


REX MODEL SP-600DLIGHTS, 2 FRONT, 2 REAR AND INSTRUMENT PANEL (OPTIONAL)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-26086-17	CONNECTOR-2 WIRE BULLET	1
2	102-12258-01	LAMP ASSEMBLY	4
2A	102-12258-10	BULB	1
3	298-26087-17	CONNECTORS W/WIRE BULLET	3
4	298-06123-17	TOGGLE SWITCH	1
5	298-00136-17	DIAL LIGHT	3
6	298-00052-17	SEAL FOR TOGGLE SWITCH	1
7	102-30526-01	WIRE	1
8	298-13162-17	LIGHT KIT (INSTR. CLUSTER)	2
9	102-30523-01	WIRE HARNESS	1

REX MODEL SP-600D
SPEEDOMETER (OPTIONAL)

B0523A



REX MODEL SP-600DSPEEDOMETER (OPTIONAL)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	602-09917-01	SPEEDOMETER	1
2	298-26026-17	WIRE TERMINAL FOR #10 STUD	5
3	502-00205-80	CORD ASSEMBLY	1
4	298-00103-17	FREQUENCY PICKUP	1
5	298-00086-17	CONNECTOR SOLDERLESS	2
6	102-09917-01	PICK-UP BRACKET	1
7	298-00106-93	CAP SCREW 3/8" X 1-1/2"	2
8	298-02065-71	LOCKNUT 3/8"-16 UNC	2

BACK-UP ALARM

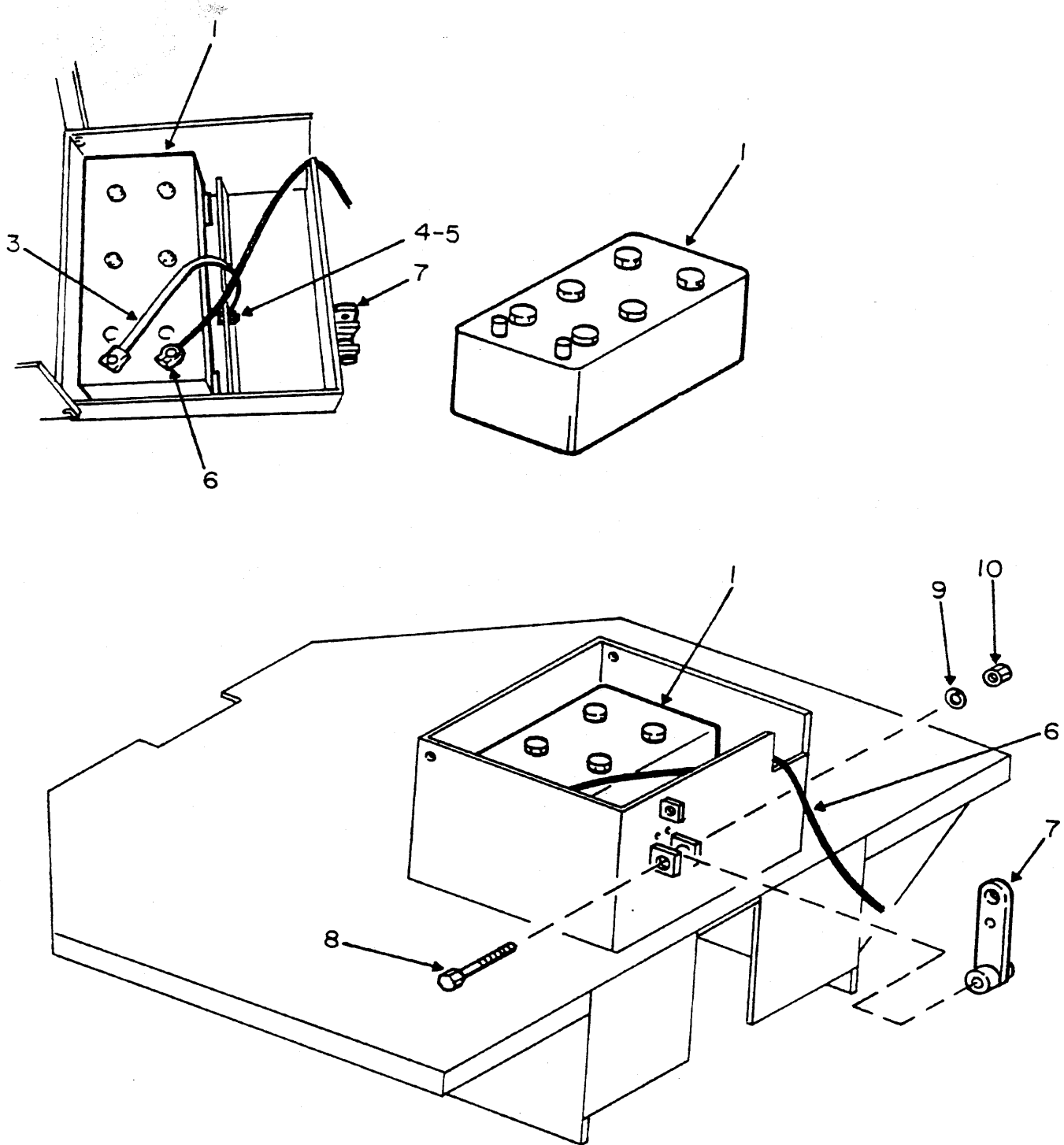
The diagram illustrates a fire alarm system wiring. It features two 20A C-8 circuit breakers at the top. The left breaker is connected to a smoke detector, a horn, and a bell. The right breaker is connected to a smoke detector, a horn, and a bell. The wiring for the smoke detectors is as follows: the left detector has a green wire to the bell, a red wire to the horn, and a white wire to the bell; the right detector has a red wire to the bell, a black wire to the horn, and a white wire to the bell. The wiring for the horns is: the left horn has a green wire to the bell, a red wire to the horn, and a white wire to the bell; the right horn has a red wire to the bell, a black wire to the horn, and a white wire to the bell. The wiring for the bells is: the left bell has a green wire to the horn, a red wire to the horn, and a white wire to the horn; the right bell has a red wire to the horn, a black wire to the horn, and a white wire to the horn. The wiring for the control unit is: the left control unit has a green wire to the bell, a red wire to the horn, a white wire to the bell, and a black wire to the horn; the right control unit has a red wire to the bell, a black wire to the horn, and a white wire to the bell. The control unit is labeled 'OPTIONAL EQUIPMENT No 3' and includes a bell, a horn, and a bell.

REX MODEL SP-600DBACK-UP ALARM

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	212-00299-17	BACK-UP ALARM	1
2	298-06565-17	BACK-UP ALARM SWITCH	1
3	398-04000-64	WIRE	1
4	398-95002-94	LOOM	1
5	298-26007-17	RING TERMINAL	4
6	298-26005-17	RING TERMINAL	1

REX MODEL SP-600D
BATTERY AND ASSEMBLY

B0628A



REX MODEL SP-600DBATTERY AND ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-03255-17	BATTERY	1
3	298-26130-17	BATTERY CABLE-GROUND	1
4	398-02004-64	3/4" X 3-1/2" CAPSCREW	1
5	298-02035-71	LOCKNUT	1
6	298-26040-17	BATTERY CABLE	1
7	502-08361-80	LATCH	1
8	298-00106-93	3/8" X 1-1/2" ZN PL CAPSCREW	3
9	398-20000-66	3/8" CUT WASHER	3
10	398-11000-19	3/8" UNC NUT	3

REX MODEL SP-600D

SUGGESTED MAINTENANCE/SERVICE PROCEDURE FOR 12 VOLT BATTERY

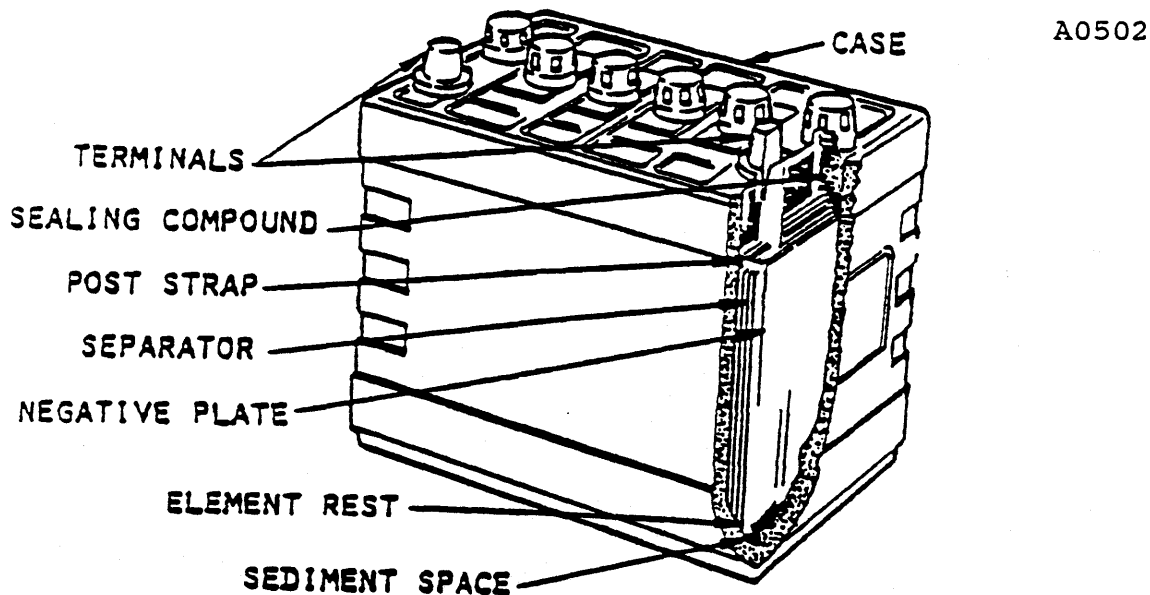


Figure 1 - Typical 12-Volt Battery
(Cut-Away View)

1. TESTING THE 12-VOLT BATTERY (Figure 1)



The battery cable terminals should be tight on battery posts to insure good contact. Battery posts and terminals that are corroded should be disconnected, terminals and clamp cleaned with a soda solution and a stiff brush. After cleaning, apply a thin coating of petrolatum.

Specific Gravity Test

Test specific gravity of battery with an accurate hydrometer. Where electrolyte level is too low to make a test, add battery water but do not attempt to test gravity, until battery has been returned to service operation for at least four hours.

The Specific gravity of electrolyte will vary 4 points (.004) with every 10 degrees F. change in temperature. Subtract 4 points (.004) for each 10 degrees below, and add .004 for each 10 degrees above 80 degrees F. before interpreting, as follows:

A fully-charged battery has a specific gravity reading of 1.255 to 1.275 (all batteries for use in temperate climates.)

REX MODEL SP-600DSUGGESTED MAINTENANCE/SERVICE PROCEDURE FOR 12 VOLT BATTERY
(CONTINUED)

Specific Gravity Test (continued)

A battery that has a specific gravity reading of 1.255 or less, or 1.210 in warm temperature, and all cells reading evenly within 15 specific gravity points (.015) of each other, requires recharging.

A battery that has a specific gravity reading which varies more than 15 points between any two cells should be recharged and high rate discharge tester or other suitable method used to check battery before discarding battery as unsuitable for use.

Voltage Tests

Battery Cell Tester (Open-Circuit Voltmeter)

To make battery test, contact the meter prods to proper cell terminals (red to positive, black to negative), using caution not to connect across more than one cell. The point of prod will have to be pushed through sealing compound to make contact with buried link for each cell reading.

CAUTION

Freshly charged batteries have a "surface charge" which causes high and inaccurate readings unless properly dissipated. Turn engine over a few times or turn on lights a few minutes to dissipate charge.

The individual cell readings should not vary more than 0.05 volt between any two cells. A battery varying more than 0.05 volt between any two cells should be recharged and high rate discharge tester or other suitable method used to check battery before discarding battery as unsuitable for use.

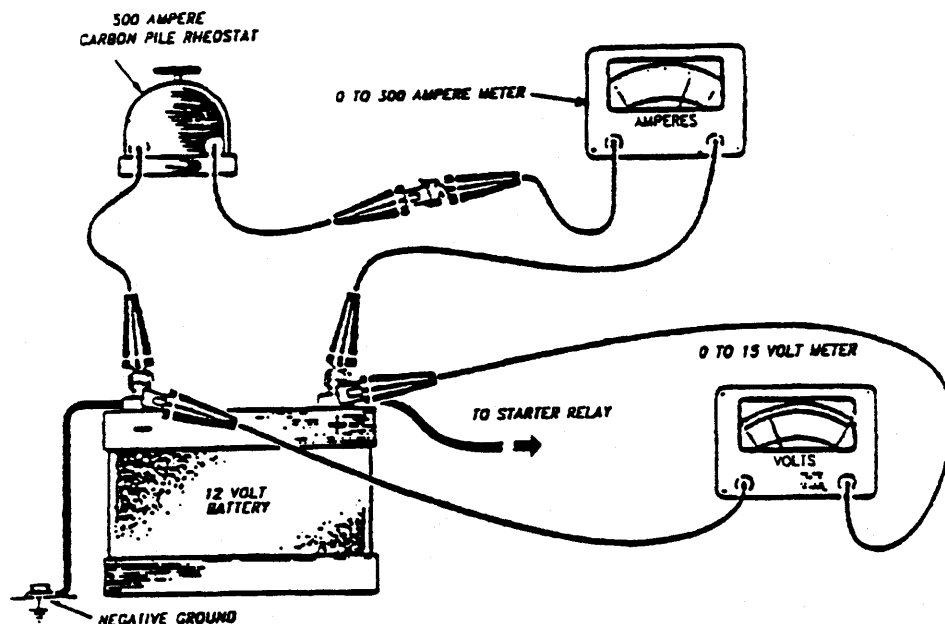
High Rate Discharge Test of Capacity (Figure 2)

Satisfactory capacity tests can be made only when battery equals or exceeds 1.210 specific gravity at 80 degrees F.

Connect a carbon pile rheostat in series with an ammeter and battery (Figure 2). Be sure the carbon pile control knob is rotated to full resistance position before connecting. The voltmeter clips must contact battery posts only and not the high rate discharge tester clips. Unless this is done, the actual battery terminal voltage will not be indicated. Rotate carbon pile control knob until 200 amperes register on the meter. With battery under discharge for approximately 15 seconds, read terminal voltage. If terminal voltage shows 9.5 volts or more, battery has good output capacity.

REX MODEL SP-600D

ELECTRICAL COMPONENTS-SUGGESTED MAINTENANCE/SERVICE
PROCEDURE FOR 12 VOLT BATTERY (continued)



A0264B

Figure 2 - Test Connections for Battery Capacity Test

2. CHARGING THE BATTERY

Slow Charging



CAUTION

Slow charging is recommended wherever possible.

The slow chargers commonly used are suitable for charging 12-volt batteries. Each 12-volt unit must be considered as equal to two 6-volt batteries, and charging rate must be adjusted to suit the smallest 12-volt battery on the line. Safe slow charging rates are determined by allowing one ampere per positive plate per cell. The proper slow charging rate for an 11 plate battery is five amperes.

Connect positive (+) charger lead to positive terminal and negative (-) charger lead to negative terminal of battery. If several batteries are to be charged in same circuit, due to charging voltage supply, batteries are connected in series for required number per circuit.

As batteries approach full charge, each cell will begin to gas or bubble freely. The battery temperature should not exceed 125 degrees F. during charge. If this temperature is reached, the battery should be cooled by reducing charge rate or removed from circuit. The battery is fully-charged when three successive hourly hydrometer readings show no rise in specific gravity.

REX MODEL SP-600DELECTRICAL COMPONENTS-SUGGESTED MAINTENANCE/SERVICE
PROCEDURE FOR 12 VOLT BATTERY (continued)

Slow Charging Batteries to Remove Sulfation

To condition a battery that is sulfated, charge battery for a minimum of 24 hours at a maximum charging rate of four (4) amperes. As battery approaches full charge check specific gravity at hourly intervals. With no rise in specific gravity for three successive readings battery is charged to its peak capacity.

Fast Charging

Fast chargers give only a boost charge and the charging rate should be confined to the following:

20 to 25 amperes maximum for 40 to 50 ampere hour batteries.

25 to 30 amperes maximum for 60 to 70 ampere hour batteries.

CAUTION

Battery temperature should not exceed 125 degrees F. during charge. If charger is not equipped with thermostatic cut-off and battery has not received sufficient charging, turn charger off until battery has cooled to 100 degrees F. before starting high rate charge for continued charging.

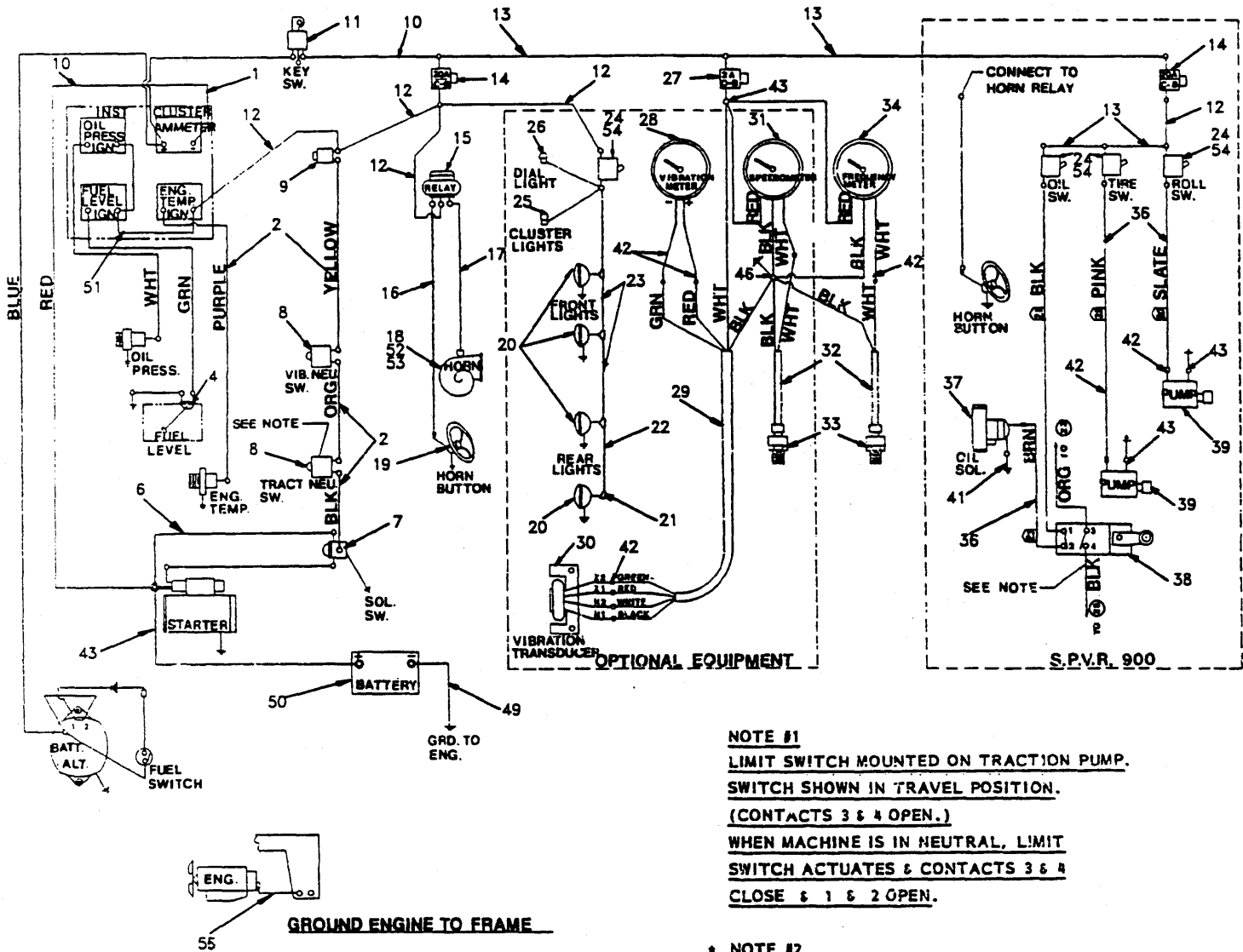
CAUTION

When batteries are being charged an explosive gas mixture forms beneath cover of each cell. Do not smoke near batteries on charge or which have recently been charged. Do not break live circuits at terminals of batteries on charge. A spark will occur where the live circuit is broken. Keep all open flames away from battery.

REX MODEL SP-600D

WIRING DIAGRAM, MAIN SYSTEM

B0453



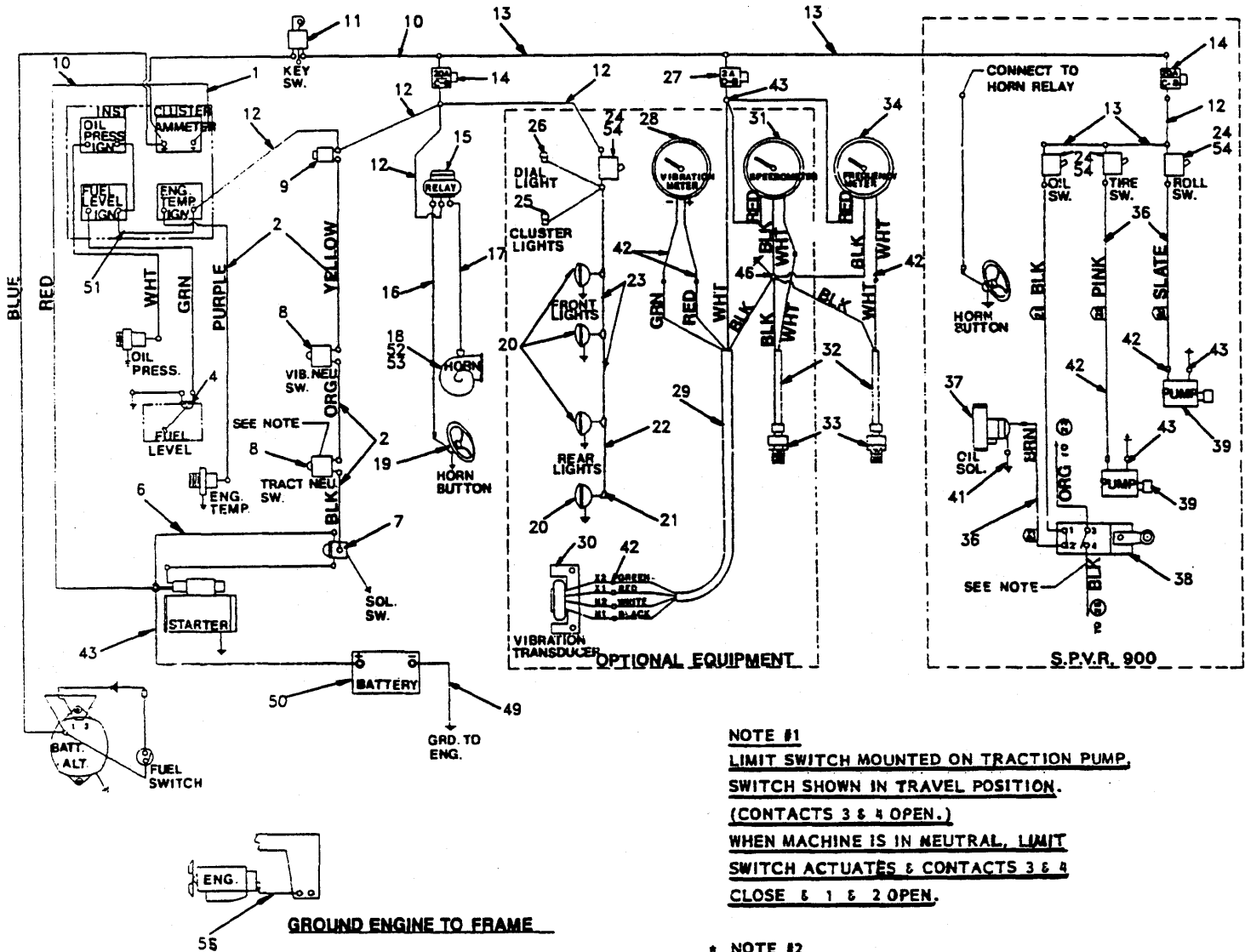
REX MODEL SP-600DWIRING DIAGRAM, MAIN SYSTEM

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-50103-01	INSTRUMENT CLUSTER	1
2	102-04793-01	WIRE SET	1
4	298-02083-56	FUEL SENDING UNIT	1
6	102-09859-01	WIRE SET	1
7	298-06543-17	SOLENOID SWITCH	1
8	298-06085-17	NUETRAL START SWITCH	2
9	298-06067-17	START BUTTON	1
10	102-30587-01	WIRE 10 GA. 1'	2
11	298-06176-17	KEY SWITCH	1
12	102-30524-01	WIRE 12 GA. 1'	5
13	102-30526-03	WIRE 12 GA. 3"	5
14	298-05005-17	CIRCUIT BREAKER (20 AMP)	2
15	298-15018-17	HORN RELAY	1
16	102-30525-01	WIRE 14 GA. 1' 3"	1
17	102-10184-01	WIRE SET	1
18	102-09149-02	HORN	1
19	102-09148-01	HORN BUTTON KIT	1
20	298-12015-17	FLOOD LAMPS	2
21	298-26086-17	CONNECTOR - 2 WIRE - BULLET	2
22	102-30523-01	WIRE SET FOR LIGHTING SYSTEM	1
23	298-26087-17	CONNECOTR - 3 WIRE - BULLET	3
24	298-06123-17	TOGGLE SWITCH	4
25	298-13162-17	LIGHT KIT (INSTRUMENT CLUSTER)	2
26	298-00136-17	DASH LIGHT	3
27	298-05004-17	CIRCUIT BREAKER 2 AMP	1
28	102-09892-01	VIBRATION METER	1
29	102-09291-01	WIRE S.O. #14-4 15'	1
30	602-03145-01	VIBRATION METER	1
31	102-31490-01	SPEEDOMETER	1
32	502-00205-80	CORD ASSEMBLY	2
33	298-00103-17	FREQUENCY PICKUP	2
34	102-08743-01	FREQUENCY METER	1
36	102-30503-01	WIRE SET	1
37	298-00046-98	SOLENIOD SWITCH (OIL WET)	1
38	298-06524-17	LIMIT SWITCH	1
39	102-06440-01	PUMP	2
40	298-26085-17	BULLET TERMINAL	2
41	X8199	TERMINAL WIRE	1
42	298-00086-17	CONNECTOR - SODERLESS	10

REX MODEL SP-600D

WIRING DIAGRAM, MAIN SYSTEM (CONTINUED)

B0453

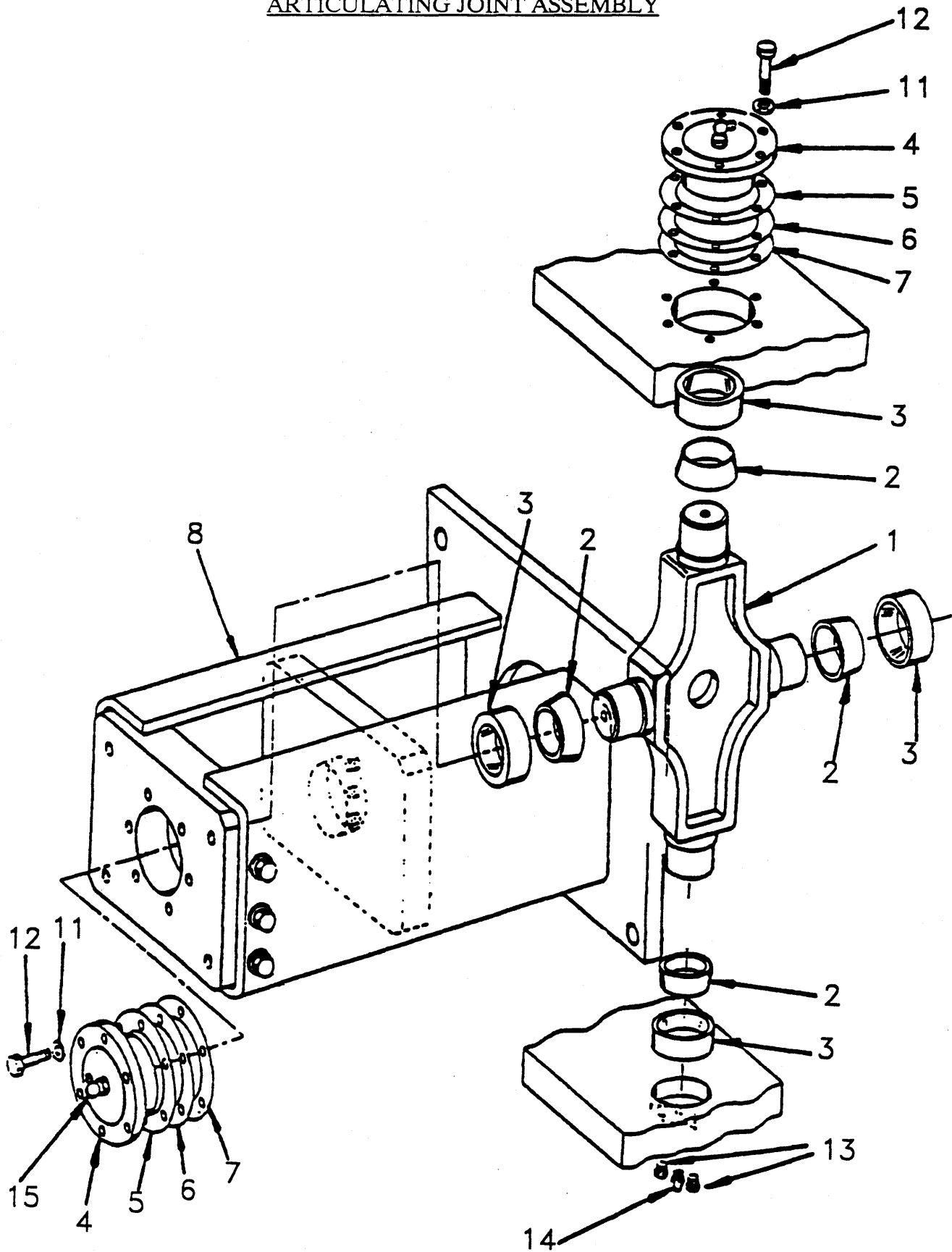


REX MODEL SP-600DWIRING DIAGRAM, MAIN SYSTEM (CONTINUED)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
43	298-26034-17	TERMINAL WIRE	2
46	298-26026-17	TERMINAL WIRE SET	7
48	102-08523-01	BATTERY CABLE 6' 1"	1
49	298-26028-17	BATTERY CABLE 9"	1
50	298-03254-17	BATTERY 12V 72 AMP	1
51	203027-01	WIRE 14 GA 6"	1
52	102-09149-04	HORN BRACKET	1
53	102-09147-13	NUT BRACKET	1
54	293-00052-17	SEAL FOR TOGGLE SWITCH	4
55	298-26040-17	BATTERY CABLE 1' 7"	1

REX MODEL SP-600D

ARTICULATING JOINT ASSEMBLY

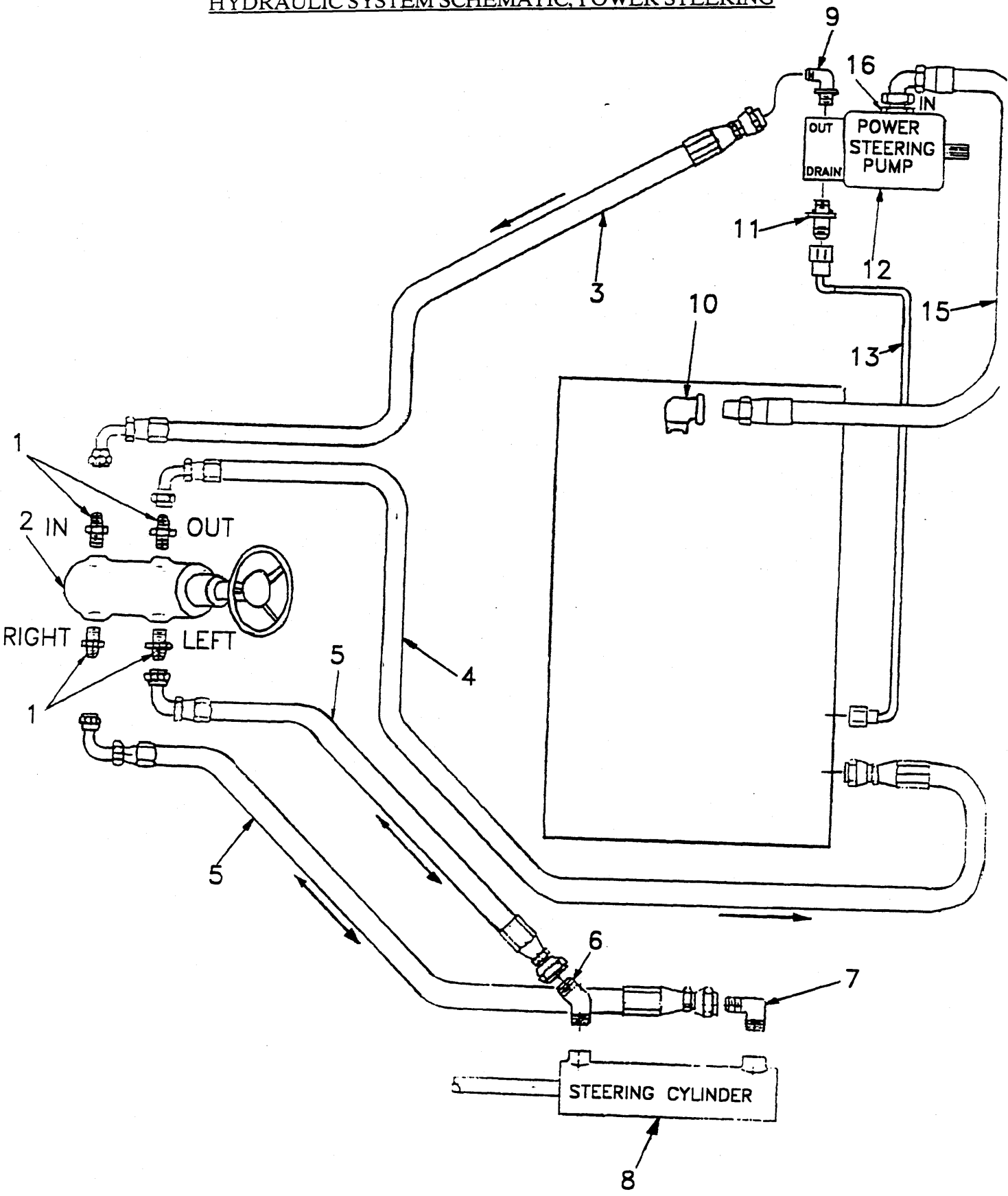


REX MODEL SP-600DARTICULATING JOINT ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	402-02616-04	ARTICULATING CROSS	1
2	298-10027-02	BEARING - INNER RING	4
3	298-10028-02	BEARING - OUTER RING	4
4	402-01775-02	RETAINER - BEARING	2
5	102-30459-01	SHIM .005	8
6	102-30459-02	SHIM .010	16
7	102-30459-03	SHIM .020	12
8	502-06854-80	HOUSING - BEARING	1
9	398-08000-11	FITTING - LUB 90°	1
10	398-08000-19	FITTING - LUB 45°	3
11	298-00039-97	1/2 HARDENED WASHER	12
12	298-00114-93	CAPSCREW 1/2 X 1-1/2"	12
13	398-14005-63	PIPE PLUG 1/8 NPT	2
14	398-08000-11	#1613B ALEMITE	1
15	398-08000-19	#1610B ALEMITE	1

REX MODEL SP-600D

HYDRAULIC SYSTEM SCHEMATIC, POWER STEERING



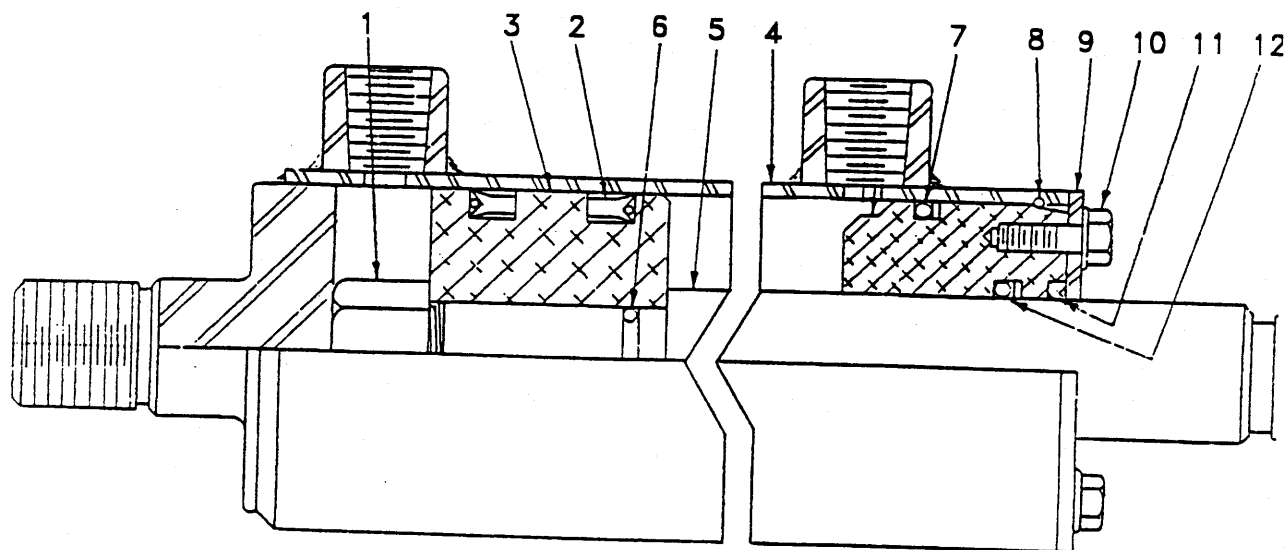
REX MODEL SP-600DHYDRAULIC SYSTEM SCHEMATIC, POWER STEERING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-08110-86	ADP/STR. 3/4" O-RING X 3/4-16"	4
2	102-09236-01	ORBITOL VALVE	2
3	102-03701-10	HOSE 1/2" X 180"	1
4	102-03701-05	HOSE ASSY. 1/2 I.D. X 136"	2
5	102-03701-04	HOSE ASSY. 1/2 I.D. X 102"	2
6	298-08112-86	ELBOW 45° 1/2 NPTF X 3/4-16" JIC	1
7	298-02171-62	ELBOW 90° 1/2 NPTF X 3/4-16" JIC	1
8	102-30292-01	CYL-HYD (3 BORE X 20" STROKE)	1
9	298-08303-86	ELBOW 90° 1/2" X 3/4"	1
10	398-14001-42	3/4" X 90° STREET ELBOW	1
11	298-08302-86	ELBOW 9/16" O-RING	1
12	102-12500-01	PUMP HYDRAULIC STEERING	1
13	102-03701-02	HOSE 1/2" X 88-1/2"	1
15	102-03688-02	HOSE 3/4" I.D. X 82"	1
16	298-08224-86	ADAPTER 1-1/16"	1

REX MODEL SP-600D

HYDRAULIC CYLINDER, POWER STEERING

B0517



REX MODEL SP-600DHYDRAULIC CYLINDER, POWER STEERING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
	102-30292-01	HYD. CYLINDER	
1	102-30292-11	LOCK NUT	1
2 *	102-30292-12	POLY-PAC	1
3	102-30292-13	PISTON	2
4	102-30292-14	BARREL ASSY.	1
5	102-30292-15	ROD	1
6 *	102-30292-16	O-RING	1
7 *	102-30292-17	O-RING	1
8	102-30292-18	LOCK WIRE	1
9	102-30292-19	CAP	2
10	102-30292-20	CAPSCREW	2
11 *	102-30292-21	DUST SEAL	1
12 *	102-04714-19	O-RING	1
13	102-30292-22	SEAL SERVICE KIT	1

* = ITEMS INCLUDED IN SERVICE SEAL KIT - ITEM 13

REX MODEL SP-600D

SUGGESTED MAINTENANCE/SERVICE PROCEDURE FOR HYDRAULIC CYLINDER, POWER STEERING

The power steering system steering system consists of a gear type pump, bracket mounted on the engine, and belt driven off the engine fan pulley: an "Orbitrol" steering unit; double acting hydraulic cylinder and suitable hydraulic hoses.

Turning the steering wheel to the right causes the oil, under pump pressure, through the "Orbitrol" unit, to flow to the cylinder bottom, forcing the cylinder and in turn causes the roll to be turned to the right. Turning the steering wheel to the left causes oil to flow to the top of the cylinder, forcing the cylinder rod down, thus pulling the roll to the left.

Periodically check the steering pump drive belt for tightness. Check hydraulic hose connections for any oil leaks.

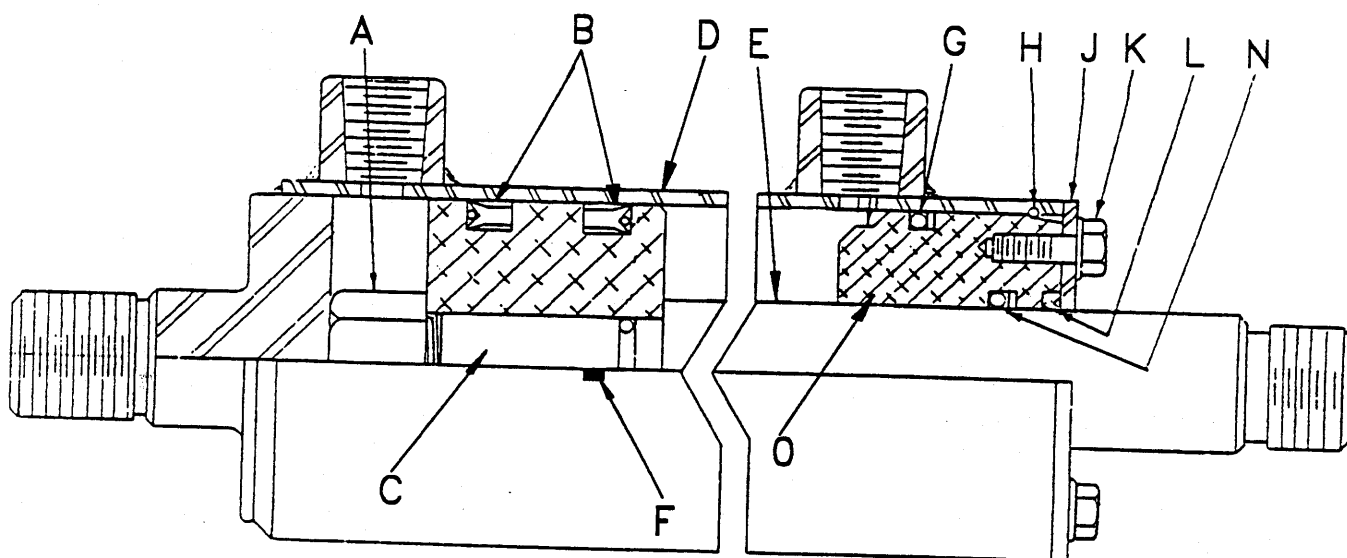
STEERING CYLINDER REPAIR

1. Clean hose connections at the cylinder ports. Remove hoses and plug hose ends.
2. Remove cylinder from machine. Cylinder may be gripped at the base end in a lead jawed vice.
3. Remove cap screws (K) from cap (J). Unthread cap from cylinder (D).
4. Push piston head (O) into cylinder (D) past lock wire (H) and remove lock wire. Pull piston rod assembly out from cylinder. Remove piston head (O) from piston rod (E).
5. Inspect inside of cylinder, piston (C) and piston head for score marks. Very minor marks can be removed by honing. If serious, parts should be replaced.
6. Oil new O-Rings and seals before installing. O-Ring (F) can be replaced by removing nut (A) and piston (C). Pry out Poly-Pac seals (B) and replace with new. Remove wiper seal (L) from piston head.
7. Insert piston rod assembly into cylinder. Be careful not to damage seals (B) and replace with new. Pry out O-Rings (G) and (N) into cylinder and onto rod far enough to install lock wire (H). Install lock wire.
8. Pull piston rod assembly out and against piston head (O) to force piston head against lock wire. Thread cap (J) into cylinder. Line up holes. Insert cap screws and tighten. Install new wiper seal (L).
9. Reinstall cylinder on machine. Connect hoses. Purge air from cylinder by actuating cylinder under power. Replace lost oil.

REX MODEL SP-600D

SUGGESTED MAINTENANCE/SERVICE PROCEDURE FOR HYDRAULIC CYLINDER.
POWER STEERING

B0517B



REFERENCE

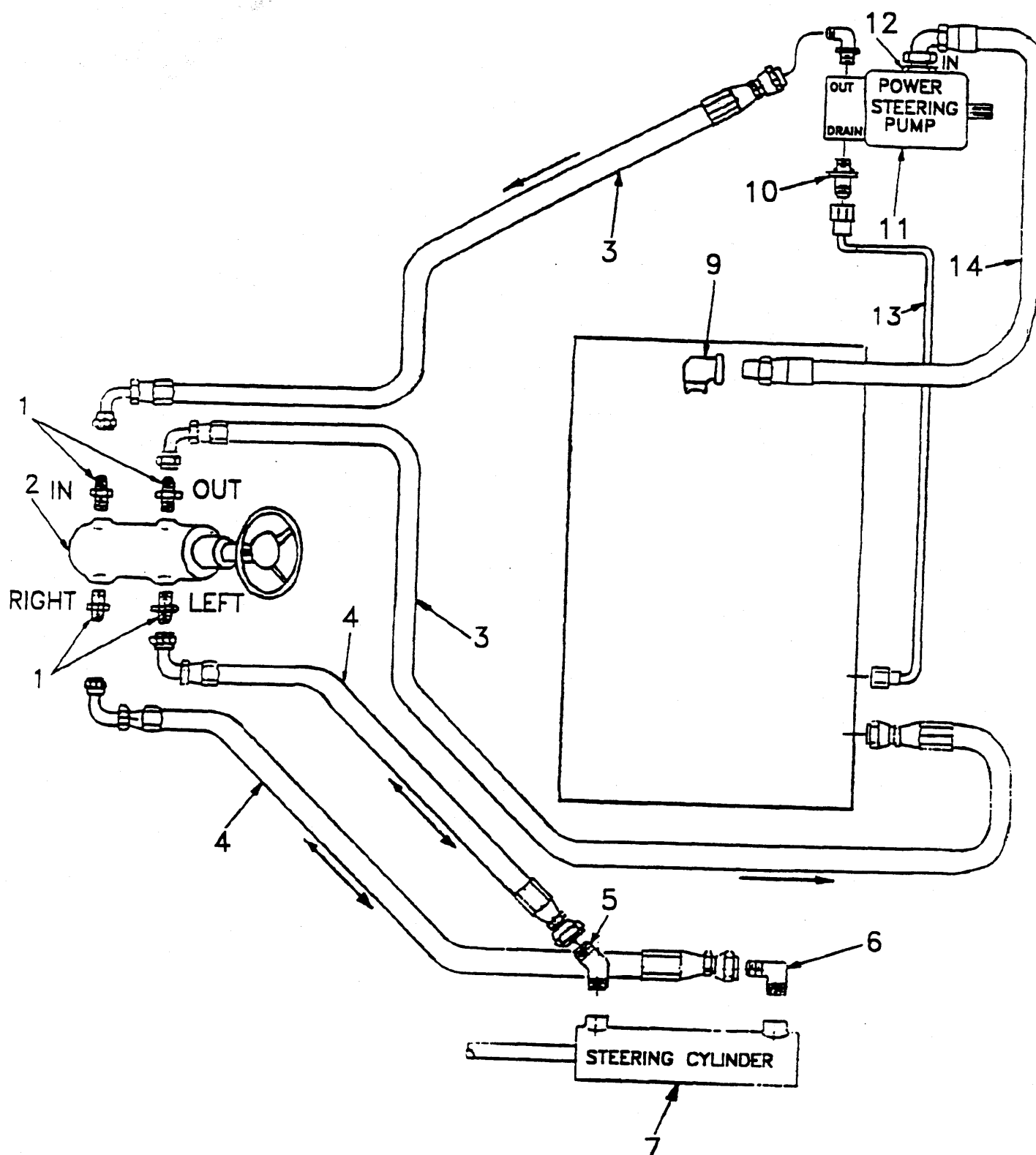
DESCRIPTION

A.
B.
C.
D.
E.
F.
G.
H.
J.
K.
L.
N.
O.

LOCK NUT
POLY-PAC
PISTON
CYLINDER
ROD
O-RING
O-RING
LOCK WIRE
CAP
CAP SCREW
DUST SEAL
O-RING
PISTON HEAD

REX MODEL SP-600D
HYDRAULIC PUMP, POWER STEERING

B0480A



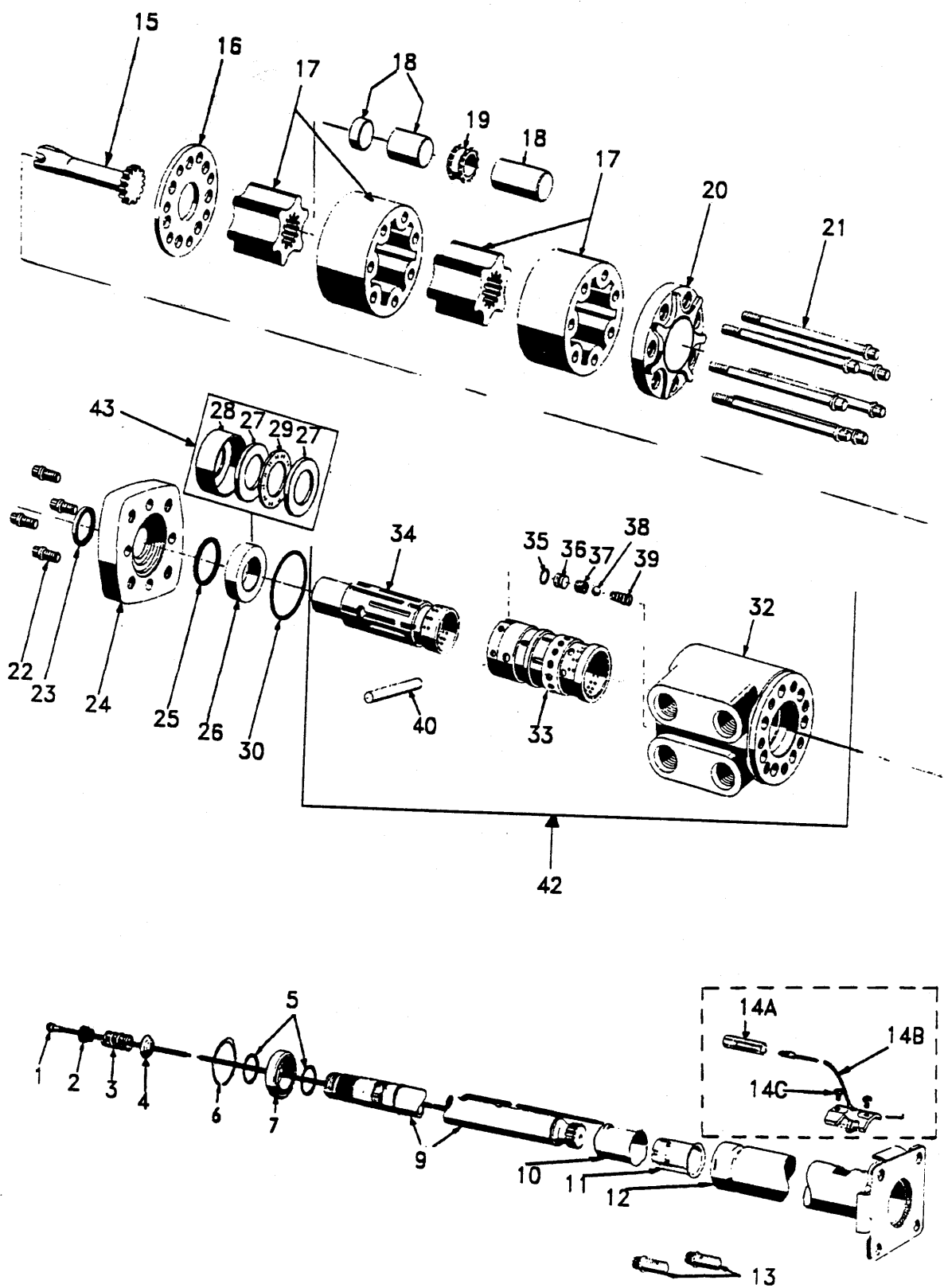
REX MODEL SP-600DHYDRAULIC PUMP, POWER STEERING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-08110-86	STRAIGHT ADAPTER	4
2	102-09236-01	STR VALVE	1
3	102-03701-05	HOSE ASSEMBLY	2
4	102-03701-04	HOSE ASSEMBLY	2
5	298-08112-86	45 DEGREE ELBOW	1
6	298-02171-62	ELBOW, 90 DEG.	1
7	102-30292-01	HYD. CYLINDER	1
9	298-08034-86	ELBOW FITTING-90 DEG	1
10	298-08302-86	ELBOW 9/16" O-RING X 3/4" JIC	1
11	102-12500-01	STEERING PUMP	1
12	298-08224-86	ADAPTER 1-1/16"	1
13	102-03701-02	HOSE 1/2" X 1/2"	1
14	102-03688-02	HOSE 3/4" X 82"	1

REX MODEL SP-600D

"ORBITROL" CONTROL POWER STEERING

B0638A



REX MODEL SP-600D"ORBITROL" CONTROL, POWER STEERING

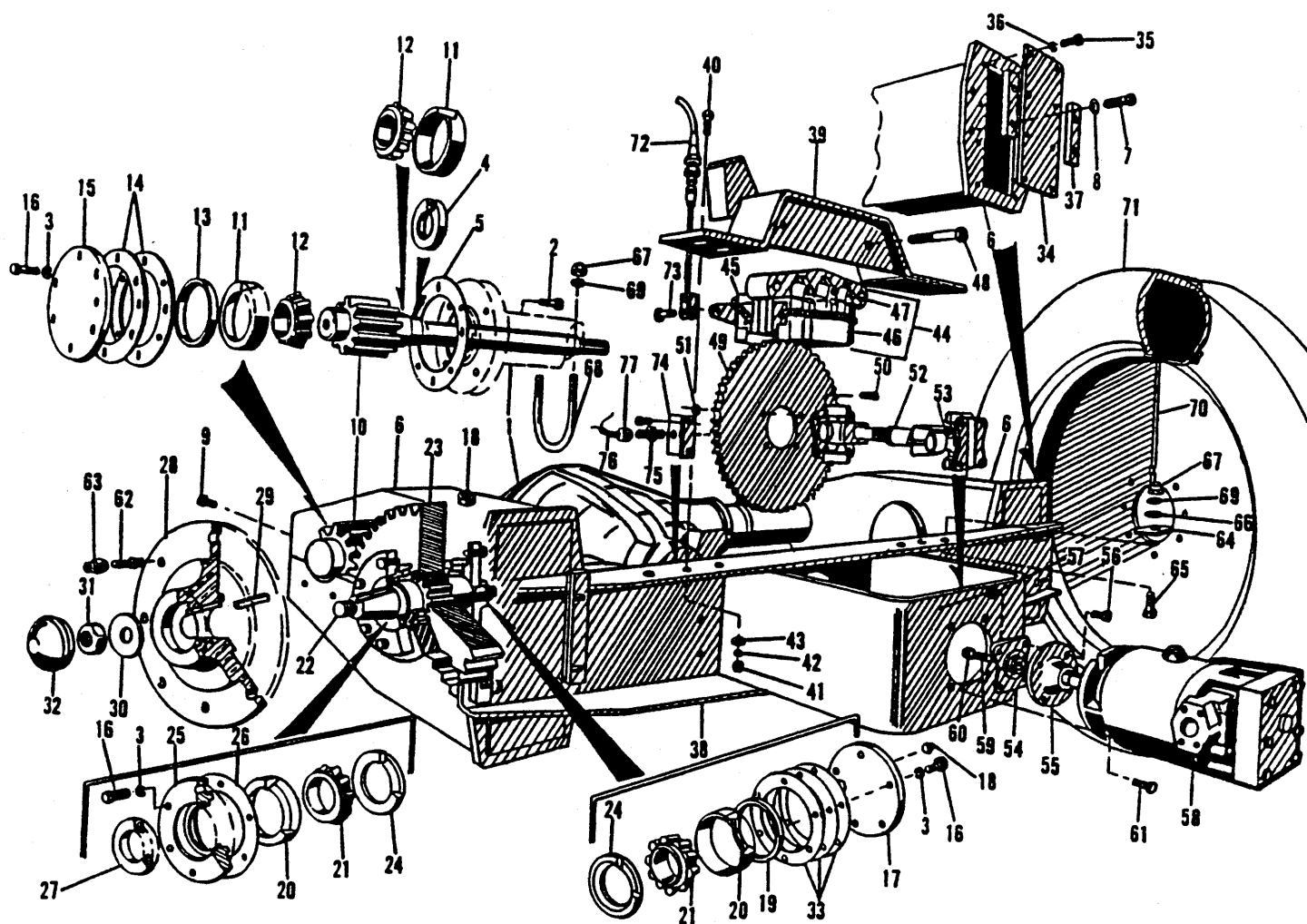
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
	102-09236-01	STEERING VALVE	1
1	102-09106-10	TERMINAL & WIRE	1
2	102-09106-11	INSULATOR CONTACT	1
3	102-09106-12	SPRING CONTACT	1
4	102-09106-13	WASHER CONTACT	1
5	102-08077-21	RING, SNAP	2
6	102-08077-22	RING, RETAINER	1
7	102-08077-23	BEARING ASSEMBLY	1
9	102-09106-14	SHAFT ASSEMBLY	1
10	102-09106-15	RING, CONTACT	1
11	102-09106-16	INSULATOR	1
12	102-05244-01	TUBE AND FLANGE ASSEMBLY	1
13	298-00103-93	CAPSCREW 3/8" X 3/4"	2
14	102-09106-18	HORN BRUSH KIT	1
14A	102-21173-01	TWO-WIRE CONNECTOR	1
14B	102-21143-01	WIRE TERMINAL	1
14C	102-21144-01	SELF TAPPING SCREW	1
15	102-09106-20	DRIVE	1
16	102-09106-21	PLATE	1
17	102-09106-10	GEAR SET	2
18	102-09236-11	SPACER	1
19	102-09236-24	SPLINE	1
20	102-09106-25	END CAP	1
21	102-09106-12	CAP SCREW 12PT	7
22	102-09236-13	CAP SCREW 12PT.	4
23	NA	OIL SEAL	1
24	102-09106-26	PLATE, VALVE HOUSING	1
25	NA	SEAL, QUAD RING	1
26	NA	BUSHING CAP - LOCATOR	1
27	102-09106-28	RACE, BEARING	1
28	102-09106-29	LOCATOR, BEARING	2
29	102-09106-30	BEARING, NEEDLE THRUST	1
30	NA	SEAL, O-RING	1
32 *	NA	VALVE, HOUSING	1
33 *	NA	SLEEVE, CONTROL	1
34 *	NA	SPOOL, CONTROL	1
35	102-06598-12	SEAL, O-RING	1
36	102-09106-32	PLUG, SEAL	1
37	102-09106-33	SEAT, CHECK	1
38	102-09106-34	BALL, STEEL	1
39	102-09106-35	SPRING, COMPRESSION	1
40	102-09106-36	PIN, CENTERING	1
41	102-08077-16	SEAL KIT (INCLUDES ITEMS 23,25,30 & 35)	1
42	102-09106-31	CONTROL KIT (INCLUDES ITEMS 32 THRU 40)	1
43	102-09106-27	BEARING KIT (INCLUDES ITEMS 27 THRU 29)	1

* = NOT SOLD SEPARATELY

REX MODEL SP-600D

HYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING

B0460



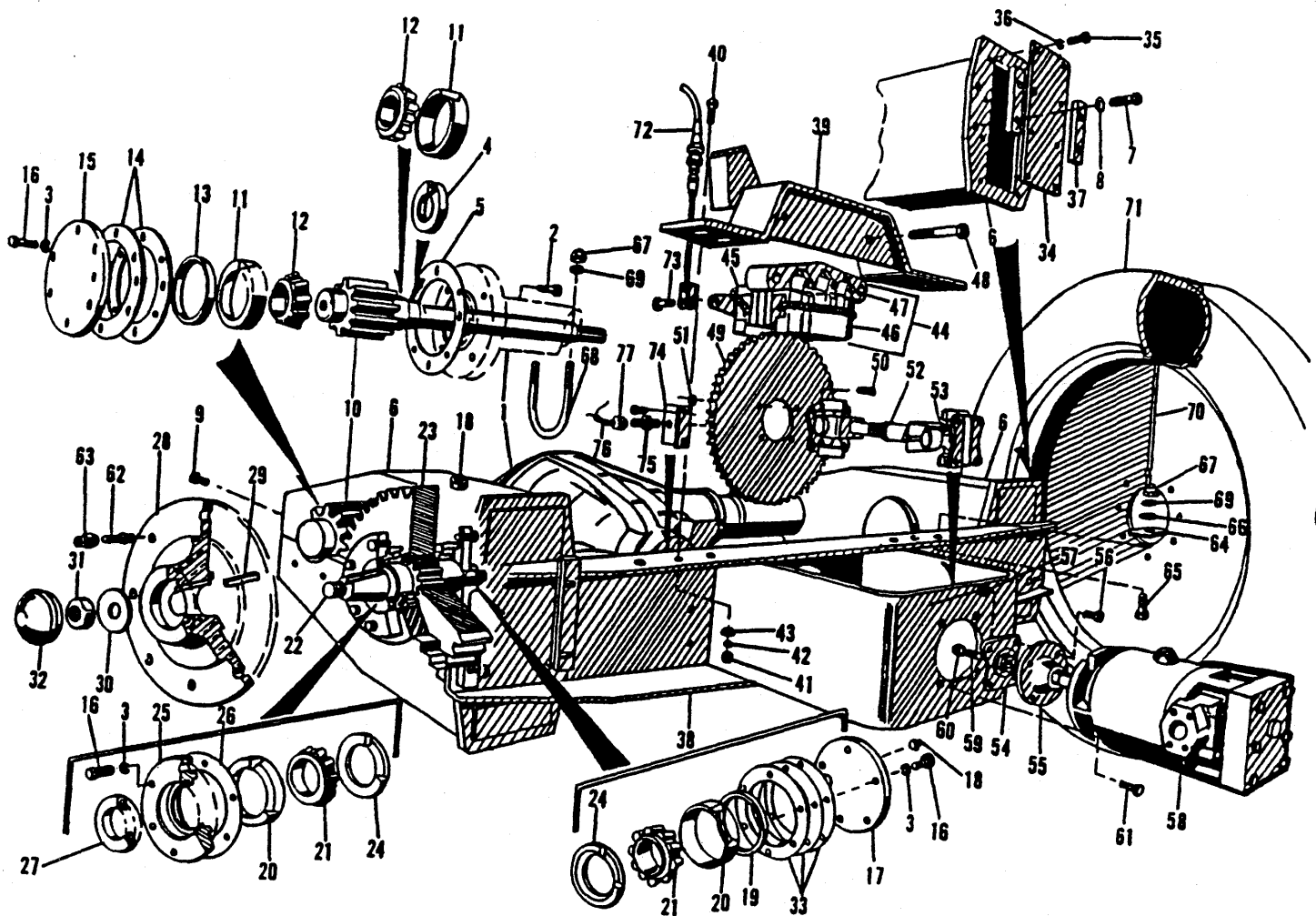
REX MODEL SP-600DHYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-09186-80	DIFFERENTIAL ASSY	1
2	398-02002-29	1/2" X 2-1/4" BRT C.S.	8
3	298-20000-39	WASHER, LOCK	44
4	298-03115-68	OIL SEAL	2
5	102-10746-01	SHIM .020	2
6	402-02646-02	GEAR BOX	1
7	298-00130-93	3/4" X 2" HT ZN PL C.S.	8
8	298-00036-97	3/4" WASHER-CUT	8
9	398-02002-89	3/4" X 1" USS CAP SCR	4
10	102-04803-01	SHAFT, PINION GEAR	2
11	298-00349-02	BEARING CUP	2
12	298-00350-02	BEARING CONE	2
13	102-10746-02	SHIM	6
13A	102-09822-01	SPACER	2
14	102-10746-01	SHIM .020	4
14	102-10746-03	SHIM .007	6
15	102-30479-01	COVER	2
16	298-00114-93	1/2" X 1 1/2" CS HT UNC	31
17	502-08343-80	COVER W/OIL LEVEL HOLE	2
18	398-14005-76	3/4" SQ PLUG	2
19	102-09798-01	SPACER	2
20	298-00351-02	BEARING CUP	2
21	298-00352-02	BEARING CONE	2
22	102-04780-01	AXLE SHAFT	1
23	402-02639-02	GEAR WHEEL END	1
24	102-09800-01	SPACER	2
25	102-30455-01	RETAINER	1
26	58486-20	SHIM	2
27	298-03114-68	OIL SEAL	1
28	402-01768-02	HUB WHEEL	2
29	398-06001-87	5/8" X 5/8" X 2-1/2" STR KEY	2
30	102-09802-01	WASHER	1
31	398-03000-26	3/16" X 3" COTTER	2
31A	398-11000-47	1-1/2" SAE NUT	1
32	58486-5	SHIM	5
32	298-04006-47	HUB CAP	2
33	58486-20	SHIM	5
33	58486-7	SHIM	3
34	102-30459-01	GEAR BOX COVER	1
35	298-00104-93	3/8" X 1" CAPSCREW	8
36	398-20000-37	3/8" LOCK WASHER	8
37	102-09816-01	SPACER	4
38	502-06459-80	GEAR BOX/MOTOR MNT	1
39	502-04978-80	SUPPORT DISC BRAKE	1

REX MODEL SP-600D

HYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING

B0460



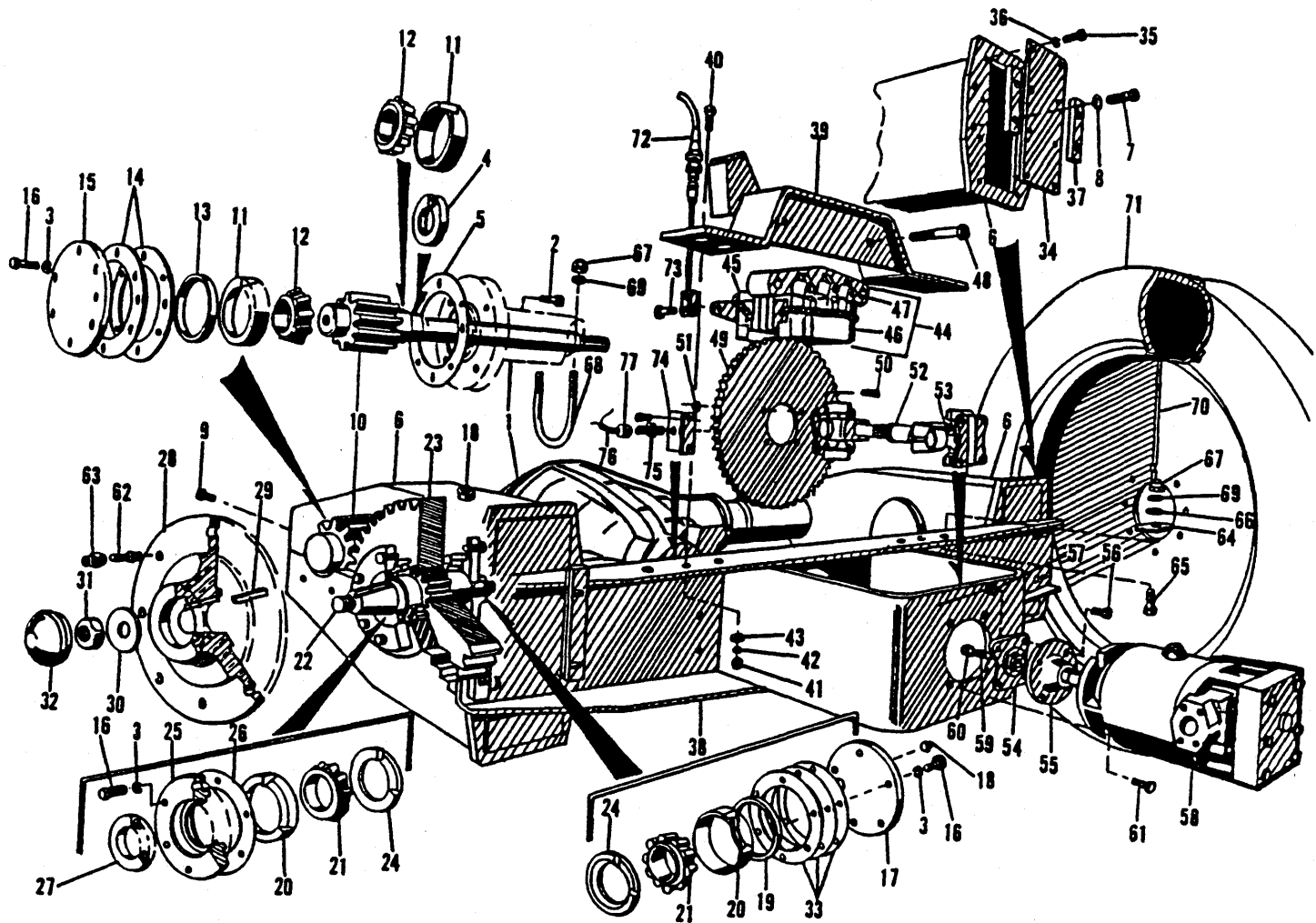
REX MODEL SP-600DHYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
40	298-00124-93	5/8" X 1-3/4" ZN PL C.S.	4
41	398-11000-23	5/8" UNC NUT	4
42	398-20000-41	5/8" LOCK WASHER	4
43	398-20000-27	5/8" CUT WASHER	4
44	102-09726-01	DISC BRAKE MECH. CALIPER	1
45	102-09726-10	CAM SIDE SUB ASSY	1
46	102-09726-13	PAD HOLDER W/FRICTION MATL.	1
46A	102-09726-12	CAM SIDE HOUSING	1
46B	102-09726-13	PAD HOLDER W/FRICTION MATL.	1
46C	102-09726-14	SPRING	1
46D	102-09726-15	PIN	2
46E	102-09726-20	FRICTION MATL.	1
46F	102-09726-14	SPRING	1
46G	102-09726-16	CAM	1
46H	102-09726-17	WASHER	1
46I	102-09726-18	JAM NUT	2
46J	102-09726-19	COTTER PIN	2
46K	102-09726-20	FRICTION MATL.	1
46L	102-09726-21	CARRIER SIDE SUB ASSY	1
46M	102-09726-22	PIX	1
46N	102-09726-23	CARRIER SIDE HSG.	1
47	102-09726-24	FERRY HD. CAP SCREW	3
46O	298-00090-93	5/8" X 5-1/2" CS-GRD 8	2
48	298-02059-71	5/8" LOCKNUT	2
49	102-30533-01	DISC BRAKE	1
50	398-02005-20	7/16" X 1-3/4" HT CS	4
46P	398-11000-21	NUTS 7/16"	4
51	398-20000-38	7/16" LOCK WASHER	4
52	298-06075-91	"U" JOINT ASSEMBLY	1
53	102-07322-10	JOURNAL & BRG. KIT	2
54	402-00572-03	SPACER-HYD MOTOR	1
55	102-06192-01	COMPANION FLANGE	1
56	398-02005-20	7/16" X 1-3/4" HT CS	4
46Q	398-20000-38	7/16" LOCK WASHER	4
57	398-11000-21	NUTS 7/16"	4
58	102-10958-01	MOTOR	1
59	102-07129-01	STUD	1
60	298-02011-71	3/8" LOCKNUT-UNF	1
46R	398-02002-30	1/2" X 2-1/4" BRT C.S.	4
61	298-02010-71	1/2" LOCKNUT	4
62	298-04037-47	WHEEL STUD	16
63	102-09803-01	SHIM 22 GAUGE	6
46S	298-00005-71	NUT, WHEEL BOLT	16
64	102-09803-02	SHIM 18 GAUGE	6
46T	102-09803-03	SHIM 12 GAUGE	6
65	398-02004-31	CAPSCREW, 3/4" X 2-1/4"	2
66	398-20000-28	3/4" CUT WASHER	2
67	298-02035-71	3/4" LOCKNUT	6
68	102-09804-01	U-BOLT	2

REX MODEL SP-600D

HYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING

B0460



REX MODEL SP-600DHYDROSTATIC TRANSMISSION, AXLE, DRUM BRAKES AND MOUNTING --
(Continued)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
69	398-20000-42	3/4" LOCK WASHER	6
70	502-20351-80	WHEEL	1
71	298-06056-68	RIM VALVE	1
71	298-06070-68	TIRE 16.9 X 24	1
72	102-30470-01	PARKING BRAKE CABLE	1
73	298-00129-47	PIN-CLEVIS	1
74	102-09917-01	BRKT SPEEDOMETER (OPTIONAL)	1
75	298-00103-17	PICK UP MAGNETIC (OPTIONAL)	1
76	502-00205-80	CORD (OPTIONAL)	1
77	298-26031-17	CONNECTOR SOLDERLESS (OPTIONAL)	1

REX MODEL SP-600D

RECOMMENDED "DAILY" TEST EMERGENCY/PARKING BRAKE PROCEDURE



CAUTION

TEST EMERGENCY/PARKING BRAKE DAILY

In order to prevent any misunderstanding or unnecessary accidents involving the performance of the "Emergency/Parking Brake", REXWORKS recommends the following "DAILY TEST PROCEDURE";

- 1) Clear Level Test Area of Personnel and Obstacles.
- 2) Position Machine on level Test Area.
- 3) Pull Throttle Cable to Full Engine Speed.
- 4) Step down on Brake Pedal with full pressure.
- 5) Stroke Travel Lever Slowly to Full Stroke, and then Return to Neutral Position.



CAUTION

**IF MACHINE HAS MOVED MORE THAN THREE (3)", THE
EMERGENCY/PARKING BRAKE IS NOT OPERATIONAL. REPAIR AND/OR
ADJUSTMENT REQUIRED BY QUALIFIED PERSONNEL.**

- 6) Repeat Procedure #3 thru #5 for Reverse.

drum drive vibratory roller

526,JD-103
(N 489)

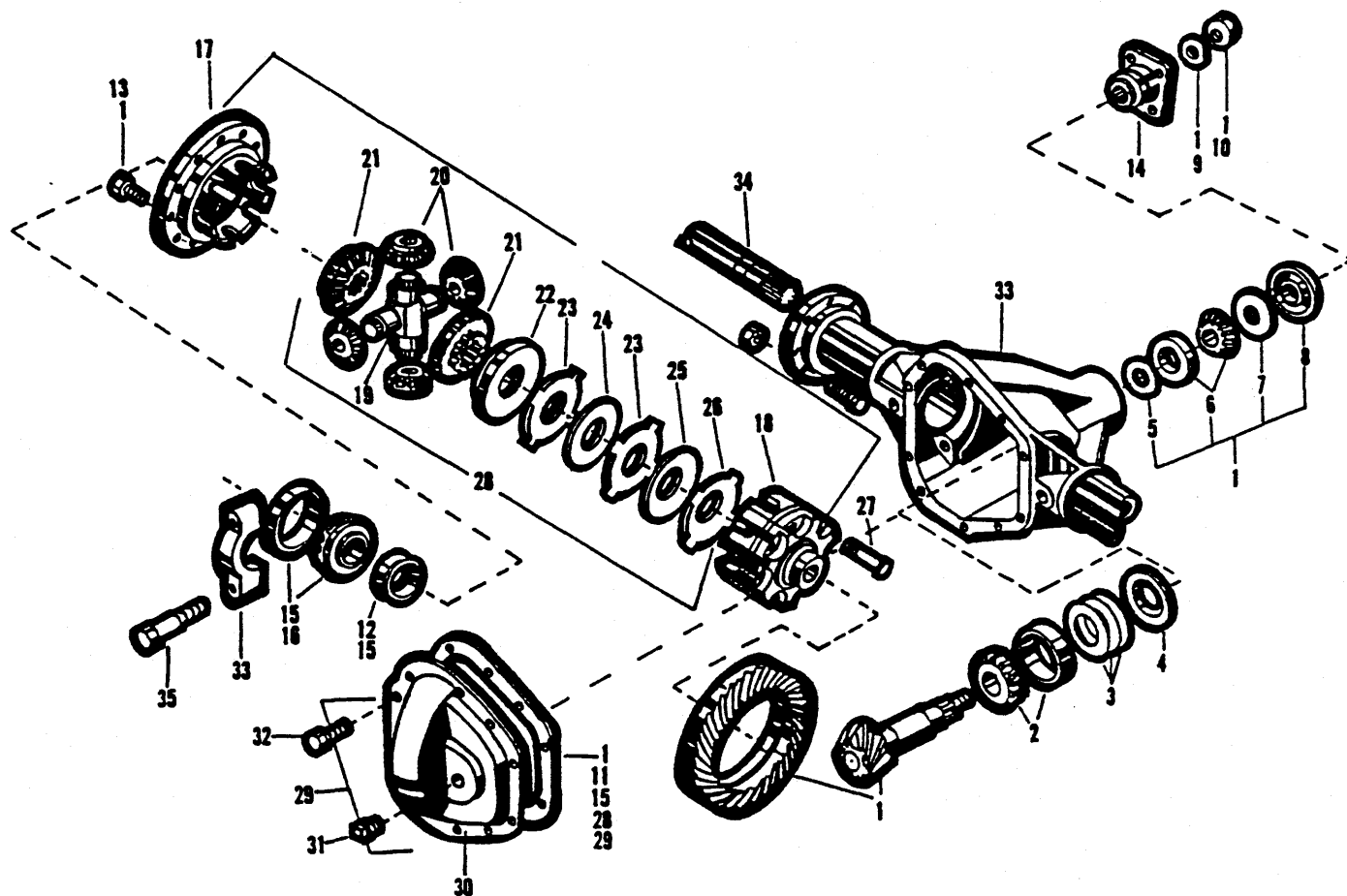
REX MODEL SP-600D

CUSTOMER NOTES

REX MODEL SP-600D

DIFFERENTIAL

B0461



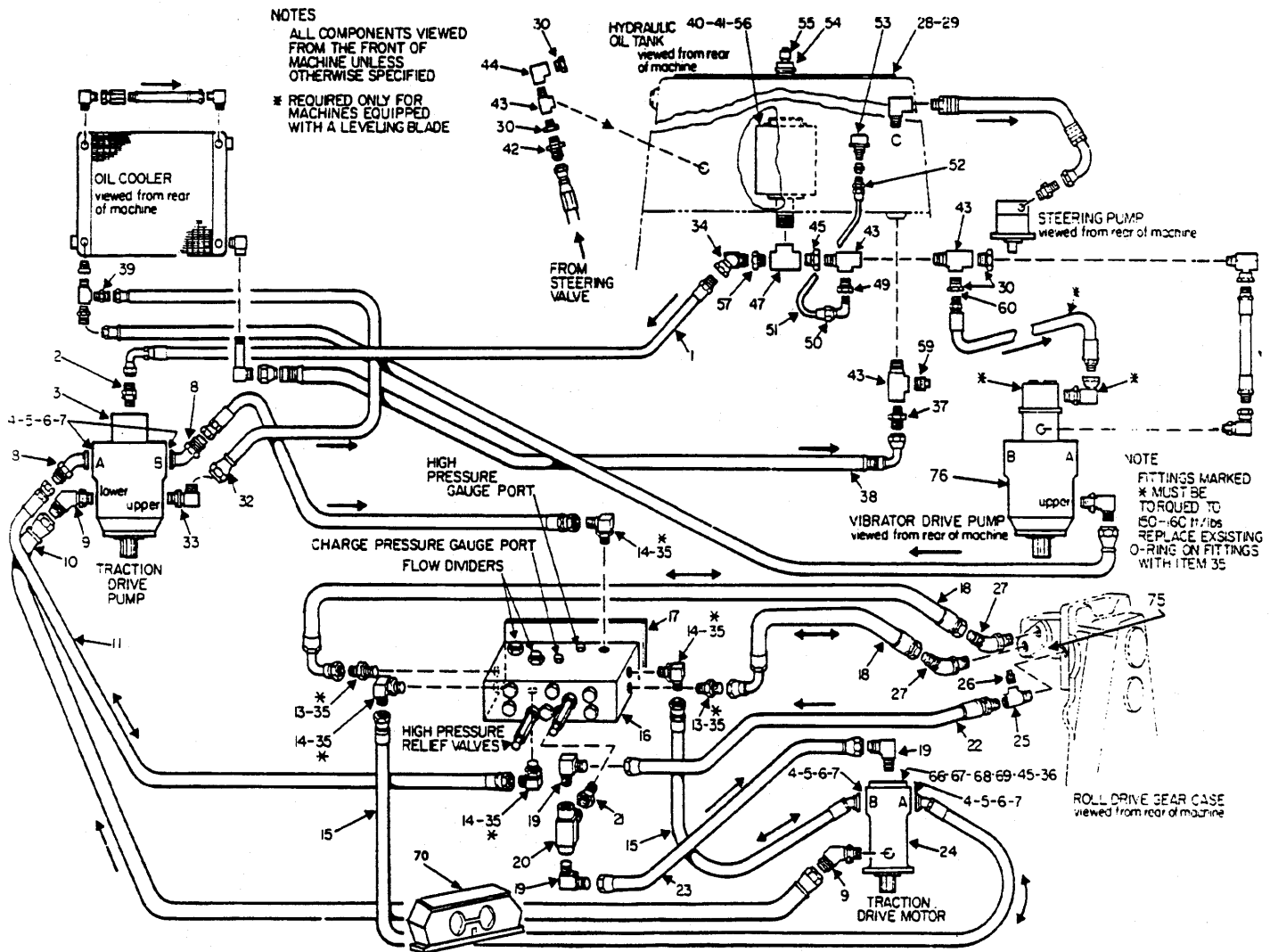
REX MODEL SP-600DDIFFERENTIAL

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-09795-10	GEAR & PINION ASSY	1
2	102-09795-11	KIT INNER PINION BRG.	1
3	*	SHIM,DRIVE PINION ADJUSTING	
4	*	BAFFLE,PINION BEARING	
5	*	SHIM,PINION BEARING ADJUSTING	
6	102-09795-12	KIT-OUTER PINION BRG.	1
7	*	SLINGER,PINION BRG OUTER	
8	102-09795-13	SEAL	1
9	102-09795-14	WASHER	1
10	102-09795-15	NUT	1
11	102-09795-17	GASKET	1
12	*	SHIM,DIFF.BRG.	
13	102-09795-22	BOLT	12
14	102-09795-16	FLANGE BEARING	1
15	102-09795-23	KIT DIFF. CASE ASSY.	1
16	102-09795-21	KIT DIFF. BRG	1
17	*	FLANGE HALF,DIFF. CASE	
18	*	CAP,DIFF. CASE	
19	*	SHAFT. DIFF. CASE	1
20	*	PINION	4
21	*	GEAR,DIFFERENTIAL	2
22	*	RING	2
23	*	PLATE	2
24	*	DISC	1
25	*	DISC, DISHED	1
26	*	PLATE	1
27	102-09795-26	BOLT	8
28	102-09795-24	KIT-LIMITED SLIP DIFF.	1
29	102-09795-25	KIT GEAR CARRIER COVER	1
30	*	COVER,CARRIER	1
31	102-09795-18	PLUG	1
32	102-09795-19	BOLT	10
33	*	CASE,DIFFERENTIAL	1
34	102-04803-01	PINION GEAR-SHAFT	2
35	102-09795-20	BOLT	4

* = ITEMS NOT SOLD SEPARATELY

REX MODEL SP-600D HYDRAULIC SYSTEM SCHEMATIC

B0545A



REX MODEL SP-600D
HYDRAULIC SYSTEM SCHEMATIC

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-03849-03	HOSE ASSEMBLY 3/4" X 32'	1
2	298-08092-86	ADAPTER STR. 7/8" X 1-1/16-12"	1
3	102-11470-01	HYDRAULIC PUMP	1
4	102-01594-04	O-RING 1" SAE	4
5	298-08033-86	SPLIT FLANGE CLAMP 1"	8
6	298-00105-93	3/8" X 1-1/4" CAPSCREW	16
7	398-20000-12	3/8" LOCKWASHER	16
8	298-08183-86	ELBOW 45°-1" X 15/16-12" JIC	2
9	298-08203-86	ELBOW 45°-7/8" X 1-1/16-12" JIC	2
10	502-08614-85	HOSE ASSEMBLY 3/4" X 4'	1
11	102-31026-01	HOSE ASSEMBLY 1" X 48"	2
13	298-08140-86	ADAPTER STRAIGHT	2
14	298-08076-86	ELBOW 90°	4
15	102-31044-01	HOSE 1" X 20"	2
16	102-31010-01	VALVE - TRACTION DRIVE	1
17	102-10899-01	MOUNTING PLATE, TRACTION DRIVE	1
18	102-31027-03	HOSE 1" X 156"	2
19	298-08034-86	ELBOW 90°-1/2" X 7/18-14" JIC	3
20	298-08155-86	PIPE TEE 1/2" NPTF	1
21	298-08145-86	ADAPTER STRAIGHT 3/4" X 1/2"	1
22	502-08501-89	HOSE ASSEMBLY 5/8" ID X 12'	1
23	502-08619-82	HOSE ASSEMBLY 5/8" ID X 3'	1
24	102-10958-01	HYDRAULIC MOTOR	1
25	298-02246-62	SERVICE TEE 1/2" NPTF	1
26	398-14007-09	PIPE PLUG 1/2" NPTF	1
27	298-08178-86	ELBOW 45° - 1-5/16" X 1-5/16"	2
28	502-04976-80	COVER - HYDRAULIC TANK	1
29	102-10886-01	GASKET - HYDRAULIC TANK COVER	1
30	298-14500-86	REDUCER 1" X 3/4"	4
31	298-02108-56	SIGHT PLUG	1
32	502-08614-84	HOSE ASSEMBLY 3/4" ID X 9'	1
33	298-08198-86	ELBOW 90° 7/8" X 1-1/16-12" JIC	1
34	298-02072-62	ELBOW 45° 3/4" X 3/4"	1
35	102-11914-01	VITON O-RING	6
36	298-09061-86	ELBOW 90°	1
37	298-06524-86	ADAPTER STR. 3/4" X 1-1/16-12"	1
38	102-31043-01	HOSE ASSEMBLY 1" ID X 57"	1
39	298-02157-62	ADAPTER STR. 3/4" X 1-1/16-12"	1
40	298-02263-62	SERVICE TEE	1
41	298-06576-86	COVER-HYDRAULIC TANK	1
42	298-02239-62	ADAPTER STR. 3/4 X 3/4-16 JIC	1
43	298-17015-86	SERVICE TEE 1"	4
44	298-06510-86	ELBOW 90° 1"	1
45	298-06501-86	STREET ELBOW	1
47	298-17016-86	TEE - FEMALE 1-1/4"	1

REX MODEL SP-600D

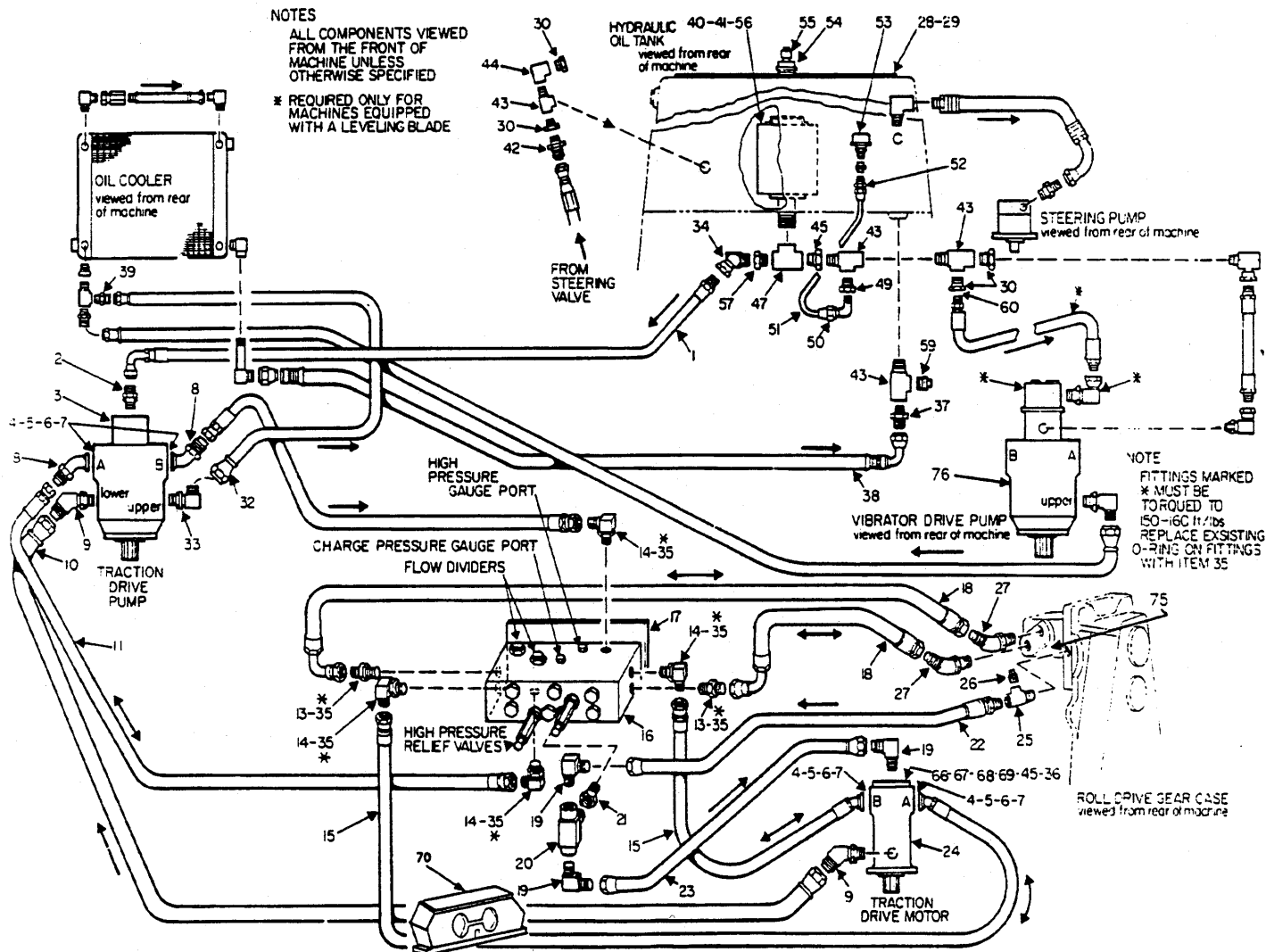
HYDRAULIC SYSTEM SCHEMATIC (CONTINUED)

B0545A

NOTES

ALL COMPONENTS VIEWED FROM THE FRONT OF MACHINE UNLESS OTHERWISE SPECIFIED

* REQUIRED ONLY FOR MACHINES EQUIPPED WITH A LEVELING BLADE

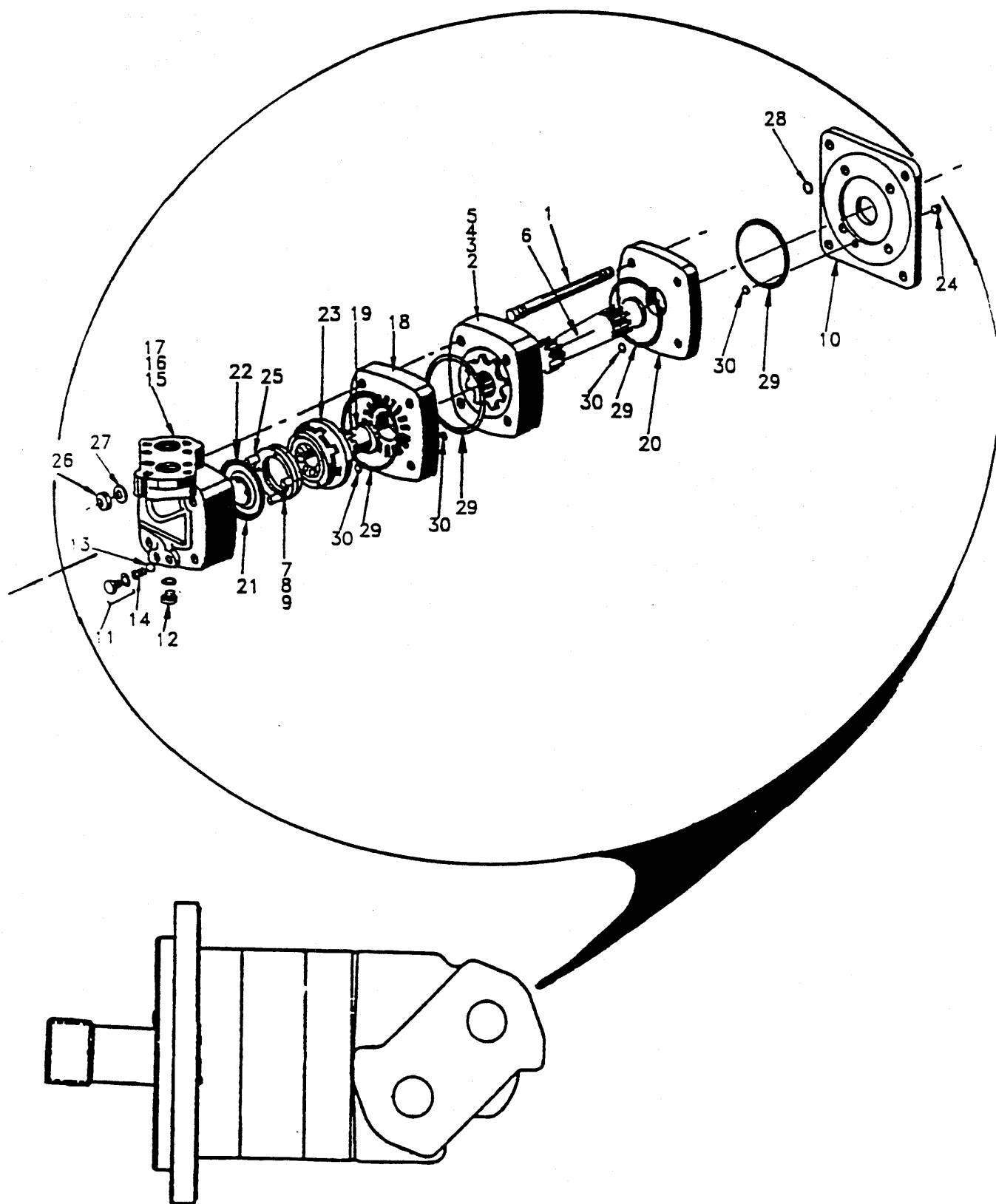


REX MODEL SP-600DHYDRAULIC SYSTEM SCHEMATIC (CONTINUED)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
48	298-14504-86	REDUCER 1-1/4" X 1"	1
49	298-14514-86	REDUCER 1" X 1/4"	1
50	298-00019-01	ELBOW - TUBE COMPRESSION	1
51	398-99004-35	COPPER TUBE 1/4" X .032 X 30"	1
52	298-00015-01	CONN. STR. TUBE COMPRESSION	1
53	298-02121-56	GAUGE VACUUM	1
54	102-07320-01	CAP FILLER	1
55	298-08001-89	AIR BREATHER	1
56	298-00133-53	OIL FILTER	1
57	298-14511-86	REDUCER 1-1/4" X 3/4"	1
58	298-02068-62	ADAPTER UNION 90°-3/4" X 3/4"	1
59	298-13010-86	PIPE PLUG 1"	1
60	298-13019-86	PIPE PLUG 3/4"	1
66	102-31031-01	PLATE-MOTOR COVER	1
67	102-04365-40	O-RING	2
68	102-04365-41	RING	2
69	102-04365-33	O-RING	1
70	298-00102-93	5/16" X 1-1/4" HC HT CAPSCREW	1
71	398-20000-64	5/16" LOCKWASHER	1
72	102-10886-01	GASKET-HYDRAULIC COVER	1
73	502-04976-80	COVER HYDRAULIC TANK	1
74	102-10908-09	STAUFF HOSE CLAMP	2
75	102-11063-01	ROLL DRIVE MOTOR	1
76	102-12501-01	HYDROSTATIC PUMP	1

ROLL DRIVE TRACTION MOTOR

B0519



REX MODEL SP-600DROLL DRIVE TRACTION MOTOR

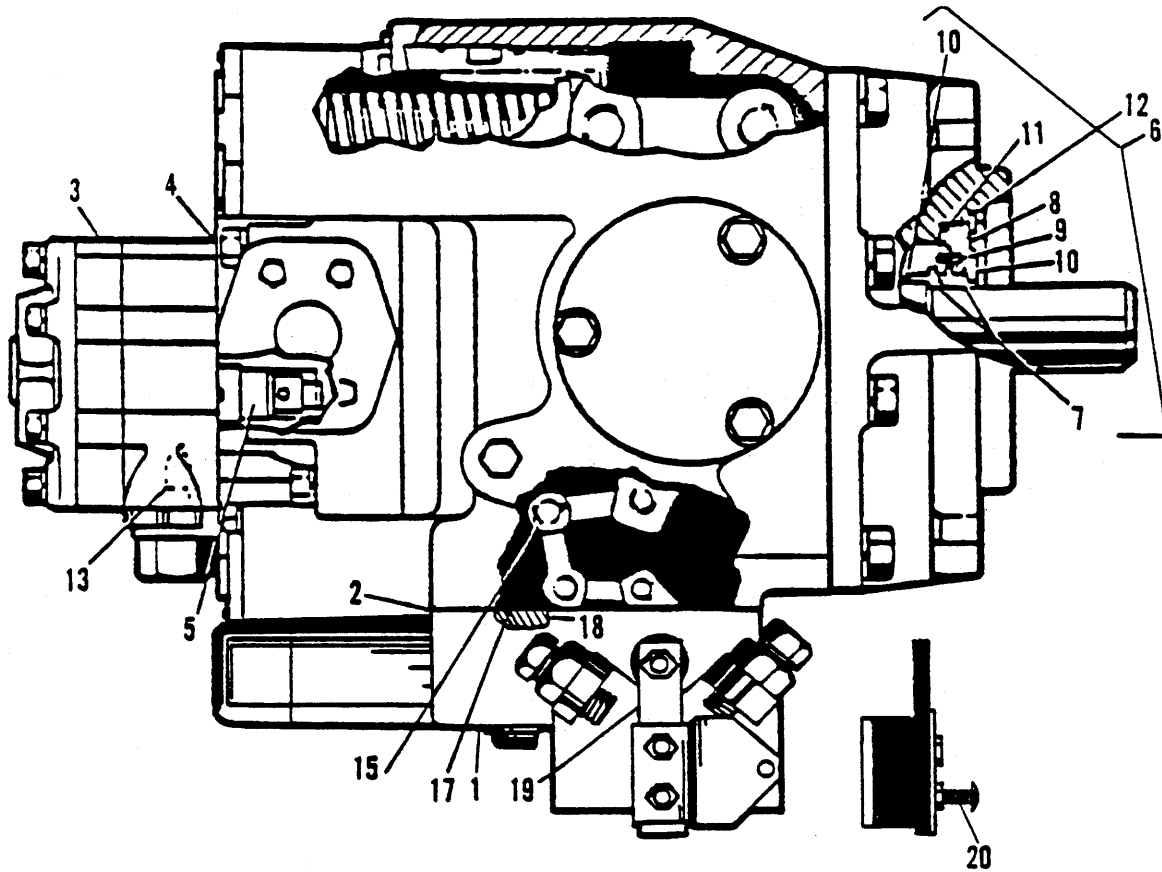
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-10398-10	STUD	4
2	102-10398-11	GEROLER ASSY	1
3	102-10398-12	RING	1
4	102-10398-13	STAR	1
5	102-10398-14	ROLLER	1
6	102-10398-15	DRIVE SHAFT	1
7	102-10398-16	PLATE BALANCING ASSY.	1
8	102-10398-17	PLATE-BALANCING	1
9	102-10398-18	PIN	2
10	102-10398-19	FLANGE	1
11	102-10398-20	PLUG	2
12	102-10398-21	PLUG	1
13	102-09106-34	BALL,STEEL	2
14	102-10398-22	SPRING	2
15	102-10398-23	VALVE HOUSING ASSY.	1
16	102-10398-24	VALVE HOUSING	1
17	102-09106-34	BALL,STEEL	1
18	102-10398-25	PLATE-VALVE	1
19	102-10398-26	DRIVE-VALVE	1
20	102-10398-27	PLATE-WEAR	1
21 *	102-10398-28	SEAL,OUTER FACE	1
22 *	102-10398-29	SEAL,INNER FACE	1
23	102-10398-30	VALVE	1
25	102-10398-31	SPRING	4
26	398-20000-12	LOCKNUT	4
27	298-02012-71	LOCKWASHER	4
28 *	102-10398-32	SEAL O-RING	4
29 *	102-10398-33	SEAL,STATIC HOUSING	4
30 *	102-10398-34	SEAL,STATIC CASE DRAIN	4
31	102-10398-35	SEAL KIT	1

* = PARTS INCLUDED IN 102-10398-35 SEAL KIT

REX MODEL SP-600D

TRACTION PUMP

B0494



REX MODEL SP-600DTRACTION PUMP

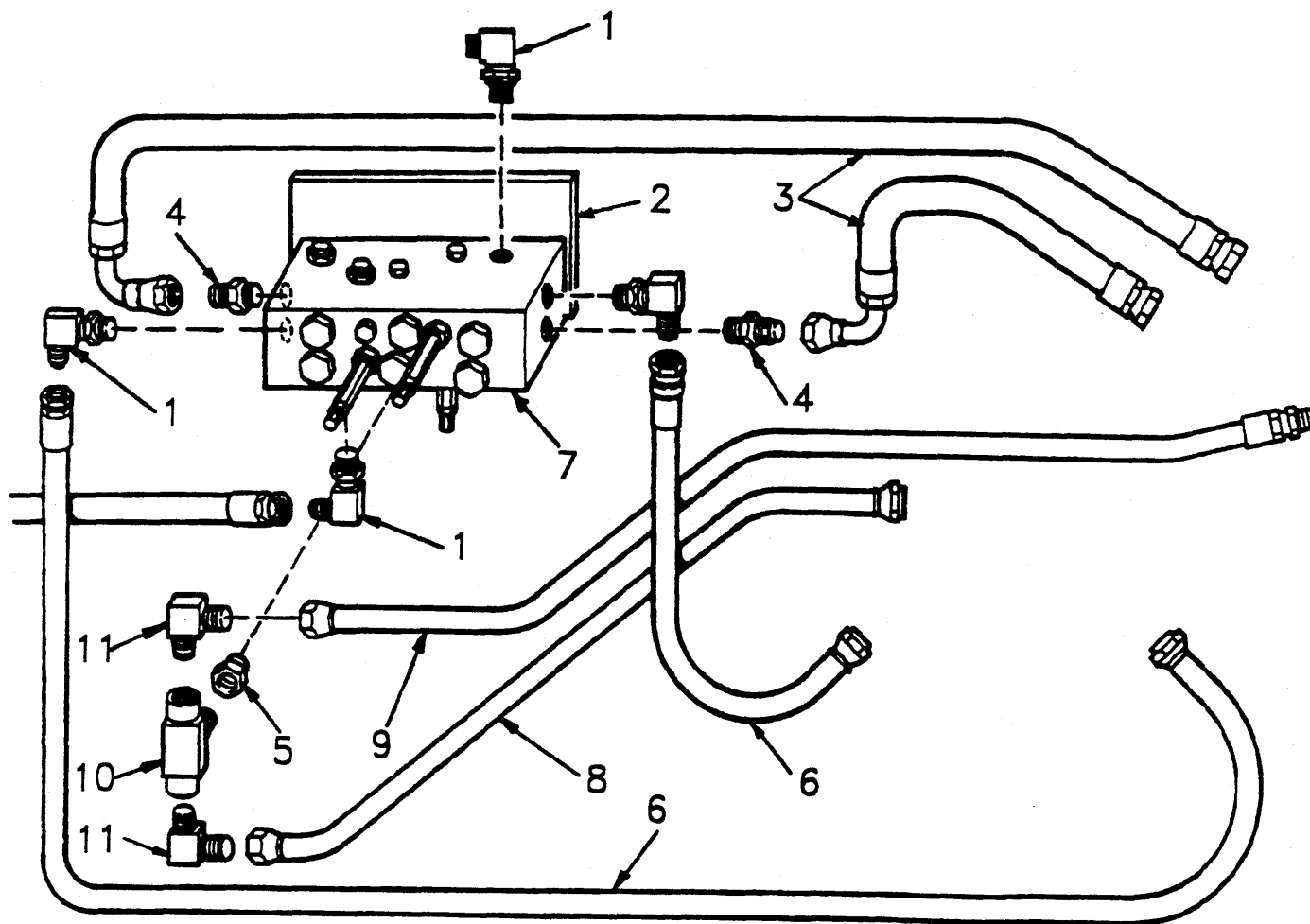
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-04365-95	CONTROL VALVE KIT	1
2	102-04365-06	CONTROL VALVE GASKET	1
3	102-05168-09	CHG PUMP GEROTOR RH	1
4	102-05168-16	GASKET- CHG. PUMP	1
5	102-04365-12	CHECK VALVE	1
6	102-04365-02	SEAL KIT	1
7	*	SEAL,SHAFT	1
8	*	RETAINER, HOUSING SEAL	1
9	*	SPRING, SEAL	6
10	*	O-RING	2
11	*	O-RING	1
13	102-04365-52	RELIEF VALVE	1
15	102-04365-49	PIN	1
17	102-04365-51	O-RING	3
18	102-04365-24	ORIFICE .042 DIA	1
19	102-04365-46	HANDLE	1
20	298-00219-93	1/4" X 2" CARRIAGE BOLT-ZN PL	2

* = PART OF SEAL KIT,
NOT SOLD SEPERATLY

REX MODEL SP-600D

TRACTION VALVE

B0626



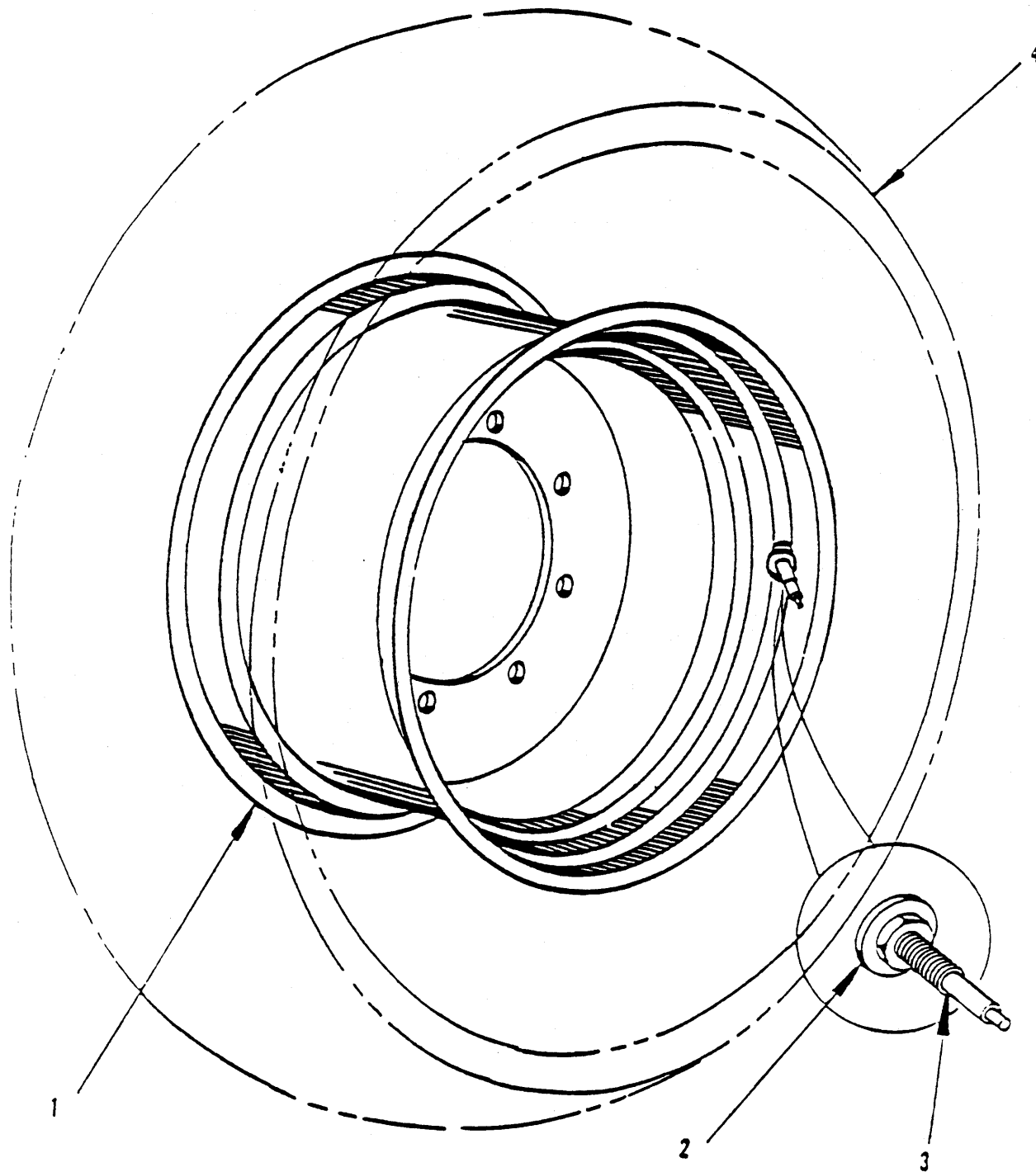
REX MODEL SP-600DTRACTION VALVE

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	298-08076-86	90 DEG. ELBOW	3
2	102-10899-01	MOUNTING PLATE-TRACTION DRIVE	1
3	102-31027-03	HOSE 1"	2
4	298-08140-86	ADAPTER-STRAIGHT	2
5	298-08145-86	ADAPTER STRAIGHT	1
6	102-31026-03	HOSE 1"	2
7	102-31010-01	VALVE-TRACTION DRIVE	1
8	502-08619-82	HOSE ASSEMBLY	1
9	502-08101-89	HOSE ASSEMBLY	1
10	298-08155-86	PIPE TEE	1
11	298-08034-86	ELBOW	2

REX MODEL SP-600D

REAR WHEELS

B0497



REX MODEL SP-600D

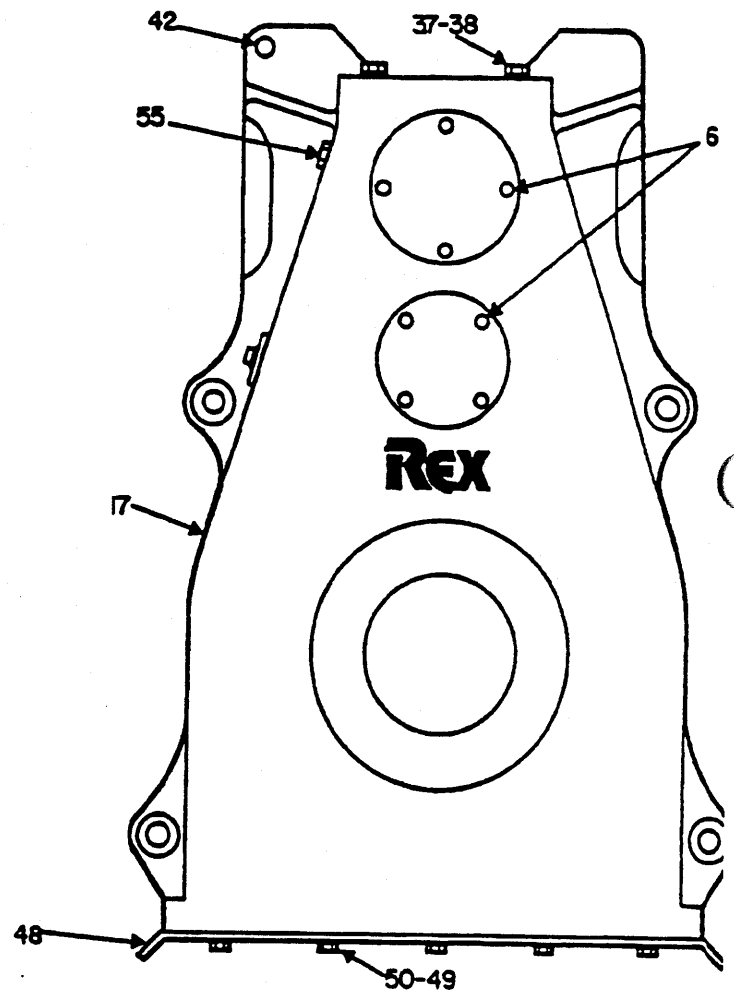
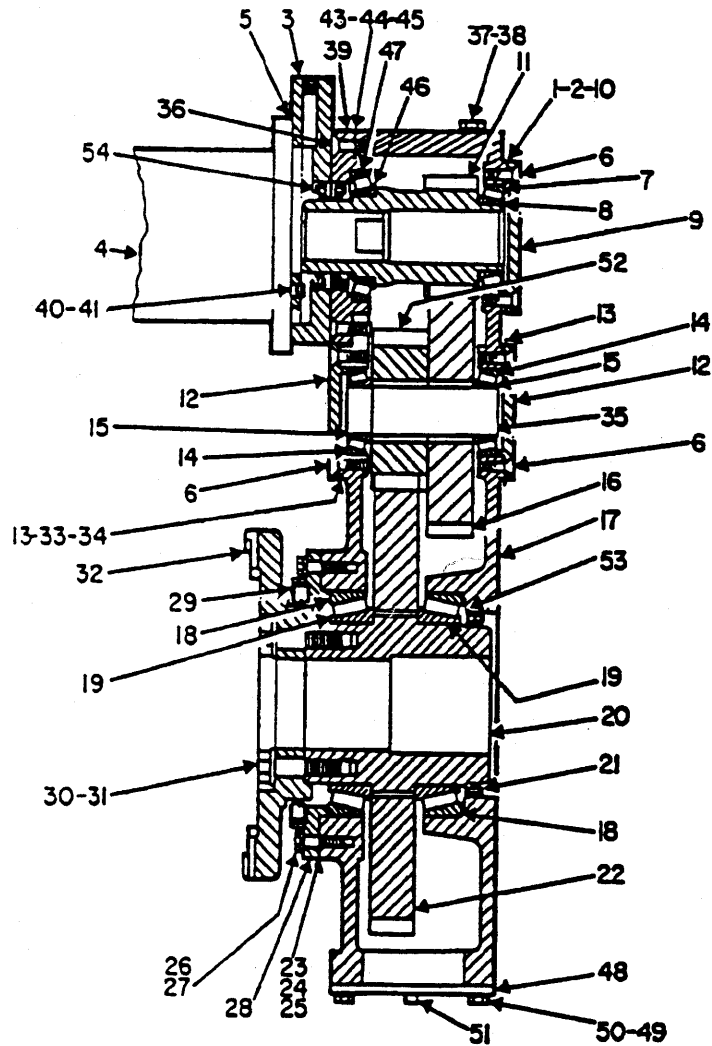
REAR WHEELS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-20351-80	WHEEL ASSEMBLY	1
2	298-05715-68	PLUG - VALVE HOLE	1
3	298-06056-68	RIM VALVE	1
4	298-03143-68	TIRE/TUBE 16.9 X 24 ALL WEATHER DIAMOND	1

REX MODEL SP-600D

DRUM DRIVE GEAR CASE ASSEMBLY

B9707B



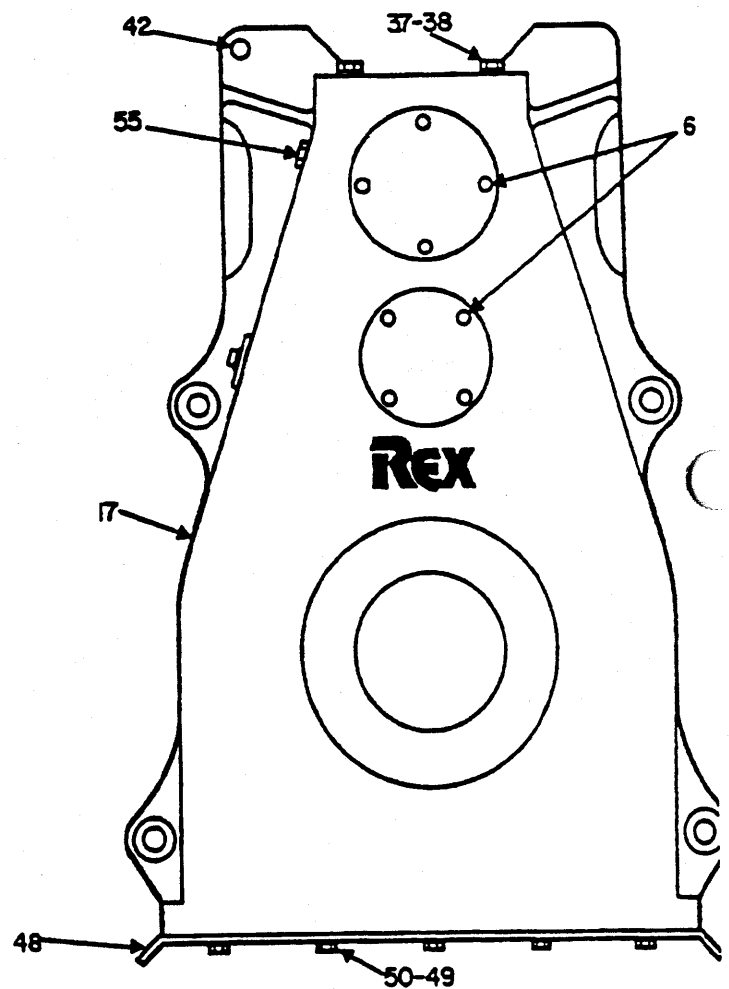
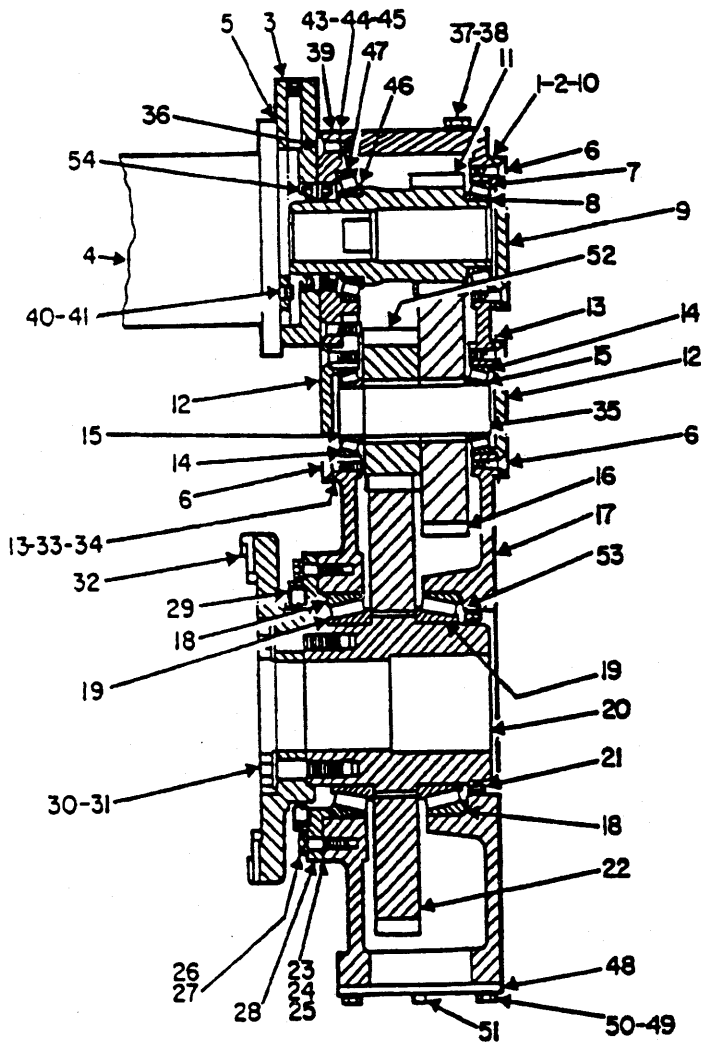
REX MODEL SP-600DDRUM DRIVE GEAR CASE ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-10423-02	SHIM - PLASTIC	2
2	102-10423-03	SHIM - PLASTIC	1
3	102-50017-01	MOUNT - MOTOR	1
4	102-11063-01	HYDRAULIC MOTOR	1
5	102-10126-01	GASKET	1
6	298-00073-93	3/8" X 1" FL. HD. CAPSCREW	12
7	293-00294-02	BEARING CUP	1
8	298-00295-02	BEARING CONE	1
9	102-30732-01	RETAINER - BEARING	1
10	102-10423-01	SHIM - PLASTIC	2
11	502-20320-80	PINION - ROLL DRIVE GEAR CASE	1
12	102-31284-01	RETAINER - BEARING	2
13	238-10051-02	SHIM - PLASTIC	2
14	298-00109-02	BEARING CONE	2
15	298-00410-02	BEARING CUP	2
16	402-00719-03	GEAR - INTERMEDIATE	1
17	402-02643-03	GEAR CASE- ROLL DRIVE	1
18	298-00347-02	BEARING CUP	2
19	298-00348-02	BEARING CONE	2
20	102-30726-01	HUB - GEAR	1
21	298-03119-68	OIL SEAL FOR 5-25 SHAFT	1
22	402-01799-02	GEAR - OUTPUT	1
23	102-10124-01	SHIM	6
24	102-10124-02	SHIM	6
25	102-10124-03	SHIM	2
26	298-00105-93	3/8" X 1 1/4" HT ZINC PLT CS.	6
27	398-20000-37	3/8" LOCKWASHER	6
28	102-30733-01	RETAINER - BEARING	1
29	298-03112-68	OIL SEAL	1
30	298-00225-93	5/8" X 2 3/4" UNF GRD 8 CAPSCREW	8
31	298-00041-97	5/8" HARDENED WASHER	8
32	402-01813-02	ROLL DRIVE YOKE	1
33	298-10049-02	SHIM - PLASTIC	6
34	298-10050-02	SHIM - PLASTIC	6
35	102-31285-01	SHAFT - INTERMEDIATE	1
36	298-00068-93	CAPSCREW 3/8 - 16" X 1 1/4"	6
37	398-20000-25	1/2" CW	4
38	298-00113-93	1/2" X 1" HT CAPSCREW	4
39	102-30945-01	HOUSING - BEARING	1

REX MODEL SP-600D

DRUM DRIVE GEAR CASE ASSEMBLY (CONTINUED)

B9707B



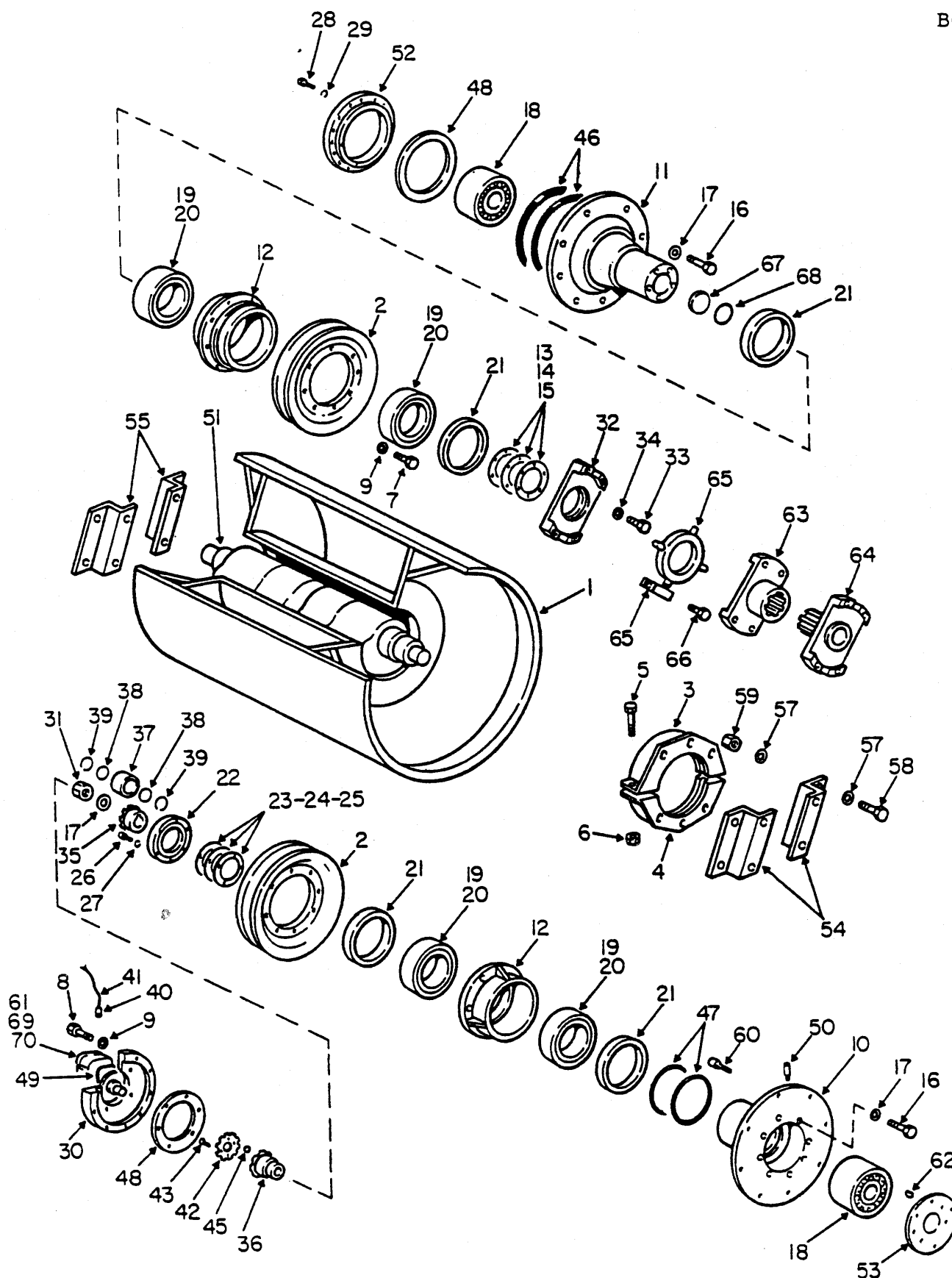
REX MODEL SP-600DDRUM DRIVE GEAR CASE ASSEMBLY (CONTINUED)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
40	298-00130-93	3/4" X 2" HT CAPSCREW	4
41	298-00042-97	3/4" HARDENED WASHER	4
42	398-02002-02	1/2" X 2" CAPSCREW	4
43	102-10125-01	SHIM .005 THICK	6
44	102-10125-02	SHIM .0075 THICK	6
45	102-10125-03	SHIM .020 THICK	2
46	298-00114-02	BEARING CONE	1
47	298-00113-02	BEARING CUP	1
48	502-08728-80	COVER - ROLL DRIVE GEAR CSE	1
49	398-20000-66	3/8" ZINC PLATED CW	10
50	298-00104-93	3/8" X 1" HT ZINC PLT CAPSCREW	10
51	298-13002-86	3/4" MAGNETIZED PIPE	1
52	102-31291-01	INTERMEDIATE GEAR - ROLL DRIVE	1
53	298-07530-34	RETAINING RING - INTERNAL	1
54	298-03125-68	OIL SEAL	2
55	298-02093-01	VENT - BREATHER	1

REX MODEL SP-600D

VIBRATORY DRUM ASSEMBLY

B0359



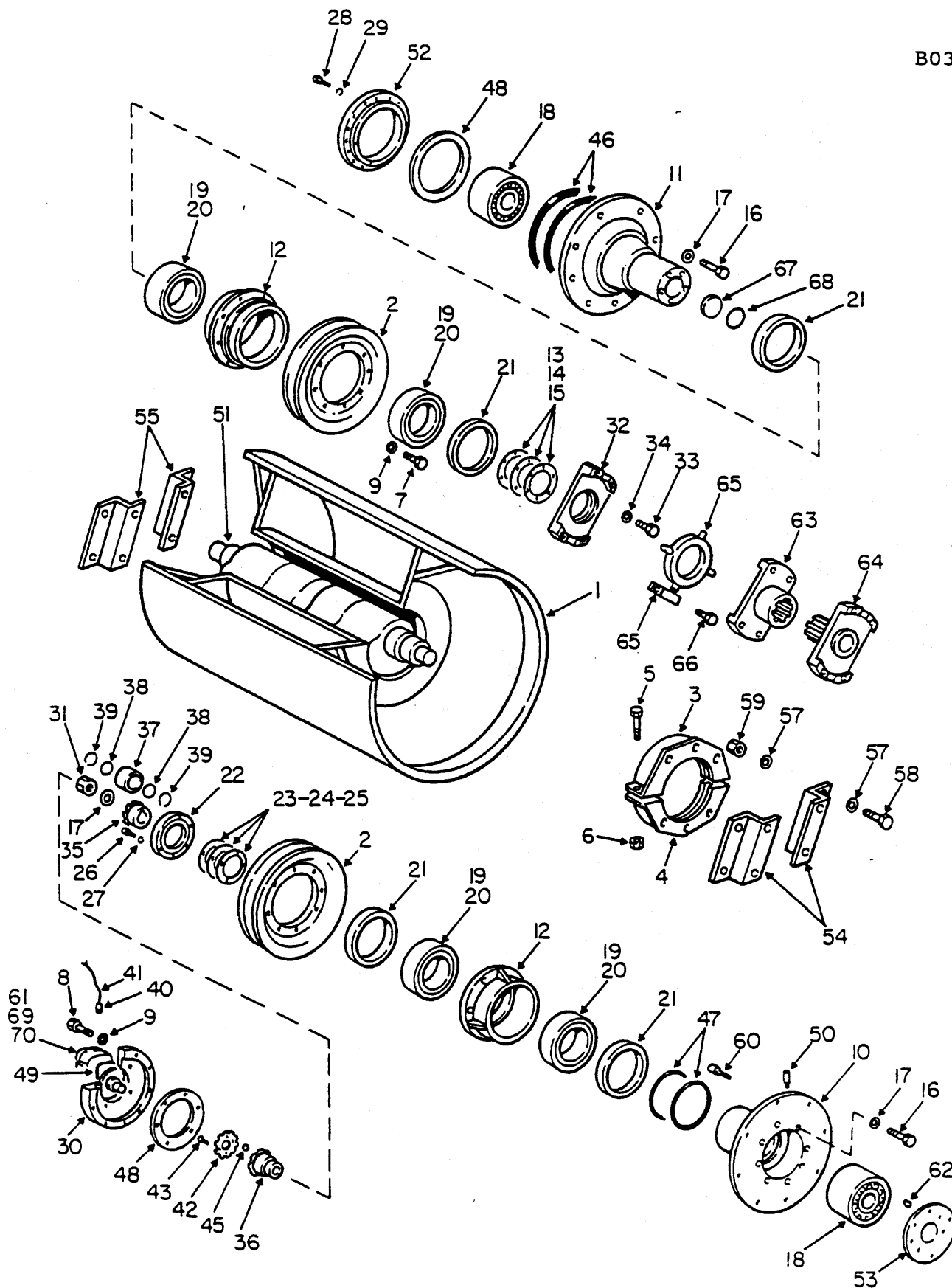
REX MODEL SP-600DVIBRATORY DRUM ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-06867-80	ROLL ASSEMBLY	1
2	602-03485-01	TIRE- PNEUMATIC	2
3	502-20068-80	HOUSING ISOLATOR - TOP	2
4	502-20447-80	HOUSING ISOLATOR - BOTTOM	2
5	398-02004-80	3/4" X 2-3/4" CAPSCREW	8
6	298-02035-71	LOCKNUT 3/4"	8
7	298-02005-90	5/8" X 1-1/2" CAPSCREW	6
8	298-00087-93	5/8" X 3" CAPSCREW	6
9	298-20000-41	5/8" LOCKWASHER	12
10	402-02649-02	HUB - ROLL DRIVE	1
11	402-02638-05	HUB - ROLL DRIVEN	1
12	402-02636-02	HUB - WHEEL	2
13	102-10906-01	SHIM - ROLL	3
14	102-10906-02	SHIM - ROLL	3
15	102-10906-03	SHIM - ROLL	1
16	298-00095-93	3/4" X 2-3/4" CAPSCREW	16
17	298-00036-97	3/4" HARDENED WASHER	17
18	298-00377-02	SPHERICAL BEARING	2
19	298-00347-02	CUP - BEARING	4
20	298-00348-02	CONE - BEARING	4
21	298-03112-68	OIL SEAL	4
22	102-04776-01	RING - BEARING & CARRIER	1
23	102-09782-01	SHIM .005	6
24	102-09782-02	SHIM .0075	6
25	102-09782-02	SHIM .020	6
26	398-02004-38	5/16" X 1" CAPSCREW	6
27	398-20000-64	5/16" LOCKWASHER	6
28	398-02004-91	3/8" X 1" CAPSCREW	6
29	398-20000-37	3/8" LOCKWASHER	6
30	402-02648-02	WHEEL MOUNT	1
31	298-02062-71	LOCKNUT 3/4"	1
32	402-01813-02	YOKE- ROLL DRIVE	1
33	298-00225-93	5/8" X 2-3/4" CAPSCREW	8
34	298-00041-97	5/8" HARDENED WASHER	8
35	102-09765-01	COUPLING	1
36	102-10164-01	COUPLING	1
37	102-09766-01	SLEEVE	1
38	298-03113-68	SEAL - HUB	2
39	298-07532-34	SNAP RING	2
40	298-00103-17	PICK-UP MAGNETIC	1
41	502-00205-80	CORD	1
42	102-10165-01	SPROCKET	1
43	298-00199-93	#10-24 CAPSCREW	4

REX MODEL SP-600D

VIBRATORY DRUM ASSEMBLY (CONTINUED)

B0359



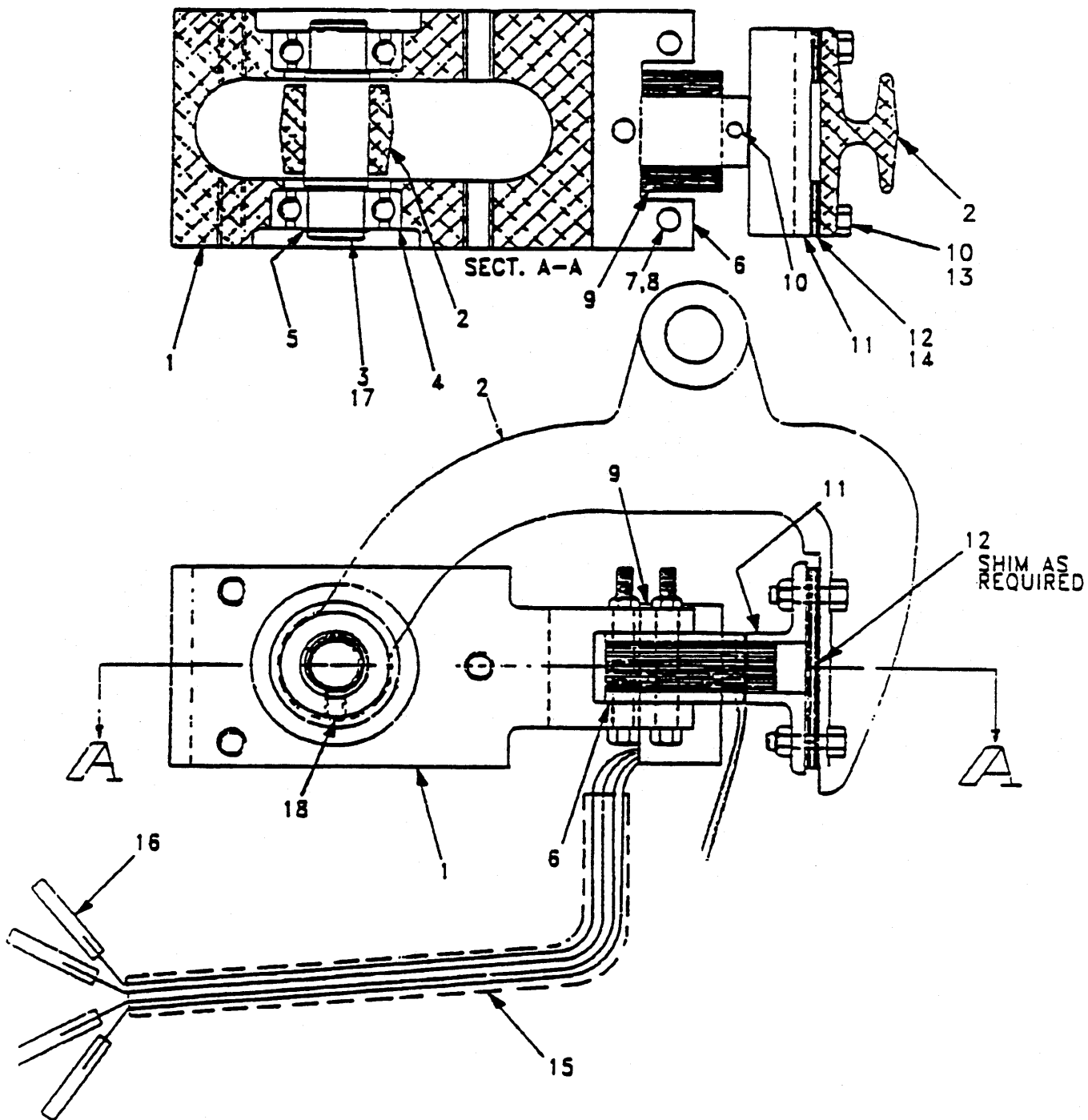
REX MODEL SP-600DVIBRATORY DRUM ASSEMBLY (CONTINUED)

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
45	298-10036-02	SHIM-PLASTIC	12
46	298-03562-68	O-RING	2
47	298-03563-68	O-RING	2
48	102-10892-01	GASKET - WHEEL MOUNT	2
49	102-10893-01	GASKET - WHEEL MOUNT	1
50	398-14005-73	1/2" SQ. PLUG	2
51	502-08636-80	SHAFT	1
52	102-31004-01	BEARING & OIL RETAINER	1
53	102-31006-01	BEARING & OIL RETAINER	1
54	102-31103-01	FRAME SUPPORT	2
55	102-50086-01	FRAME SUPPORT	2
57	298-00038-97	7/8" HARDWASHER	16
58	298-00224-93	7/8" X 3" CAPSCREW	8
59	298-02032-71	7/8" LOCKNUT	8
60	398-02006-65	3/8" X 1-1/4" CAPSCREW	6
61	102-09832-01	HYDRAULIC MOTOR - VIBRATION	1
62	398-06001-86	KEY	1
63	402-01814-02	YOKE - INTERNAL SPLINE	1
64	502-06887-88	YOKE - EXTERNAL SPLINE	1
65	298-06086-91	12C SPIDER ASSEMBLY	2
66	298-00225-93	5/8" X 2-3/4" CAPSCREW GR. 8	16
67	102-11275-01	ROLL HUB PLUG	1
68	298-03516-68	O-RING 3"	1
69	298-00178-93	1/2" X 1-1/4"	4
70	398-20000-39	1/2" LOCKWASHER	4

REX MODEL SP-600D

VIBRATION METER PICK-UP ASSEMBLY

B0475



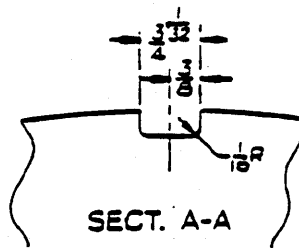
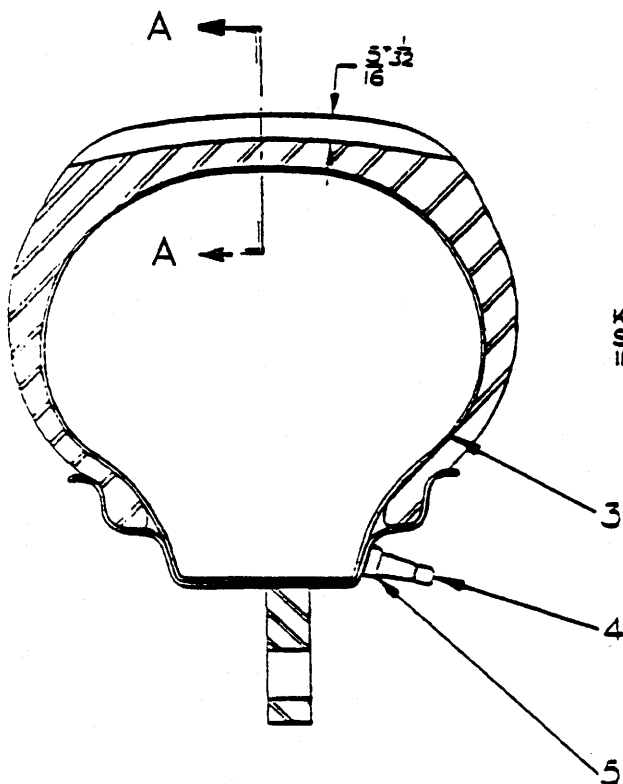
REX MODEL SP-600DVIBRATION METER PICK-UP ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	102-04748-01	MOUNTING FRAME	1
2	402-01728-02	OSCILLATING FRAME	1
3	102-08520-01	SHAFT	1
4	298-00286-02	BALL BEARINGS - SEALED	2
5	298-08521-34	RETAINING RING	2
6	502-02931-80	CORESTACK - STATIONARY	1
7	298-00165-93	1/4" X 2" ZINC PL CAPSCREW GR 5	3
8	298-02034-71	HEX LOCKNUT	7
9	102-08728-04	TRANSFORMER	1
10	398-03000-63	1/8" X 1 1/2" COTTER PIN	1
11	502-02930-80	CORESTACK - OSCILLATING	1
12	102-08521-01	SHIM - .005	8
13	398-02001-47	1/4" X 1" HEX CAPSCREW GR 5	4
14	102-08521-02	SHIM - .050	8
15	398-99007-64	3/8" LOOM FABRIC	1
16	298-00086-17	INSULATED SOLDERLESS CONN.	4
17	398-95000-18	#505 WOODRUFF KEY	1
18	398-17000-07	SET SCREW 1/4" X 3/8" CUP POINT	1

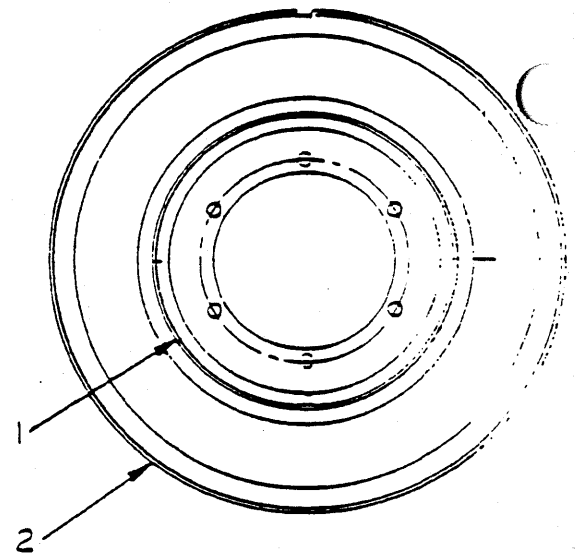
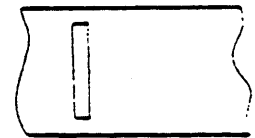
REX MODEL SP-600D

PNEUMATIC VIBRATION ISOLATORS

B0118



KEYWAY FINISH TO BE
SMOOTH & FREE OF
IRREGULARITIES



REX MODEL SP-600DPNEUMATIC VIBRATION ISOLATORS

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	502-20067-80	ISOLATOR WHEEL	1
2	298-06065-68	TIRE-RADIAL PLY	1
3	298-06036-68	TIRE TUBE	1
4	298-06072-68	CAP TIRE VALVE	1
5	298-05024-08	BUSHING PLASTIC	1
6	602-3485	PNEUMATIC ISOLATOR	

REX MODEL SP-600D

PARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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602-3485	PNEUMATIC ISOLATOR	129	6	1
X6860	SPRING, COMPRESSION	19	4	2
X6860	SPRING - COMPRESSION	45	4	2
X203740	FLANGE YOLK	47	20	1
X203741	SNAP RING	47	21	2
X204135	1/2" BALL KNOB	21	15	2
X204135	1/2" BALL KNOB	27	14	2
X8005B	U-BOLT	47	24	2
X8199	TERMINAL WIRE	81	41	1
202338	SPRING	23	56	1
203027-01	WIRE SET 14GA.	67	13	1
203027-01	WIRE 14 GA 6"	83	51	1
58486-20	SHIM	97	26	2
58486-20	SHIM	97	33	5
58486-5	SHIM	97	32	5
58486-7	SHIM	97	33	3
59077	WASHER	23	65	2
102-00699-19	SPRING	23	58	2
102-01299-01	SPRING	35	10	1
102-01594-04	O-RING	53	2	4
102-01594-04	O-RING 1" SAE	107	4	4
102-03666-01	ADAPTER PLATE, HYDRAULIC PUMP	47	6	1
102-03688-02	HOSE ASSY 3/4 I.D. X 82" LONG	37	12	1
102-03688-02	HOSE ASSEMBLY 3/4" X 82'	53	7	1
102-03688-02	HOSE 3/4" I.D. X 82"	87	15	1
102-03688-02	HOSE 3/4" X 82"	93	14	1
102-03701-02	HOSE 1/2" X 88-1/2"	87	13	1
102-03701-02	HOSE 1/2" X 1/2"	93	13	1
102-03701-04	HOSE ASSEMBLY "	23	79	2
102-03701-04	HOSE ASSY. 1/2 I.D. X 102"	87	5	2
102-03701-04	HOSE ASSEMBLY	93	4	2
102-03701-05	HOSE ASSEMBLY	23	80	2
102-03701-05	HOSE ASSY. 1/2" I.D. X 136"	87	4	2
102-03701-05	HOSE ASSEMBLY	93	3	2
102-03701-10	HOSE 1/2" X 180"	87	3	1
102-03849-03	HOSE ASSEMBLY 3/4" X 32'	107	1	1
102-03886-01	FLANGE YOKE	47	23	1
102-04365-02	SEAL KIT	113	6	1
102-04365-06	CONTROL VALVE GASKET	113	2	1
102-04365-12	CHECK VALVE	113	5	1
102-04365-24	ORIFICE .042 DIA	113	18	1
102-04365-33	O-RING	109	69	1
102-04365-40	O-RING	109	67	2
102-04365-41	RING	109	68	2

REX MODEL SP-600DPARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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102-04365-46	HANDLE	113	19	1
102-04365-49	PIN	113	15	1
102-04365-51	O-RING	113	17	3
102-04365-52	RELIEF VALVE	113	13	1
102-04365-95	CONTROL VALVE KIT	113	1	1
102-04708-01	ARTIC JOINT DECAL	11	11	2
102-04708-01	ARTIC JOINT DECAL	15	11	2
102-04714-19	O-RING	89	12	1
102-04748-01	MOUNTING FRAME	127	1	1
102-04776-01	RING - BEARING & CARRIER	123	22	1
102-04780-01	AXLE SHAFT	97	22	1
102-04791-01	ADAPTER	47	11	1
102-04793-01	WIRE SET	67	15	1
102-04793-01	WIRE SET	81	2	1
102-04801-01	BOARD-VIB METER	33	1	1
102-04803-01	SHAFT, PINION GEAR	97	10	2
102-04803-01	PINION GEAR-SHAFT	105	34	2
102-05168-09	CHG PUMP GEROTOR RH	113	3	1
102-05168-16	GASKET- CHG. PUMP	113	4	1
102-05244-01	TUBE AND FLANGE ASSEMBLY	95	12	1
102-05363-01	PLATE, DRIVE	47	8	1
102-06192-01	COMPANION FLANGE	99	55	1
102-06440-01	PUMP	81	39	2
102-07037-01	YOKE SLEEVE	47	22	1
102-07129-01	STUD	99	59	1
102-07190-01	KNOB	21	14	2
102-07190-01	KNOB	27	13	2
102-07253-01	CABLE, BRAKE	23	83	1
102-07320-01	CAP - FILLER	37	16	1
102-07320-01	CAP FILLER	109	54	1
102-07322-10	JOURNAL & BRG. KIT	99	53	2
102-07361-01	JOINT	47	12	12
102-07362-01	CAPSCREW 5/16" X 1-3/4"	47	9	6
102-07957-01	CONTROL CABLE	57	7	1
102-08077-16	SEAL KIT	95	42	1
102-08077-21	RING, SNAP	95	5	2
102-08077-22	RING, RETAINER	95	6	1
102-08077-23	BEARING ASSEMBLY	95	7	1
102-08085-01	TAPE, SAFETY-WALK	11	1	12
102-08085-01	TAPE, SAFETY-WALK	15	1	12
102-08520-01	SHAFT	127	3	1
102-08521-01	SHIM - .005	127	12	8
102-08521-02	SHIM - .050	127	14	8
102-08523-01	BATTERY CABLE	67	16	1
102-08523-01	BATTERY CABLE 6' 1"	83	48	1
102-08672-08	CONTROL CABLE	23	81	1
102-08672-08	CONTROL CABLE	27	24	1
102-08699-01	FILTER INDICATOR DECAL	11	15	1
102-08699-01	FILTER INDICATOR DECAL	15	15	1
102-08728-04	TRANSFORMER	127	9	1
102-08743-01	FREQUENCY METER	81	34	1
102-09088-01	PLATE-STOP ADJUST	25	2	1

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PARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
----	-----	----	----	-----
102-09089-01	SPACER TUBE	21	19	2
102-09089-01	SPACER TUBE	27	18	2
102-09106-10	TERMINAL & WIRE	95	1	1
102-09106-10	GEAR SET	95	17	2
102-09106-11	INSULATOR CONTACT	95	2	1
102-09106-12	SPRING CONTACT	95	3	1
102-09106-12	CAP SCREW 12PT	95	21	7
102-09106-13	WASHER CONTACT	95	4	1
102-09106-14	SHAFT ASSEMBLY	95	9	1
102-09106-15	RING, CONTACT	95	10	1
102-09106-16	INSULATOR	95	11	1
102-09106-18	HORN BRUSH KIT	95	14	1
102-09106-20	DRIVE	95	15	1
102-09106-21	PLATE	95	16	1
102-09106-25	END CAP	95	20	1
102-09106-26	PLATE, VALVE HOUSING	95	24	1
102-09106-27	BEARING KIT	95	27	1
102-09106-28	RACE, BEARING	95	28	2
102-09106-29	LOCATOR, BEARING	95	29	1
102-09106-30	BEARING, THRUST NEEDLE	95	30	1
102-09106-31	CONTROL KIT	95	32	1
102-09106-32	PLUG SEAL	95	37	1
102-09106-33	SEAL, CHECK	95	38	1
102-09106-34	BALL, STEEL	95	39	1
102-09106-34	BALL,STEEL	111	13	2
102-09106-34	BALL,STEEL	111	17	1
102-09106-35	SPRING, COMPRESSION	95	40	1
102-09106-36	PIN, CENTERING	95	41	1
102-09147-13	NUT BRACKET	83	53	1
102-09148-01	HORN BUTTON KIT	81	19	1
102-09149-02	HORN	21	22	1
102-09149-02	HORN	81	18	1
102-09149-03	NUT	21	26	1
102-09149-04	BRACKET	21	27	1
102-09149-04	HORN BRACKET	83	52	1
102-09152-01	LABEL 1700VPM	11	13	1
102-09152-01	LABEL 1800VPM	15	13	1
102-09209-01	AIR CLEANER	59	1	1
102-09209-02	EXLEMENT ASSEMBLY	59	1A	1
102-09209-03	GASKET WASHER	59	1B	1
102-09209-34	CUP GASKET	59	1C	1
102-09220-01	LABEL LIGHTS	11	26	1
102-09220-01	LABEL LIGHTS	15	26	1
102-09222-01	THROTTLE DECAL	11	18	1
102-09222-01	THROTTLE DECAL	15	18	1
102-09236-01	ORBITOL VALVE	87	2	2
102-09236-01	STR VALVE	93	2	1
102-09236-01	STEERING VALVE	95	A	1
102-09236-11	SPACER	95	18	1
102-09236-13	CAP SCREW 12PT.	95	22	4
102-09236-24	SPLINE	95	19	1
102-09291-01	WIRE S.O. #14-4 15'	81	29	1

REX MODEL SP-600DPARTS INDEX - NUMERICAL PARTS LISTING

PART -----	DESCRIPTION -----	PAGE -----	ITEM -----	QUANTITY -----
102-09329-01	TAPE RED REFL 3INCH	11	6	14
102-09329-01	TAPE RED REFL 3INCH	15	6	14
102-09607-02	FASTENER, CLIP	19	6	2
102-09607-02	CLIP - FASTENER	45	3	2
102-09623-01	SEAT BELT KIT	43	4	1
102-09726-01	DISC BRAKE MECH. CALIPER	99	44	1
102-09726-10	CAM SIDE SUB ASSY	99	45	1
102-09726-12	CAM SIDE HOUSING	99	46A	1
102-09726-13	PAD HOLDER W/FRICTION MATL.	99	46	1
102-09726-13	PAD HOLDER W/FRICTION MATL.	99	46B	1
102-09726-14	SPRING	99	46C	1
102-09726-14	SPRING	99	46F	1
102-09726-15	PIN	99	46D	2
102-09726-16	CAM	99	46G	1
102-09726-17	WASHER	99	46H	1
102-09726-18	JAM NUT	99	46I	2
102-09726-19	COTTER PIN	99	46J	2
102-09726-20	FRICTION MATL.	99	46E	1
102-09726-20	FRICTION MATL.	99	46K	1
102-09726-21	CARRIER SIDE SUB ASSY	99	46L	1
102-09726-22	PIX	99	46M	1
102-09726-23	CARRIER SIDE HSG.	99	46N	1
102-09726-24	FERRY HD. CAP SCREW	99	47	3
102-09736-01	BRACKET	23	45	1
102-09737-01	COVER-BRAKE	21	37	1
102-09739-01	HOLDER-SPRING	23	57	2
102-09765-01	COUPLING	123	35	1
102-09766-01	SLEEVE	123	37	1
102-09767-01	STUD BALL	23	64	2
102-09768-01	WASHER	23	66	4
102-09782-01	SHIM .005	123	23	6
102-09782-02	SHIM .0075	123	24	6
102-09782-02	SHIM .020	123	25	6
102-09795-10	GEAR & PINION ASSY	105	1	1
102-09795-11	KIT INNER PINION BRG.	105	2	1
102-09795-12	KIT-OUTER PINION BRG.	105	6	1
102-09795-13	SEAL	105	8	1
102-09795-14	WASHER	105	9	1
102-09795-15	NUT	105	10	1
102-09795-16	FLANGE BEARING	105	14	1
102-09795-17	GASKET	105	11	1
102-09795-18	PLUG	105	31	1
102-09795-19	BOLT	105	32	10
102-09795-20	BOLT	105	35	4
102-09795-21	KIT DIFF. BRG	105	16	1
102-09795-22	BOLT	105	13	12
102-09795-23	KIT DIFF. CASE ASSY.	105	15	1
102-09795-24	KIT-LIMITED SLIP DIFF.	105	28	1
102-09795-25	KIT GEAR CARRIER COVER	105	29	1
102-09795-26	BOLT	105	27	8
102-09798-01	SPACER	97	19	2
102-09800-01	SPACER	97	24	2

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PARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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102-09802-01	WASHER	97	30	1
102-09803-01	SHIM 22 GAUGE	99	63	6
102-09803-02	SHIM 18 GAUGE	99	64	6
102-09803-03	SHIM 12 GAUGE	99	46T	6
102-09804-01	U-BOLT	99	68	2
102-09816-01	SPACER	97	37	4
102-09822-01	SPACER	97	13A	2
102-09832-01	HYDRAULIC MOTOR- VIBRATOR	53	6	1
102-09832-01	HYDRAULIC MOTOR - VIBRATION	125	61	1
102-09859-01	WIRE SET	81	6	1
102-09859-04	WIRE SET 1' X 6"	67	19	1
102-09860-01	SPACERS, SPRING MOUNTING	35	11	2
102-09860-01	SPACER	55	12	2
102-09892-01	VIBRATION METER	81	28	1
102-09914-01	SEAT	35	1	1
102-09917-01	BRKT SPEEDOMETER	101	74	1
102-10060-01	CLIP-RAD CAP LOCK	45	8	1
102-10060-01	CLIP - RADIATOR CAP LOCK	49	12	1
102-10091-01	LABEL-AIR PRESSURE	11	22	2
102-10091-01	LABEL-AIR PRESSURE	15	22	2
102-10120-01	HYDRAULIC PUMP	47	31	1
102-10123-01	ROPS	43	1	1
102-10124-01	SHIM	119	23	6
102-10124-02	SHIM	119	24	6
102-10124-03	SHIM	119	25	2
102-10125-01	SHIM .005 THICK	121	43	6
102-10125-02	SHIM .0075 THICK	121	44	6
102-10125-03	SHIM .020 THICK	121	45	2
102-10126-01	GASKET	119	5	1
102-10164-01	COUPLING	123	36	1
102-10165-01	SPROCKET	123	42	1
102-10184-01	WIRE SET	81	17	1
102-10398-10	STUD	111	1	4
102-10398-11	8619-2 GEROLER ASSY TO READ	111	2	1
102-10398-12	RING	111	3	1
102-10398-13	STAR	111	4	1
102-10398-14	ROLLER	111	5	1
102-10398-15	DRIVE SHAFT	111	6	1
102-10398-16	PLATE BALANCING ASSY.	111	7	1
102-10398-17	PLATE-BALANCING	111	8	1
102-10398-18	PIN	111	9	2
102-10398-19	FLANGE	111	10	1
102-10398-20	PLUG	111	11	2
102-10398-21	PLUG	111	12	1
102-10398-22	SPRING	111	14	2
102-10398-23	VALVE HOUSING ASSY.	111	15	1
102-10398-24	VALVE HOUSING	111	16	1
102-10398-25	PLATE-VALVE	111	18	1
102-10398-26	DRIVE-VALVE	111	19	1
102-10398-27	PLATE-WEAR	111	20	1
102-10398-28	SEAL, OUTER FACE	111	21	1
102-10398-29	SEAL, INNER FACE	111	22	1

REX MODEL SP-600DPARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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102-10398-30	VALVE	111	23	1
102-10398-31	SPRING	111	25	4
102-10398-32	SEAL O-RING	111	28	4
102-10398-33	SEAL,STATIC HOUSING	111	29	4
102-10398-34	SEAL,STATIC CASE DRAIN	111	30	4
102-10398-35	SEAL KIT	111	31	1
102-10423-01	SHIM - PLASTIC	119	10	2
102-10423-02	SHIM - PLASTIC	119	1	2
102-10423-03	SHIM - PLASTIC	119	2	1
102-10622-01	LABEL-ENGINE SET	11	19	1
102-10622-01	LABEL-ENGINE SET	15	19	1
102-10746-01	SHIM .020	97	5	2
102-10746-01	SHIM .020	97	14	4
102-10746-02	SHIM	97	13	6
102-10746-03	SHIM .007	97	14	6
102-10757-01	HORN BUTTON KIT,	21	39	1
102-10768-01	DIESEL DECAL	11	20	1
102-10768-01	DIESEL DECAL	15	20	1
102-10801-01	MANUAL HOLDER	11	30	1
102-10801-01	MANUAL HOLDER	15	30	1
102-10802-01	MANUAL HOLDER DECAL	11	29	1
102-10802-01	MANUAL HOLDER DECAL	15	29	1
102-10886-01	GASKET, HYDRAULIC COVER	37	19	1
102-10886-01	GASKET - HYDRAULIC TANK COVER	107	29	1
102-10886-01	GASKET-HYDRAULIC COVER	109	72	1
102-10892-01	GASKET - WHEEL MOUNT	125	48	2
102-10893-01	GASKET - WHEEL MOUNT	125	49	1
102-10899-01	MOUNTING PLATE, TRACTION DRIVE	107	17	1
102-10899-01	MOUNTING PLATE-TRACTION DRIVE	115	2	1
102-10906-01	SHIM - ROLL	123	13	3
102-10906-02	SHIM - ROLL	123	14	3
102-10906-03	SHIM - ROLL	123	15	1
102-10908-09	STAUFF HOSE CLAMP	109	74	2
102-10958-01	MOTOR	99	58	1
102-10958-01	HYDROSTATIC MOTOR	107	24	1
102-11063-01	HYDRAULIC MOTOR	119	4	1
102-11137-01	TAG-START PROCEDURE	11	7	1
102-11137-01	TAG-START PROCEDURE	15	7	1
102-11159-01	SERIAL NO PLATE	15	25	1
102-11200-01	STRIP RADIATOR BAFFLE	49	10	1
102-11275-01	ROLL HUB PLUG	125	67	1
102-11425-01	TOWING DECAL	11	16	2
102-11425-01	TOWING DECAL	15	16	2
102-11451-01	REX QUALITY SIGN	11	31	2
102-11451-01	REX QUALITY SIGN	15	31	2
102-11470-01	HYDROSTATIC PUMP	47	1	1
102-11470-01	HYDROSTATIC PUMP	107	3	1
102-11555-01	GRADABILITY OPERATION DECAL	11	28	1
102-11555-01	GRADABILITY OPERATION DECAL	15	28	1
102-11914-01	VITON O-RING	107	35	6
102-12030-01	INFLATION LABEL	11	23	2
102-12030-01	INFLATION LABEL	15	23	2

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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102-12258-01	LAMP ASSEMBLY	69	2	4
102-12258-10	BULB	69	2A	1
102-12322-01	STEERING PUMP	93	A	1
102-12416-01	YOKE, END	47	25	1
102-12421-01	PIPE	59	6	1
102-12448-02	MUFFLER SUPPORT	55	8	1
102-12469-01	RADIATOR HOSE	49	8	1
102-12500-01	PUMP HYDRAULIC STEERING	87	12	1
102-12500-01	STEERING PUMP	93	11	1
102-12501-01	HYDROSTATIC PUMP	53	13	1
102-21143-01	WIRE TERMINAL	95	14B	1
102-21144-01	SELF TAPPING SCREW	95	14C	1
102-21173-01	TWO-WIRE CONNECTOR	95	14A	1
102-30130-01	DUAL CONTROL SHAFT	21	9	1
102-30130-01	DUAL CONTROL SHAFT	27	8	1
102-30186-01	FREQUENCY STOP DECAL	11	17	1
102-30186-01	FREQUENCY STOP DECAL	15	17	1
102-30189-01	CONTROL DECAL	11	14	1
102-30189-01	CONTROL DECAL	15	14	1
102-30190-01	ENGINE CONTROL DECAL	11	24	1
102-30190-01	ENGINE CONTROL CABLE	11	25	1
102-30190-01	ENGINE CONTROL DECAL	15	24	1
102-30292-01	HYD. CYLINDER	23	62	1
102-30292-01	CYL-HYD (3 BORE X 20" STROKE)	87	8	1
102-30292-01	HYD. CYLINDER	89	A	1
102-30292-01	HYD. CYLINDER	93	7	1
102-30292-11	LOCK NUT	89	1	1
102-30292-12	POLY-PAC	89	2	1
102-30292-13	PISTON	89	3	2
102-30292-14	BARREL ASSY.	89	4	1
102-30292-15	ROD	89	5	1
102-30292-16	O-RING	89	6	1
102-30292-17	O-RING	89	7	1
102-30292-18	LOCK WIRE	89	8	1
102-30292-19	CAP	89	9	2
102-30292-20	CAPSCREW	89	10	2
102-30292-21	DUST SEAL	89	11	1
102-30292-22	SEAL SERVICE KIT INCLS. SEALS	89	12	1
102-30437-01	HOUSING BALL STUD	23	63	2
102-30455-01	RETAINER	97	25	1
102-30459-01	SHIM .005	85	5	8
102-30459-01	GEAR BOX COVER	97	34	1
102-30459-02	SHIM .010	85	6	16
102-30459-03	SHIM .020	85	7	12
102-30470-01	PARKING BRAKE CABLE	21	36	1
102-30470-01	PARKING BRAKE CABLE	101	72	1
102-30470-02	PARKING BRAKE CABLE	27	26	1
102-30479-01	COVER	97	15	2
102-30503-01	WIRE SET	81	36	1
102-30523-01	WIRE HARNESS	69	9	1
102-30523-01	WIRE SET FOR LIGHTING SYSTEM	81	22	1
102-30524-01	WIRE 12 GA. 1'	81	12	5

REX MODEL SP-600DPARTS INDEX - NUMERICAL PARTS LISTING

PART	DESCRIPTION	PAGE	ITEM	QUANTITY
----	-----	----	----	-----
102-30525-01	WIRE 14 GA. 1' 3"	81	16	1
102-30526-01	WIRE 1'	67	17	4
102-30526-01	WIRE	69	7	1
102-30526-03	WIRE 3"	67	18	2
102-30526-03	WIRE 12 GA. 3"	81	13	5
102-30527-01	WIRE 1'	67	14	2
102-30533-01	DISC BRAKE	99	49	1
102-30587-01	WIRE 10 GA. 1'	81	10	2
102-30617-01	LABEL-OPERATION INSTRUCTIONS	11	12	1
102-30617-01	LABEL-OPERATION INSTRUCTIONS	15	12	1
102-30726-01	HUB - GEAR	119	20	1
102-30732-01	RETAINER - BEARING	119	9	1
102-30733-01	RETAINER - BEARING	119	28	1
102-30741-08	HOSE ASSEMBLY	53	1	2
102-30945-01	HOUSING - BEARING	119	39	1
102-31004-01	BEARING & OIL RETAINER	125	52	1
102-31006-01	BEARING & OIL RETAINER	125	53	1
102-31010-01	VALVE - TRACTION DRIVE	107	16	1
102-31010-01	VALVE-TRACTION DRIVE	115	7	1
102-31026-01	HOSE ASSEMBLY 1" X 48"	107	11	2
102-31026-03	HOSE 1"	115	6	2
102-31027-03	HOSE 1" X 156"	107	18	2
102-31027-03	HOSE 1"	115	3	2
102-31031-01	PLATE-MOTOR COVER	109	66	1
102-31043-01	HOSE ASSEMBLY 1" X 57"	53	25	1
102-31043-01	HOSE ASSEMBLY 1" ID X 57"	107	38	1
102-31044-01	HOSE 1" X 20"	107	15	2
102-31071-01	SEAT BRACKET	35	2	1
102-31103-01	FRAME SUPPORT	125	54	2
102-31193-01	OIL COOLER	49	1	1
102-31193-01	OIL COOLER	51	12	1
102-31193-01	OIL COOLER	53	24	1
102-31240-01	SCRAPER BAR	41	1	2
102-31284-01	RETAINER - BEARING	119	12	2
102-31285-01	SHAFT - INTERMEDIATE	119	35	1
102-31291-01	INTERMEDIATE GEAR - ROLL DRIVE	121	52	1
102-31431-01	DECAL-EMERG BRAKE	11	5	1
102-31431-01	DECAL-EMERG BRAKE	15	5	1
102-31488-01	FREQUENCY METER	25	6	1
102-31488-01	FREQUENCY METER	31	1	1
102-31490-01	SPEEDOMETER	81	31	1
102-31534-01	BRACKET	57	1	1
102-31546-01	EXHAUST BRACKET	55	3	1
102-31570-01	ADAPTER - U JOINT	47	38	1
102-50017-01	MOUNT - MOTOR	119	3	1
102-50032-01	DECAL-600D	11	8	1
102-50032-01	DECAL-600D	15	8	1
102-50086-01	FRAME SUPPORT	125	55	2
102-50101-01	SERVICE CHART LABEL	11	10	1
102-50101-01	SERVICE CHART LABEL	15	10	1
102-50103-01	INSTRUMENT CLUSTER	25	7	1
102-50103-01	INSTRUMENT CLUSTER	67	1	1

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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102-50103-01	INSTRUMENT CLUSTER	81	1	1
102-50103-11	VOLTMETER	29	1	1
102-50103-12	TEMPERATURE GAUGE	29	2	1
102-50103-13	OIL PRESSURE GAUGE	29	3	1
102-50103-14	FUEL GAUGE	29	4	1
102-50103-15	TACHOMETER	29	5	1
102-50267-01	METER MOD#1/.15 MFD	31	2	1
102-50313-01	RADIATOR	49	2	1
102-50345-01	HOOD	19	11	1
212-00299-17	BACK-UP ALARM	73	1	1
238-10051-02	SHIM - PLASTIC	119	13	2
293-00052-17	SEAL FOR TOGGLE SWITCH	83	54	4
293-00294-02	BEARING CUP	119	7	1
298-00001-04	1/4" X 3/4" CARR BOLT	21	42	2
298-00003-04	3/8" X 1" CAR BOLT-GR 5	21	28	8
298-00003-04	3/8" X 1" CAR BOLT-GR 5	27	21	8
298-00004-44	LOCTITE	47	37	1
298-00005-71	NUT, WHEEL BOLT	99	46S	16
298-00009-71	NUT-STEERING WHEEL	21	40	1
298-00015-01	CONNECTOR, STR. TUBE	37	14	1
298-00015-01	CONN. STR. TUBE COMPRESSION	109	52	1
298-00019-01	ELBOW TUBE COMPRESSION	37	6	1
298-00019-01	ELBOW - TUBE COMPRESSION	109	50	1
298-00020-98	COCK, RADIATOR DRAIN	49	3	1
298-00032-71	3/8" WING NUT-S-STL	25	4	2
298-00032-97	THRUST WASHER	21	21	6
298-00032-97	THRUST WASHER	27	20	6
298-00036-97	3/4" WASHER-CUT	97	8	8
298-00036-97	3/4" HARDENED WASHER	123	17	17
298-00038-97	7/8" HARDWASHER	125	57	16
298-00039-97	1/2 HARDENED WASHER	85	11	12
298-00041-97	5/8 HARDENED WASHER	41	2	16
298-00041-97	5/8" HARDENED WASHER	119	31	8
298-00041-97	5/8" HARDENED WASHER	123	34	8
298-00042-97	3/4" HARDENED WASHER	121	41	4
298-00046-98	SOLENIOD SWITCH (OIL WET)	81	37	1
298-00052-17	SEAL FOR TOGGLE SWITCH	69	6	1
298-00068-47	STEERING WHEEL	21	38	1
298-00068-93	CAPSCREW 3/8 - 16" X 1 1/4"	119	36	6
298-00073-93	3/8" X 1" FL. HD. CAPSCREW	119	6	12
298-00081-93	3/4" X 2" CS GRD 8	43	2	8
298-00086-17	CONNECTOR SOLDERLESS	71	5	2
298-00086-17	CONNECTOR - SODERLESS	81	42	10
298-00086-17	INSULATED SOLDERLESS CONN.	127	16	4
298-00087-93	5/8" X 3" CAPSCREW	123	8	6
298-00090-93	5/8" X 5-1/2" CS-GRD 8	99	460	2
298-00095-93	3/4" X 2-3/4" CAPSCREW	123	16	16
298-00100-93	1/4" X 2 1/2" H.T. PL CS	47	19	2
298-00101-93	CAPSCREW, 5/16" X 1"	47	36	4
298-00102-93	5/16" X 1-1/4" HC HT CAPSCREW	109	70	1
298-00103-17	FREQUENCY PICKUP	71	4	1
298-00103-17	FREQUENCY PICKUP	81	33	2

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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298-00103-17	PICK UP MAGNETIC	101	75	1
298-00103-17	PICK-UP MAGNETIC	123	40	1
298-00103-93	3/8 X 3/4" CAPSCREW	59	3	1
298-00103-93	CAPSCREW 3/8" X 3/4"	95	13	2
298-00104-93	CAPSCREW, 3/8" X 1"	47	2	7
298-00104-93	CAPSCREW, 3/8" X 1"	47	29	4
298-00104-93	CAPSCREW, 3/8" X 1"	47	34	4
298-00104-93	CAPSCREW, 3/8" X 1"	49	4	8
298-00104-93	3/8" X 1" CAPSCREW	97	35	8
298-00104-93	3/8" X 1" HT ZINC PLT CAPSCREW	121	50	10
298-00105-93	CAPSCREW 3/8" X 1-1/4"	19	9	17
298-00105-93	CAPSCREW	35	8	6
298-00105-93	3/8" X 1-1/4" H.C. CAPSCREW	53	4	16
298-00105-93	3/8" X 1-1/4" CAPSCREW	107	6	16
298-00105-93	3/8" X 1 1/4" HT ZINC PLT CS.	119	26	6
298-00106-93	CAPSCREW 3/8" X 1-1/2"	19	21	6
298-00106-93	CAPSCREW 3/8 X 1-1/2"	39	2	3
298-00106-93	CAPSCREW 3/8" X 1-1/2"	47	14	8
298-00106-93	3/8" X 1-1/2" ZN PL CAPSCREW	75	8	3
298-00107-93	CAPSCREW	23	51	1
298-00109-02	BEARING CONE	119	14	2
298-00109-93	3/8" X 1 HT ZN PL CS	57	3	2
298-00111-93	3/8" X 3" HT Z PL CS	21	16	2
298-00111-93	3/8" X 3" HT Z PL CS	27	15	2
298-00113-02	BEARING CUP	121	47	1
298-00113-93	CAPSCREW	23	47	2
298-00113-93	1/2" X 1" HT ZN CS	43	5	4
298-00113-93	1/2" X 1" HT CAPSCREW	119	38	4
298-00114-02	BEARING CONE	121	46	1
298-00114-93	CAPSCREW 1/2 X 1-1/2"	85	12	12
298-00114-93	1/2" X 1-1/2" CS HT.UNC	97	16	31
298-00115-93	CAPSCREW 1/2" X 1-3/4"	47	32	4
298-00116-93	1/2" X 2-1/4" ZN PL CS	23	70	2
298-00117-93	CAPSCREW, 1/2" X 2-1/2"	47	3	1
298-00124-93	5/8" X 1-3/4" ZN PL C.S.	99	40	4
298-00125-93	5/8 X 2" HT ZN CS	41	3	16
298-00129-47	PIN-CLEVIS	23	60	2
298-00129-47	PIN-CLEVIS	101	73	1
298-00130-93	3/4" X 2" HT ZN PL C.S.	97	7	8
298-00130-93	3/4" X 2" HT CAPSCREW	121	40	4
298-00131-47	HAIRPIN	17	3	1
298-00133-53	OIL FILTER	109	56	1
298-00136-17	DIAL LIGHT	69	5	3
298-00136-17	DASH LIGHT	81	26	3
298-00139-17	LABEL-TESTED	31	3	1
298-00146-47	CABLE CLAMP THROTTLE	57	4	1
298-00148-17	TERMINAL-TURRET	33	2	2
298-00164-93	CAPSCREW, 1/4" X 1-3/4"	47	30	2
298-00165-93	1/4" X 2" ZINC PL CAPSCREW GR 5	127	7	3
298-00175-47	CAP, FUEL TANK	39	6	1
298-00178-93	1/2" X 1-1/4"	125	69	4
298-00181-53	RELIEF CHECK VALVE	51	5	1

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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298-00181-53	RELIEF CHECK VALVE	53	18	1
298-00192-53	OIL FILTER	37	18	1
298-00199-93	#10-24 CAPSCREW	123	43	4
298-00219-93	1/4 X 2 CARRIAGE B-ZP	113	20	2
298-00224-93	7/8" X 3" CAPSCREW	125	58	8
298-00225-93	5/8" X 2 3/4" UNF GRD 8 CAPSCREW	119	30	8
298-00225-93	5/8" X 2-3/4" CAPSCREW	123	33	8
298-00225-93	5/8" X 2-3/4" CAPSCREW GR. 8	125	66	16
298-00276-02	FEMALE ROD END 1/4"	23	82	2
298-00276-02	FEMALE ROD END 1/4"	27	25	2
298-00276-02	FEMALE ROD END 1/4"	57	8	1
298-00278-47	KNOB-STEERING WHEEL	21	41	1
298-00286-02	BALL BEARINGS - SEALED	127	4	2
298-00295-02	BEARING CONE	119	8	1
298-00300-47	BALL PLUNGER	21	20	2
298-00300-47	BALL PLUNGER	27	19	2
298-00314-02	BEARING	21	3	4
298-00314-02	BEARING	27	2	4
298-00315-02	FLANGETTE BRNG MOUNT (HALF)	21	4	8
298-00315-02	FLANGETTE BEARING MOUNT	27	3	8
298-00322-47	RATCHET	23	46	1
298-00347-02	BEARING CUP	119	18	2
298-00347-02	CUP - BEARING	123	19	4
298-00348-02	BEARING CONE	119	19	2
298-00348-02	CONE - BEARING	123	20	4
298-00349-02	BEARING CUP	97	11	2
298-00350-02	BEARING CONE	97	12	2
298-00351-02	BEARING CUP	97	20	2
298-00352-02	BEARING CONE	97	21	2
298-00377-02	SPHERICAL BEARING	123	18	2
298-00410-02	BEARING CUP	119	15	2
298-00432-47	EXHAUST CLAMP	55	4	7
298-00433-47	EXHAUST V-CLAMP	55	2	1
298-02005-90	5/8" X 1-1/2" CAPSCREW	123	7	6
298-02010-71	1/2" LOCKNUT	23	48	4
298-02010-71	1/2" LOCKNUT	99	61	4
298-02011-71	3/8" LOCKNUT-UNF	99	60	1
298-02012-71	LOCKNUT 3/8"	19	19	6
298-02012-71	3/8" LOCKNUT	21	17	5
298-02012-71	3/8" LOCKNUT	27	16	5
298-02012-71	LOCKNUT 3/8"	35	6	2
298-02032-71	7/8" LOCKNUT	125	59	8
298-02034-71	HEX LOCKNUT	127	8	7
298-02035-71	LOCKNUT	75	5	1
298-02035-71	3/4" LOCKNUT	99	67	6
298-02035-71	LOCKNUT 3/4"	123	6	8
298-02059-71	5/8" LOCKNUT	99	48	2
298-02062-71	LOCKNUT 3/4"	123	31	1
298-02063-71	1/2 LOCK FLANGE	23	72	2
298-02063-71	1/2"-13" LOCKNUT	43	6	4
298-02063-71	LOCK NUT 1/2"-13"	47	5	1
298-02063-71	LOCKNUT 1/2"-13"	47	33	4

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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298-02065-71	LOCK NUT, 3/8"	49	6	8
298-02065-71	LOCKNUT	59	4	1
298-02066-56	OIL PRESS. SENDING UNIT	67	6	1
298-02066-71	5/8-11 FLGD LOCKNUT	41	4	16
298-02067-56	TEMP. SENDING UNIT	67	8	1
298-02068-62	ADAPTER UNION 90°-3/4" X 3/4"	109	58	1
298-02068-71	NUT 3/8"	19	10	17
298-02072-62	ELBOW 45°	37	13	1
298-02072-62	ELBOW 45° 3/4" X 3/4"	107	34	1
298-02081-62	ADAPTER 1/4" X 45 DEG.	53	8	1
298-02083-56	FUEL SENDING UNIT	67	7	1
298-02083-56	FUEL SENDING UNIT	81	4	1
298-02093-01	VENT - BREATHER	121	55	1
298-02108-56	SIGHT PLUG	37	21	1
298-02108-56	SIGHT PLUG	107	31	1
298-02121-56	GAUGE, VACUUM	37	15	1
298-02121-56	GAUGE VACUUM	109	53	1
298-02141-62	STR. ADAPTER 1" X 1 5/16	37	1	1
298-02157-62	ADAPTER	51	7	1
298-02157-62	ADAPTER STR. 3/4" X 1-1/16-12"	107	39	1
298-02171-62	ELBOW, 90 DEG.	23	75	1
298-02171-62	ELBOW 90° 1/2 NPTF X 3/4-16" JIC	87	7	1
298-02171-62	ELBOW, 90 DEG.	93	6	1
298-02239-62	ADAPTER STR. 3/4 X 3/4	37	25	1
298-02239-62	ADAPTER STR. 3/4 X 3/4-16 JIC	107	42	1
298-02246-62	SERVICE TEE 1/2" NPTF	107	25	1
298-02263-62	SERVICE TEE 3/4"	37	24	4
298-02263-62	SERVICE TEE 3/4 NPTF	51	8	1
298-02263-62	SERVICE TEE	53	20	2
298-02263-62	SERVICE TEE	107	40	1
298-03112-68	OIL SEAL	119	29	1
298-03112-68	OIL SEAL	123	21	4
298-03113-68	SEAL - HUB	123	38	2
298-03114-68	OIL SEAL	97	27	1
298-03115-68	OIL SEAL	97	4	2
298-03119-68	OIL SEAL FOR 5-25 SHAFT	119	21	1
298-03125-68	OIL SEAL	121	54	2
298-03254-17	BATTERY 12V 72 AMP	83	50	1
298-03255-17	BATTERY	67	9	1
298-03255-17	BATTERY	75	1	1
298-03516-68	O-RING 3"	125	68	1
298-03562-68	O-RING	125	46	2
298-03563-68	O-RING	125	47	2
298-04006-47	HUB CAP	97	32	2
298-04037-47	WHEEL STUD	99	62	16
298-04516-68	PLASTIC TIE CLAMP	23	77	2
298-05004-17	CIRCUIT BREAKER 2 AMP	81	27	1
298-05005-17	20 AMP CIRCUIT BREAKER	67	3	1
298-05005-17	CIRCUIT BREAKER (20 AMP)	81	14	2
298-05019-08	3/4" ID BUSHING-NYL	21	8	4
298-05019-08	3/4" ID BUSHING-NYL	27	7	4
298-05024-08	BUSHING PLASTIC	129	5	1

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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298-05126-92	MOUNTING BANDS	59	2	2
298-05261-92	MUFFLER	55	9	1
298-05264-92	CONNECTOR	55	5	1
298-05264-92	CONNECTOR	55	6	1
298-05266-92	ELBOW	55	7	1
298-05268-92	STACK PIPE	55	11	1
298-05269-92	45 DEG. RUBBER ELBOW	59	7	2
298-05270-92	RUBBER REDUCER	59	9	1
298-05271-92	AIR INLET HOOD	59	10	1
298-05288-92	45 DEG. ELBOW	55	10	2
298-05715-68	PLUG - VALVE HOLE	117	2	1
298-05758-68	LOWER RADIATOR HOSE	49	9	1
298-06004-34	1/4" X 2" ROLLPIN	21	10	3
298-06004-34	1/4" X 2" ROLLPIN	27	9	3
298-06021-34	1/8" X 3/4" ROLL PIN	23	55	1
298-06036-68	TIRE TUBE	129	3	1
298-06056-68	RIM VALVE	101	71	1
298-06056-68	RIM VALVE	117	3	1
298-06065-68	TIRE-RADIAL PLY	129	2	1
298-06067-17	STARTER SWITCH	25	10	1
298-06067-17	START BUTTON	67	4	1
298-06067-17	START BUTTON	81	9	1
298-06070-68	TIRE 16.9 X 24	101	71	1
298-06071-68	TIRE - TUBELESS 8-PLY	117	4	1
298-06072-68	CAP TIRE VALVE	129	4	1
298-06075-91	"U" JOINT ASSEMBLY	99	52	1
298-06085-17	SWITCH, NEUTRAL START	47	17	2
298-06085-17	NEUTRAL START SWITCH	67	10	2
298-06085-17	NUETRAL START SWITCH	81	8	2
298-06086-91	12C SPIDER ASSEMBLY	125	65	2
298-06123-17	TOGGLE SWITCH	69	4	1
298-06123-17	TOGGLE SWITCH	81	24	4
298-06176-17	SWITCH, LOCK	25	9	1
298-06176-17	KEY SWITCH	67	2	1
298-06176-17	KEY SWITCH	81	11	1
298-06500-86	STREET ELBOW 1"	51	11	1
298-06500-86	STREET ELBOW 1"	53	23	1
298-06501-86	ELBOW 90°	37	23	1
298-06501-86	STREET ELBOW	107	45	1
298-06509-68	INDICATOR	59	11	1
298-06510-86	ELBOW 90° 1"	107	44	1
298-06524-17	LIMIT SWITCH	81	38	1
298-06524-86	ADAPTER STR. 3/4" X 1-1/16-12"	107	37	1
298-06543-17	SOLENOID SWITCH	67	11	1
298-06543-17	SOLENOID SWITCH	81	7	1
298-06565-17	BACK-UP ALARM SWITCH	73	2	1
298-06571-86	ADAPTER 1" NPT X 3/4" NPT 90°	51	2	1
298-06571-86	ADAPTER 90 DEG.	53	15	1
298-06576-86	COVER-HYDRAULIC TANK	107	41	1
298-06578-86	ELBOW 45 DEG.	53	12	1
298-06579-86	ADAPTER 1" NPT X 1-15/16 JIC 90	51	1	1
298-06579-86	ADAPTER 90 DEG.	53	14	1

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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298-06806-08	BUSHING	23	67	2
298-07050-17	470 MFD 6.3 DC CAP	33	3	1
298-07059-17	.056 UF 100 DC CAP	33	4	1
298-07527-34	SNAP RING	23	68	2
298-07530-34	RETAINING RING - INTERNAL	121	53	1
298-07532-34	SNAP RING	123	39	2
298-08001-89	AIR BREATHER	37	17	1
298-08001-89	AIR BREATHER	109	55	1
298-08033-86	1" SPLIT FLANGE CLAMP	53	3	8
298-08033-86	SPLIT FLANGE CLAMP 1"	107	5	8
298-08034-86	ELBOW FITTING-90 DEG	93	9	1
298-08034-86	ELBOW 90o-1/2" X 7/18-14" JIC	107	19	3
298-08034-86	ELBOW	115	11	2
298-08076-86	ELBOW 90o	107	14	4
298-08076-86	90 DEG. ELBOW	115	1	3
298-08092-86	ADAPTER STR. 7/8" X 1-1/16-12"	107	2	1
298-08110-86	STRAIGHT ADAPTER	23	78	4
298-08110-86	ADP/STR. 3/4" O-RING X 3/4-16"	87	1	4
298-08110-86	STRAIGHT ADAPTER	93	1	4
298-08112-86	45 DEGREE ELBOW	23	76	1
298-08112-86	ELBOW 45o 1/2 NPTF X 3/4-16" JIC	87	6	1
298-08112-86	45 DEGREE ELBOW	93	5	1
298-08140-86	ADAPTER STRAIGHT	107	13	2
298-08140-86	ADAPTER-STRAIGHT	115	4	2
298-08145-86	ADAPTER STRAIGHT 3/4" X 1/2"	107	21	1
298-08145-86	ADAPTER STRAIGHT	115	5	1
298-08155-86	PIPE TEE 1/2" NPTF	107	20	1
298-08155-86	PIPE TEE	115	10	1
298-08178-86	ELBOW 45o - 1-5/16" X 1-5/16"	107	27	2
298-08183-86	ELBOW 45o-1" X 15/16-12" JIC	107	8	2
298-08198-86	ELBOW 90o 7/8" X 1-1/16-12" JIC	107	33	1
298-08201-86	ADAPTER 1" NPT X 1-1/16 JIC 90o	51	4	1
298-08201-86	ADAPTER 90 DEG.	53	17	1
298-08203-86	ELBOW 45o-7/8" X 1-1/16-12" JIC	107	9	2
298-08224-86	ADAPTER 1-1/16"	87	16	1
298-08224-86	ADAPTER 1-1/16"	93	12	1
298-08241-86	ELBOW 90 DEG.	53	11	1
298-08302-86	ELBOW 9/16" O-RING	87	11	1
298-08302-86	ELBOW 9/16" O-RING X 3/4" JIC	93	10	1
298-08303-86	ELBOW 90o 1/2" X 3/4"	87	9	1
298-08521-34	RETAINING RING	127	5	2
298-09015-86	CLAMP	59	5	5
298-09027-86	HOSE CLAMP	49	7	4
298-09032-86	CABLE CLAMP	25	8	2
298-09061-86	ELBOW 90o	107	36	1
298-10027-02	BEARING - INNER RING	85	2	4
298-10028-02	BEARING - OUTER RING	85	3	4
298-10036-02	SHIM-PLASTIC	125	45	12
298-10049-02	SHIM - PLASTIC	119	33	6
298-10050-02	SHIM - PLASTIC	119	34	6
298-12015-17	FLOOD LAMPS	81	20	2
298-13002-86	3/4" MAGNETIZED PIPE	121	51	1

REX MODEL SP-600D

PARTS INDEX - NUMERICAL PARTS LISTING

PART -----	DESCRIPTION -----	PAGE -----	ITEM -----	QUANTITY -----
298-13010-86	PIPE PLUG 1"	37	2	1
298-13010-86	PIPE PLUG 1"	109	59	1
298-13019-86	PIPE PLUG 3/4"	37	3	2
298-13019-86	PIPE PLUG 3/4"	109	60	1
298-13162-17	LIGHT KIT (INSTR. CLUSTER)	69	8	2
298-13162-17	LIGHT KIT (INSTRUMENT CLUSTER)	81	25	2
298-14500-86	REDUCER 1 X 3/4"	37	4	4
298-14500-86	REDUCER 1 X 3/4"	37	22	4
298-14500-86	REDUCER BUSHING 1" X 3/4	51	3	1
298-14500-86	REDUCER BUSHING	53	16	1
298-14500-86	REDUCER 1" X 3/4"	107	30	4
298-14503-86	REDUCING BUSHING 3/4" X 1/4"	53	9	1
298-14504-86	REDUCER 1 1/4 X 1"	37	9	1
298-14504-86	REDUCER 1-1/4" X 1"	109	48	1
298-14510-17	DIODE IM4001	33	7	1
298-14511-86	REDUCER 1 1/4 X 3/4	37	11	1
298-14511-86	REDUCER 1-1/4" X 3/4"	109	57	1
298-14514-86	REDUCER 1 X 1/4"	37	8	1
298-14514-86	REDUCER 1" X 1/4"	109	49	1
298-14515-17	DIODE ZENER	33	8	1
298-15018-17	HORN RELAY	23	84	1
298-15018-17	HORN RELAY	81	15	1
298-16280-17	POT 100K-20 TURNS	33	6	1
298-17015-86	SERVICE TEE 1"	37	5	4
298-17015-86	SERVICE TEE 1"	107	43	4
298-17016-86	TEE - FEMALE 1 1/4" NPTF	37	10	1
298-17016-86	TEE - FEMALE 1-1/4"	107	47	1
298-20000-39	WASHER, LOCK	97	3	44
298-20000-41	5/8" LOCKWASHER	123	9	12
298-24058-17	TRANSISTOR 2N 4401	33	5	1
298-26005-17	RING TERMINAL	73	6	1
298-26007-17	RING TERMINAL	73	5	4
298-26026-17	WIRE TERMINAL FOR #10 STUD	71	2	5
298-26026-17	TERMINAL WIRE SET	83	46	7
298-26028-17	BATTERY CABLE 9"	83	49	1
298-26031-17	CONNECTOR SOLDERLESS	101	77	1
298-26034-17	TERMINAL WIRE	83	43	2
298-26040-17	BATTERY CABLE, GROUND	67	16B	1
298-26040-17	BATTERY CABLE	75	6	1
298-26040-17	BATTERY CABLE 1' 7"	83	55	1
298-26085-17	BULLET TERMINAL	81	40	2
298-26086-17	CONNECTOR-2 WIRE BULLET	69	1	1
298-26086-17	CONNECTOR - 2 WIRE - BULLET	81	21	2
298-26087-17	CONNECTORS W/WIRE BULLET	69	3	3
298-26087-17	CONNECTOR - 3 WIRE - BULLET	81	23	3
298-26130-17	BATTERY CABLE, GROUND	67	16A	1
298-26130-17	BATTERY CABLE-GROUND	75	3	1
398-02000-37	LOCKWASHER 3/8"	19	8	10
398-02001-47	1/4" X 1" HEX CAPSCREW GR 5	127	13	4
398-02002-02	1/2" X 2" CAPSCREW	121	42	4
398-02002-28	CAPSCREW 1/2" X 2"	19	15	12
398-02002-29	1/2" X 2-1/4" BRT C.S.	97	2	8

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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398-02002-30	1/2" X 2-1/4" BRT C.S.	99	46R	4
398-02002-89	3/4" X 1" USS CAP SCR	97	9	4
398-02004-31	CAPSCREW, 3/4" X 2-1/4"	99	65	2
398-02004-38	5/16" X 1" CAPSCREW	123	26	6
398-02004-64	CAPSCREW 3/4" X 3"	35	13	1
398-02004-64	3/4" X 3-1/2" CAPSCREW	75	4	1
398-02004-80	3/4" X 2-3/4" CAPSCREW	123	5	8
398-02004-91	3/8" X 1" CAPSCREW	123	28	6
398-02005-20	7/16" X 1-3/4" HT CS	99	50	4
398-02005-20	7/16" X 1-3/4" HT CS	99	56	4
398-02006-65	3/8" X 1-1/4" CAPSCREW	125	60	6
398-02035-71	LOCKNUT 3/4"	35	14	1
398-02076-21	CAPSCREW 5/16" X 1-1/2"	47	13	12
398-03000-06	1/16" X 3/4" COTTER	21	35	2
398-03000-12	COTTER, 1/8" X 3/4"	19	2	2
398-03000-12	1/8" X 3/4" COTTER	45	6	2
398-03000-26	3/16" X 3" COTTER	97	31	2
398-03000-63	1/8" X 1 1/2" COTTER PIN	127	10	1
398-03000-68	3/16" X 2" COTTER	23	74	2
398-04000-64	WIRE	73	3	1
398-06000-96	#808 WOODRUFF KEY	21	44	1
398-06001-86	KEY	125	62	1
398-06001-87	5/8" X 5/8" X 2-1/2" STR KEY	97	29	2
398-08000-07	#1610B ALEMITE	23	69	2
398-08000-11	FITTING - LUB 90o	85	9	1
398-08000-11	#1613B ALEMITE	85	14	1
398-08000-19	FITTING - LUB 45o	85	10	3
398-08000-19	#1610B ALEMITE	85	15	1
398-10000-48	10-24 X 3/4" MACH. SCREW	57	5	2
398-10000-64	1/4" X 3/4" RD MACH SCR	21	23	3
398-11000-16	10-24 NUT	57	6	2
398-11000-17	NUT., HEX 1/4" X 20"	21	24	13
398-11000-17	1/4" NUT	57	10	1
398-11000-18	HEX NUT 5/16"	19	14	9
398-11000-18	HEX NUT, 5/16"	47	27	4
398-11000-19	3/8" UNC NUT	21	30	8
398-11000-19	3/8" UNC NUT	21	34	8
398-11000-19	3/8" UNC NUT	23	53	1
398-11000-19	3/8" UNC NUT	23	59	2
398-11000-19	3/8" UNC NUT	27	23	8
398-11000-19	NUT 3/8"	35	9	6
398-11000-19	NUT 3/8"	39	4	3
398-11000-19	3/8" UNC NUT	75	10	3
398-11000-21	NUTS 7/16"	99	46P	4
398-11000-21	NUTS 7/16"	99	57	4
398-11000-22	NUT 1/2"	19	18	15
398-11000-23	5/8" UNC NUT	99	41	4
398-11000-47	1-1/2" SAE NUT	97	31A	1
398-11000-87	SAE CASTLE NUT 1-1/4"	23	73	2
398-14001-42	3/4" X 90o STREET ELBOW	87	10	1
398-14005-63	PIPE PLUG 1/8 NPT	85	13	2
398-14005-73	1/2" SQ. PLUG	125	50	2

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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398-14005-76	3/4" SQ PLUG	97	18	2
398-14005-78	1" PIPE PLUG	51	10	2
398-14005-78	1" PIPE PLUG	53	22	2
398-14007-09	PIPE PLUG 1/2" NPTF	107	26	1
398-17000-07	SET SCREW 1/4" X 3/8" CUP POINT	127	18	1
398-17002-15	3/8" X 3/8" NYLOK SOC SS	21	13	2
398-17002-15	3/8"X 3/8" NYLOK SOC SS	27	12	2
398-20000-12	LOCKWASHER 3/8"	19	7	9
398-20000-12	LOCKWASHER 3/8"	47	16	2
398-20000-12	3/8" LOCKWASHER	107	7	16
398-20000-23	CUTWASHER, 3/8"	19	3	2
398-20000-23	CUTWASHER 3/8"	19	20	6
398-20000-23	3/8" CUT WASHER	21	18	2
398-20000-23	3/8" CUT WASHER	23	52	2
398-20000-23	3/8" CUT WASHER	27	17	2
398-20000-23	CUTWASHER 3/8"	35	5	4
398-20000-23	3/8" CUT WASHER	45	5	2
398-20000-25	LOCKWASHER 1/2"	19	17	15
398-20000-25	1/2" CW	119	37	4
398-20000-27	5/8" CUT WASHER	99	43	4
398-20000-28	CUTWASHER 3/4"	35	15	1
398-20000-28	3/4" CUT WASHER	99	66	2
398-20000-36	LOCKWASHER 1/4"	21	25	13
398-20000-36	1/4" LOCKWASHER	57	9	1
398-20000-37	3/8" LOCK WASHER	21	29	8
398-20000-37	3/8" LOCK WASHER	21	33	8
398-20000-37	3/8" LOCK WASHER	27	22	8
398-20000-37	LOCKWASHER 3/8"	35	7	6
398-20000-37	LOCKWASHER 3/8"	39	3	3
398-20000-37	LOCKWASHER 5/16"	47	28	4
398-20000-37	LOCKWASHER, 3/8"	47	35	4
398-20000-37	3/8" LOCKWASHER	53	5	16
398-20000-37	LOCKWASHER 3/8"	57	2	2
398-20000-37	3/8" LOCK WASHER	97	36	8
398-20000-37	3/8" LOCKWASHER	119	27	6
398-20000-37	3/8" LOCKWASHER	123	29	6
398-20000-38	7/16" LOCK WASHER	99	46Q	4
398-20000-38	7/16" LOCK WASHER	99	51	4
398-20000-39	CUTWASHER 1/2"	19	16	15
398-20000-39	LOCK WASHER, 1/2"	23	71	2
398-20000-39	LOCKWASHER 1/2"	47	4	21
398-20000-39	1/2" LOCKWASHER	125	70	4
398-20000-41	5/8" LOCK WASHER	99	42	4
398-20000-42	3/4" LOCKWASHER	43	3	8
398-20000-42	3/4" LOCK WASHER	101	69	6
398-20000-64	LOCKWASHER, 5/16"	19	13	9
398-20000-64	LOCKWASHER 5/16"	47	26	4
398-20000-64	5/16" LOCKWASHER	109	71	1
398-20000-64	5/16" LOCKWASHER	123	27	6
398-20000-66	CUT WASHER, 3/8"	49	5	8
398-20000-66	3/8" CUT WASHER	75	9	3
398-20000-66	3/8" ZINC PLATED CW	121	49	10

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PART	DESCRIPTION	PAGE	ITEM	QUANTITY
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398-20001-02	13/32" X 13/16" X 1/16" CW	23	61	10
398-95000-18	#505 WOODRUFF KEY	127	17	1
398-95000-99	CAPSCREW	21	32	1
398-95001-81	LOCKWASHER 5/16"	47	10	27
398-95002-94	LOOM	73	4	1
398-99004-35	COPPER TUBE 1/4 X .03 X 30" LONG	37	7	1
398-99004-35	COPPER TUBE 1/4" X .032 X 30"	109	51	1
398-99007-64	3/8" LOOM FABRIC	127	15	1
402-00572-03	SPACER-HYD MOTOR	99	54	1
402-00624-05	HUB	47	7	1
402-00719-03	GEAR - INTERMEDIATE	119	16	1
402-01596-02	PEDAL-FOOT	23	50	1
402-01728-02	OSCILLATING FRAME	127	2	1
402-01768-02	HUB WHEEL	97	28	2
402-01775-02	RETAINER - BEARING	85	4	2
402-01799-02	GEAR - OUTPUT	119	22	1
402-01813-02	ROLL DRIVE YOKE	119	32	1
402-01813-02	YOKE- ROLL DRIVE	123	32	1
402-01814-02	YOKE - INTERNAL SPLINE	125	63	1
402-01815-01	REX LOGO	11	27	3
402-01815-01	REX LOGO	15	27	3
402-01815-01	NAMEPLATE, REX	19	12	3
402-02616-04	ARTICULATING CROSS	85	1	1
402-02636-02	HUB - WHEEL	123	12	2
402-02638-05	HUB - ROLL DRIVEN	123	11	1
402-02639-02	GEAR WHEEL END	97	23	1
402-02643-03	GEAR CASE- ROLL DRIVE	119	17	1
402-02646-02	GEAR BOX	97	6	1
402-02648-02	WHEEL MOUNT	123	30	1
402-02649-02	HUB - ROLL DRIVE	123	10	1
502-00205-80	CORD ASSEMBLY	71	3	1
502-00205-80	CORD ASSEMBLY	81	32	2
502-00205-80	CORD	101	76	1
502-00205-80	CORD	123	41	1
502-00241-80	AJD SCREW 2-1/2"	25	3	2
502-00315-80	RAD CAP LOCK	45	7	1
502-01341-86	HOSE	39	5	1
502-01342-81	HOSE ASSEMBLY 1/4" X 16'	53	10	1
502-02157-01	LEVER	47	18	2
502-02930-80	CORESTACK - OSCILLATING	127	11	1
502-02931-80	CORESTACK - STATIONARY	127	6	1
502-04976-80	COVER, HYDRAULIC TANK	37	20	1
502-04976-80	COVER - HYDRAULIC TANK	107	28	1
502-04976-80	COVER HYDRAULIC TANK	109	73	1
502-04978-80	SUPPORT DISC BRAKE	97	39	1
502-06452-80	OPER CONSOLE	21	1	1
502-06453-80	FUEL TANK	39	1	1
502-06459-80	GEAR BOX/MOTOR MNT	97	38	1
502-06466-80	LADDER & HANDRAIL	19	23	1
502-06466-81	LADDER & HANDRAIL	19	22	1
502-06833-80	INSTRUMENT PANEL	25	1	1
502-06854-80	HOUSING - BEARING	85	8	1

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502-06867-80	ROLL ASSEMBLY	123	1	1
502-06887-88	YOKE - EXTERNAL SPLINE	125	64	1
502-06966-80	GRILLE	49	13	1
502-08081-80	LOCK, STEERING	17	2	1
502-08082-80	PIN	17	1	2
502-08101-89	HOSE ASSEMBLY	115	9	1
502-08102-80	LEFT CONTROL TUBE	21	7	1
502-08102-80	LEFT CONTROL TUBE	27	6	1
502-08106-80	VIB CONTROL LEVER	21	11	2
502-08106-80	VIB CONTROL LEVER	27	10	2
502-08107-80	DIREC CABLE LEVER	21	5	1
502-08107-80	DIREC CABLE LEVER	27	5	1
502-08132-80	DETENT BRKT	21	2	1
502-08132-80	DETENT BRKT	27	1	1
502-08199-80	DIREC CONTROL LEVER	21	12	2
502-08199-80	DIREC CONTROL LEVER	27	11	2
502-08249-80	TUBE-RH-CONTROL	21	6	1
502-08249-80	TUBE-RH-CONTROL	27	4	1
502-08325-80	SHAFT BRAKE	21	31	1
502-08336-81	BRAKE LEVER	23	49	1
502-08337-80	BRAKE RELEASE	23	54	1
502-08343-80	COVER W/OIL LEVEL HOLE	97	17	2
502-08361-80	COVER LATCH	35	12	1
502-08361-80	LATCH	75	7	1
502-08450-80	BRKT-VIB & THROTTLE	21	43	1
502-08501-89	HOSE ASSEMBLY 5/8" ID X 12'	107	22	1
502-08614-80	HOSE ASSEMBLY	51	9	1
502-08614-81	HOSE ASSEMBLY	53	21	1
502-08614-84	HOSE ASSEMBLY 3/4" ID X 9'	107	32	1
502-08614-85	HOSE ASSEMBLY 3/4" X 4'	107	10	1
502-08614-86	HOSE ASSEMBLY 3/4" X 1' 2"	53	19	1
502-08619-82	HOSE ASSEMBLY 5/8 I.D. X 6'-0"	51	6	1
502-08619-82	HOSE ASSEMBLY 5/8" ID X 3'	107	23	1
502-08619-82	HOSE ASSEMBLY	115	8	1
502-08636-80	SHAFT	125	51	1
502-08690-80	SUPPORT, COVER SEAT	35	4	1
502-08728-80	COVER - ROLL DRIVE GEAR CSE	121	48	1
502-09186-80	DIFFERENTIAL ASSY	97	1	1
502-20004-80	ENGINE HOOD SIDE	19	5	1
502-20004-80	SIDE PANEL	45	2	1
502-20067-80	ISOLATOR WHEEL	129	1	1
502-20068-80	HOUSING ISOLATOR - TOP	123	3	2
502-20130-80	RADIATOR - CAP LOCK	49	11	1
502-20320-80	PINION - ROLL DRIVE GEAR CASE	119	11	1
502-20348-80	ENGINE HOOD SIDE	19	1	1
502-20351-80	WHEEL	101	70	1
502-20351-80	WHEEL ASSEMBLY	117	1	1
502-20447-80	HOUSING ISOLATOR - BOTTOM	123	4	2
502-20800-80	SIDE PANEL	45	1	1
502-30051-80	EXHAUST FLANGE & ELBOW	55	1	1
502-30052-80	PIPE	59	8	1
602-03145-01	VIBRATION METER	81	30	1

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<u>PART</u>	<u>DESCRIPTION</u>	<u>PAGE</u>	<u>ITEM</u>	<u>QUANTITY</u>
602-03485-01	TIRE- PNEUMATIC	123	2	2
602-09917-01	SPEEDOMETER	71	1	1
P102-09914-11	SEAT CUSHION	35	16	1
P102-09914-12	BACK CUSHION	35	17	1
P102-09914-13	ARM RESTS RH & LH	35	18	1

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